

# G4 Multi Channel Force Instrument

Program version 101.0.0.0



## Technical Manual

PM/DT/HE types



# Contents

## 1. Introduction

General .....	1-1
Functions .....	1-2
Maintenance .....	1-3
Safety information .....	1-3
Technical data .....	1-4
Ordering information .....	1-12

## 2. Installation

Mechanical installation .....	2-1
Electrical installation .....	2-2
CPU unit .....	2-3
DC SUPPLY .....	2-5
AC SUPPLY .....	2-6
WF IN, WF IN2 and HS WF2 .....	2-7
AOUT1 and AOUT4 .....	2-10
DIO8 .....	2-11
Profibus-DP Fieldbus Adaptor ..	2-12
DeviceNet Fieldbus Adaptor ....	2-14
Front panel .....	2-16

## 3. Instrument Functionality

General.....	3-1
Function Block.....	3-1

## 4. Set-up

General .....	4-1
Graphical touch display .....	4-2
Menu structure .....	4-6
Parameters .....	4-8

## 5. Calibration

General .....	5-1
Common parameters .....	5-2
Calibration using datasheet .....	5-3
Using parameters values from a previous calibration .....	5-4
Calibration with known forces.....	5-5

## 6. Operation

General .....	6-1
Power supply .....	6-1
Power-up sequence .....	6-1
Display alt. by normal operation ..	6-2
Security locks .....	6-4
Zero setting .....	6-4
Main menu .....	6-5
Level supervision .....	6-6
Use of inputs and outputs .....	6-7
Filter function .....	6-8

## 7. Communication

General .....	7-1
Serial interface .....	7-1
Modbus RTU Slave .....	7-1
Modbus TCP Slave .....	7-2
Modbus protocol .....	7-3
Fieldbus interface.....	7-28

## 8. Maintenance

General .....	8-1
Diagnostics.....	8-1
File handling .....	8-4
Create Backup .....	8-4
Restore Backup .....	8-4
Set Default .....	8-5
Program Upgrade.....	8-5

## 9. Troubleshooting

General .....	9-1
Error codes .....	9-1

## Appendix

Declaration of Conformity.....	App.1
--------------------------------	-------

# PRECAUTIONS

READ this manual BEFORE operating or servicing this instrument.

FOLLOW these instructions carefully.

SAVE this manual for future reference.



## WARNING

Only permit qualified personnel to install and service this instrument. Exercise care when making checks, tests and adjustments that must be made with power on. Failing to observe these precautions can result in bodily harm.

DO NOT allow untrained personnel to operate, clean, inspect, maintain, service, or tamper with this instrument.

# 1. Introduction

## General

The G4 Instrument is a high performance multi channel force indicator intended for industrial systems.

Its basic function is to convert the signals from strain gauge transducers to useful force information. Transducer excitation is included as well as parameter controlled signal processing, indication of output levels, error supervision and operation of optional external equipment. The instrument can be equipped with up to 8 synchronized force channels.

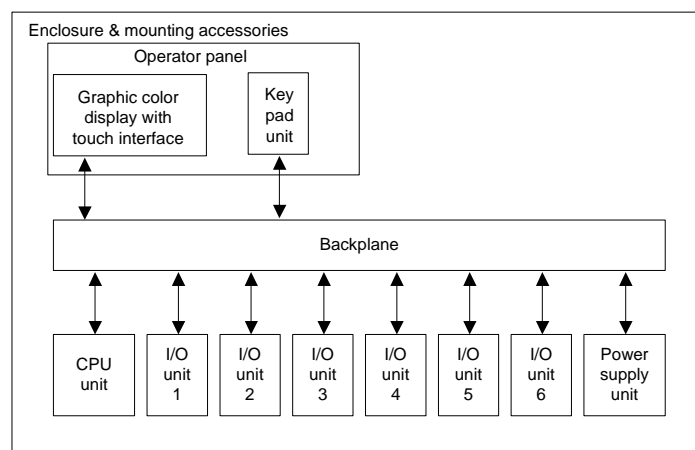
The instrument is modular and can be equipped with different types of **I/O units** to match the demands in the specific applications. There are strain gauge transducer interface modules, a digital input/output module, analog output modules. Internal solid-state outputs in the instrument can be used for output functions from level supervision or 'In process' indication, reporting the operating status of the G4 Instrument.

The **CPU unit** in the instrument has several communication interfaces. It has two serial communication ports, an Ethernet port, an USB port and a fieldbus slot. Several G4 Instruments can be controlled from a master computer or PLC. Serial communication interfaces are RS-485 and RS-232 using Modbus RTU protocol. The Ethernet interface is using Modbus TCP and the optional fieldbus interface uses Profibus or DeviceNet.

It is possible to load new software into the instrument using the USB port.

All functions in the G4 Instrument are controlled by set-up parameters. Setting of parameter values can be performed with **keys** and/or **graphical touch display** on the front panel.

24 V DC or 110/230 V AC powers the G4 Instrument. All input and output signals are galvanically isolated from the power supply by operational insulation.



*Block structure of a G4 Instrument*

## Functions

### **Measurement with strain gauge transducers.**

Both excitation voltage and output signal are measured at the transducer to avoid influence from voltage drop in the connection cable. Excitation to the transducer, from the G4 Instrument is provided over separate wires. A shielded 6-wire cable must be used to connect a distant transducer to the instrument.

### **A/D conversion.**

The analog signals from the transducer are converted to digital form and filtered to give an internal transducer signal with high resolution.

### **Calculation.**

The transducer excitation and signal values are combined to form an internal transducer signal, representing the load on the transducer. Influenced by calibration data, this signal is converted to a digital measurement value, the force value, which can be presented at the local display window and at external equipment.

### **Error supervision.**

As long as the error supervision detects no error, the signal 'In process' is present but if an error is detected, 'In process' will be off and a specific error message will be displayed. 'In process' can be set to control any digital output. Note that there are force channel specific and instrument specific error detection.

### **Levels.**

32 level comparators in the instrument can be set to switch at defined signal levels with any selected hysteresis added, meaning that the switch level can be different for increasing and decreasing signal. It's possible to set level switching delays. Output signals from these comparators are available on the serial communication. The level comparator outputs can also be set to control digital outputs from the instrument.

### **Communication.**

The G4 Instrument utilizes the serial interface, Ethernet and a fieldbus interface for communication with control computer. The serial interface consists of a RS-232 (COM1) connection and a RS-485/RS-422 (COM2) connection. COM2 can be used with 2- or 4-wire connection.

Force values, web tension values, level status, error status etc. can be collected and commands given through the communication interfaces. Modbus RTU protocol is used for the serial interfaces and Modbus TCP for the Ethernet connection. For the optional fieldbus interface Profibus or DeviceNet can be used.

### **Instrument modes.**

In normal operation mode the G4 Instrument is presenting the measurement values on the front panel graphical display. One or more Function Blocks can be shown simultaneously. The user can configure the display via set-up parameters. During parameter set-up the instrument will continue normal operation. However if hardware set-up parameters have been changed the instrument will be restarted. The operator will always be notified before the instrument is restarted.

### **Parameter setting.**

In the instrument all operating functions are controlled by set-up parameters with numerical values, string values, or pre-selected values from a list of alternatives. Parameter set-up is performed by the keys at the front panel of the instrument and/or by using the buttons displayed on the touch display.

**Presentation.**

The instrument can present measured or calculated values, status of levels, parameter settings etc. at the front panel. An extensive system of menus gives the possibility to present various information about the instrument.

Measured or calculated values, status of levels and so on, can be transferred to external equipment via the different communication interfaces (some are optional).

## Maintenance

The G4 instrument needs no maintenance, performed by the end-user. Any service or repair work must be performed by qualified personnel.

Contact your supplier.

**Cleaning**

Before cleaning the G4, break the power connection to the instrument.

Use a soft cloth to clean the exterior of the instrument. For cleaning the instrument front panel a soft, damp cloth may be used.

## Safety information

**Utilization.**

Before connecting power to the instrument, check that all fixation screws at the modules are tightened so that the instruments functional grounding by the housing is maintained.

The instrument may only be utilized for the measurement and control functions, described in this Technical Manual. It is especially important to adhere to the load limits of the input/output connectors. We accept no responsibility for any damage arising from improper operation.

Any changes to the instrument, which causes any function changes, may only be carried out by the manufacturer, or after discussion with and permission by the manufacturer.

**Meaning of symbols, used in this manual**



Direct current.






Alternating current.

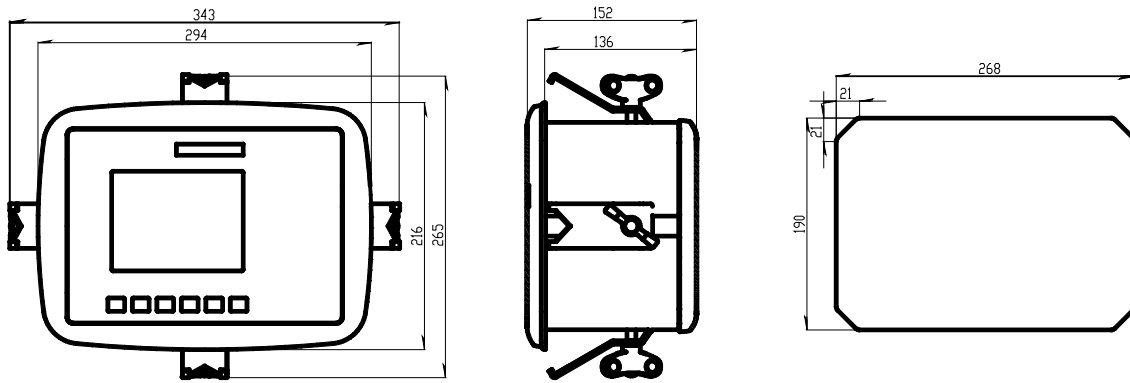


Caution, risk of danger. Documentation needs to be consulted.

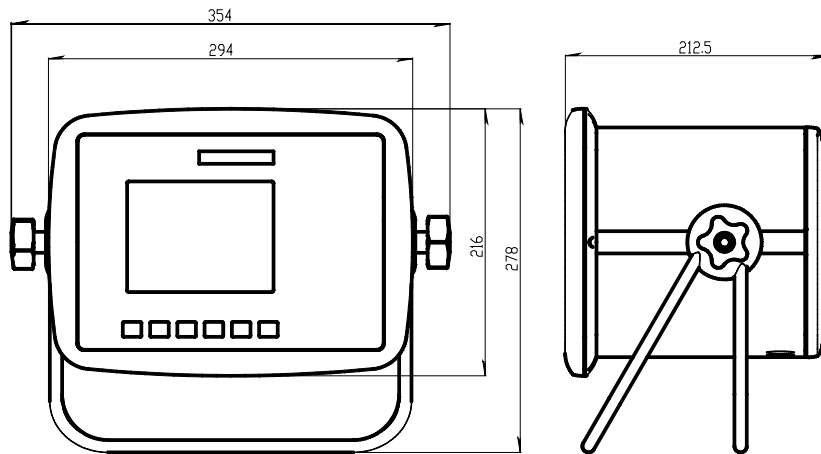
## Technical data

Enclosure types	PM - Panel mount	DT –Desktop	HE – Harsh Environment
			
Enclosure design	Aluminum housing, plastic panel	Aluminum housing, plastic panel	Stainless steel housing, plastic panel
Dimensions	See figure Panel thickness: 2 – 25 mm	See figure	See figure
Strain relief	—	6 pcs. for cable dia. 4.3 to 11.4 mm	6 pcs. for cable dia. 4.3 to 11.4 mm
Display	Color TFT LCD screen with backlighting, 5.7" 320x240 pixels		
Keyboard	Touch screen and 34 membrane keys		
<u>Environmental</u>			
Temperature range	Rated performance: -10 to +50 °C Storage: -25 to +85 °C		
Relative humidity	Max. 85% up to 40°C, decreasing linear to 50% at 50°C		
Rated pollution	Pollution degree 2	Pollution degree 3	Pollution degree 3
Protection	IP65 (panel), indoor use	IP65, indoor use. Rated for wet locations	IP65, indoor use. Rated for wet locations
Altitude	Up to 2000 m		
EMC, RF	CE (Industrial), OIML		

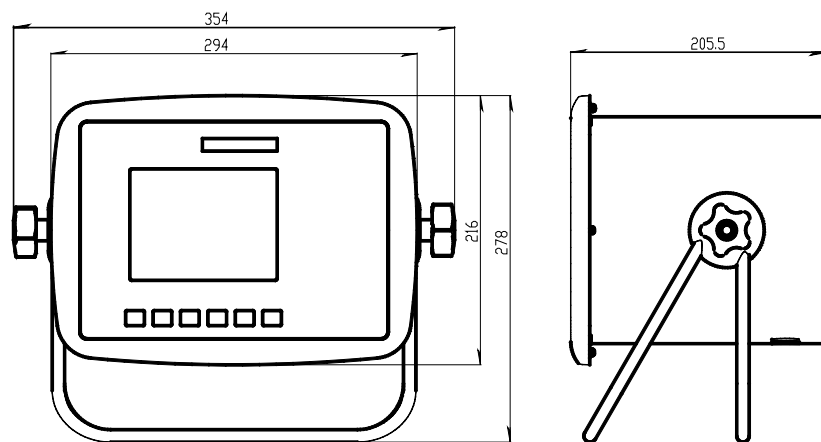





PM -Panel mount enclosure outlines and panel cutout.




DT -Desktop enclosure outlines



HE - Harsh environment enclosure outlines

<b>CPU</b>				
				
Module type	CPU module			
<b>RTC backup battery</b>	<table border="0"> <tr> <td>Lithium battery CR2032 3V</td> <td><u>Manufacturer</u> Panasonic-BSG GP Batteries Varta</td> <td><u>Type</u> CR2032 CR2032 CR2032 (V)</td> </tr> </table>	Lithium battery CR2032 3V	<u>Manufacturer</u> Panasonic-BSG GP Batteries Varta	<u>Type</u> CR2032 CR2032 CR2032 (V)
Lithium battery CR2032 3V	<u>Manufacturer</u> Panasonic-BSG GP Batteries Varta	<u>Type</u> CR2032 CR2032 CR2032 (V)		
<b>COM1 (RS232) and COM2 (RS485)</b>	For process data and control Isolated by operational insulation			
Protocol	Modbus RTU			
Baud rate	Up to 115 kbaud			
<b>Fieldbus</b>	For process data and control (optional)			
Types	Profibus or DeviceNet			
<b>USB</b>	Version 1			
Keyboard	USB keyboard for PC			
USB Memory	USB type for PC For backup and restore of set-up parameters For change to a new program version			
<b>Ethernet</b>	10/100BASE-T. For process data and control			
Protocol	Modbus TCP			

<b>DC SUPPLY</b>	
	
Module type	Power supply module
Input	24 V $\overline{=}$ $\pm 15\%$ including fluctuations, 40W Impulse withstand (overvoltage) category I of IEC 60364-4-443
Output	24 V $\overline{=}$ output 0.1 A The same voltage as input voltage

**AC SUPPLY**



Module type	Power supply module
Input voltage	110-240 V~ +10% -15% including fluctuations, 50/60 Hz, 40W
Output voltage	24 V <sub>DC</sub> output 0.1 A

**WF IN / WF IN2**



Module type	Weight/Force input module
Max. # of transducers	8 (350 ohm) per channel Maximum 48 transducers per instrument
Excitation voltage:	5 VDC
A/D conversion:	3.9 kHz, 16 000000 units (24 bits)
Input range	+/- 7 mV/V
Update rate:	9.3 – 300 readings per second
No. of channels:	WF IN has 1 Weight/Force channel WF IN2 has 2 Weight/Force channels
Sensitivity:	0.1 $\mu$ V
Zero drift:	<10 nV/V/K
Span drift:	<2 ppm/K
Digital I/O	4 inputs, 24 V $\pm$ 15%, 5 mA from external power supply, isolated by operational insulation and with common return 2 outputs, 24 V $\pm$ 15%, max 100 mA from external power supply, isolated by operational insulation and with common return

### HS WF2



Module type	High Speed Weight/Force input module
Max. # of transducers	4 (350 ohm) per channel
Excitation voltage:	10 VDC
A/D conversion:	20 kHz, 16 000000 units (24 bits)
Input range	+/- 4.5 mV/V
Update rate:	25 – 800 readings per second
No. of channels:	HS WF2 has 2 Weight/Force channels, separately isolated by operational insulation
Sensitivity:	0.1 $\mu$ V
Zero drift:	<10 nV/V/K
Span drift:	<2 ppm/K
Digital I/O	4 inputs, 24 V $\pm$ 15%, 5 mA from external power supply, isolated by operational insulation and with common return 2 outputs, 24 V $\pm$ 15%, max 100 mA from external power supply, isolated by operational insulation and with common return

### DIO8



Module type	Digital input/output module
Separate I/O module	2 units can be used
Digital I/O	8 inputs, 24 V $\pm$ 15%, 5 mA from external power supply, isolated by operational insulation and with common return 8 outputs, 24 V $\pm$ 15%, max 100 mA from external power supply, isolated by operational insulation and with common return

### AOUT1 / AOUT4



Module type	Analog output module
Number of channels	1 or 4 channels, separately isolated by operational insulation
Resolution	65000 units, 16 bits
Voltage output	0 – 10 V, -10 – 10 V, > 1 kohm load
Current output	4 – 20 mA, 0 – 20 mA, -12 – 20 mA, -20 – 20 mA, < 500 ohm load
Update rate	Function Block update rate, adjustable smoothing filter

### Profibus-DP



Module type	Profibus-DP fieldbus adaptor
Connector	Profibus 9-pin, female D-sub (DB9F)
Baudrate	Auto setting 9.6 kbps – 12 Mbps
Address	1 – 125, set by parameter
Fieldbus data	16 bytes from fieldbus to instrument. 32 – 244 bytes from instrument to fieldbus (may be limited by the master). See chapter '7 Communication' section 'Fieldbus communication interface' for details on fieldbus data mapping.
Mounting	The fieldbus adaptor is mounted through the front of the CPU module with LED's and connector accessible through the CPU front panel.  Remove the plastic cover from the fieldbus slot in the CPU module front panel. Insert the adaptor very carefully and make absolutely sure that the adaptor slides correctly into the guides in the connector on the CPU PCB. Tighten the two fastening screws at the adaptor front and check that the two securing hooks locks into the CPU PCB.
Settings	All fieldbus settings are done with setup parameters in the instrument. No settings are done on the module itself.

### DeviceNet



Module type	DeviceNet fieldbus adaptor
Connector	5 pin male connector.
Baudrate	125, 250, 500 kbps or Auto. Set by parameter.
Address	0 – 63, set by parameter
Fieldbus data	<p>16 bytes from fieldbus to instrument.</p> <p>32 – 244 bytes from instrument to fieldbus (may be limited by the master).</p> <p>See chapter '7 Communication' section 'Fieldbus communication interface' for details on fieldbus data mapping.</p>
Mounting	<p>The fieldbus adaptor is mounted through the front of the CPU module with LED's and connector accessible through the CPU front panel.</p> <p>Remove the plastic cover from the fieldbus slot in the CPU module front panel. Insert the adaptor very carefully and make absolutely sure that the adaptor slides correctly into the guides in the connector on the CPU PCB. Tighten the two fastening screws at the adaptor front and check that the two securing hooks locks into the CPU PCB.</p>
Settings	All fieldbus settings are done with setup parameters in the instrument. No settings are done on the module itself.
Bus Supply Voltage	According to the DeviceNet (Node) Specification: nominal 24 VDC, range 11 – 25 VDC.



## Ordering information

### For Panel mount (PM), Desktop (DT) and Harsh environment (HE) instruments

G4-PM-FB-S1-S2-S3-S4-S5-S6-P-SW

Instrument type			
PM	Enclosure type	PM DT HE	Panel mount Desktop Harsh environment
FB	Fieldbus interface	0 P D	None Profibus DeviceNet
Si	Slot 1 to 6 type	0 2 3 4 6 7 8	Blank HS WF2      High speed weight/force input module, 2 ch WF IN      Weight/force input module, 1 channel WF IN2      Weight/force input module, 2 channels AOUT1      Analog Output module, 1 channel AOUT4      Analog Output module, 4 channels DIO8      Digital Input and Output module
P	Power supply	D A	DC power supply AC power supply (Not available at release of this manual)
SW	Software (note 1)	W F S	(No code specified) Standard Weighing Program Standard Weighing Program Standard Force Program Special Program (note 2)

**Example: G4-PM-0-4-8-0-0-0-0-0-D-F**

- G4 instrument (G4)
- Panel mount (PM)
- No fieldbus (0)
- Slot 1 = WF IN2 (4)
- Slot 2 = DIO8 (8)
- Slot 3 = Blank (0)
- Slot 4 = Blank (0)
- Slot 5 = Blank (0)
- Slot 6 = Blank (0)
- Power = DC supply (D)
- Software = Force program (F)

Note 1: The Software (SW) code specifies the program function that should be installed in the instrument. If no code is specified the standard Weighing program will be supplied.

Note 2: If a special program option is desired, the number of the special program must be specified when ordering.



**Separate modules**

Spec.no	Module type	Module name
110 544	CPU	CPU unit
110 546	HS WF2	High speed dual Weight/Force input module
110 547	WF IN	Single Weight/Force input module
110 548	WF IN2	Dual Weight/Force input module
110 549	AOUT1	Single channel analog output module
110 550	AOUT4	Four channel analog output module
110 551	DIO8	Digital input/output module
110 552	BLANK	Blank panel
110 553	DC SUPPLY	DC supply unit
110 559	PROFIBUS-DP	Profibus DP fieldbus adaptor
110 560	DEVICENET	DeviceNet fieldbus adaptor

**Module selection rules**

Every system needs 1 Power supply module and 1 CPU module (can be equipped with one fieldbus adaptor).

Limitations on number of I/O modules that can be used in one instrument:

- Maximum 6 modules.
- Maximum 4 WF IN / WF IN2 or 2 HS WF2 modules.
- HS WF2 and WF IN(2) cannot be mixed in the same system.
- Maximum 1 AOUT1 or 1 AOUT4 module.
- Maximum 2 DIO8 modules.



## 2. Installation

### Mechanical installation

See chapter '1. Introduction – Technical data' for references to PM, DT and HE mechanical measures: outer extents, body extents and panel cutout (PM).

#### PM type instrument:

Make sure the panel thickness meets the specification and that there is room enough behind the panel for the instrument and the connected cables (minimum 200 mm).

Cut a panel opening according to the specification on page 1-5.

Insert the instrument through the opening. Hold it in place while attaching brackets and wing-headed bolts to the four nuts, sliding in grooves of the housing.

Tighten the bolts and make sure the integrated gasket of the instrument is compressed against the mounting panel, giving a sealed attachment.

#### DT and HE type instrument:

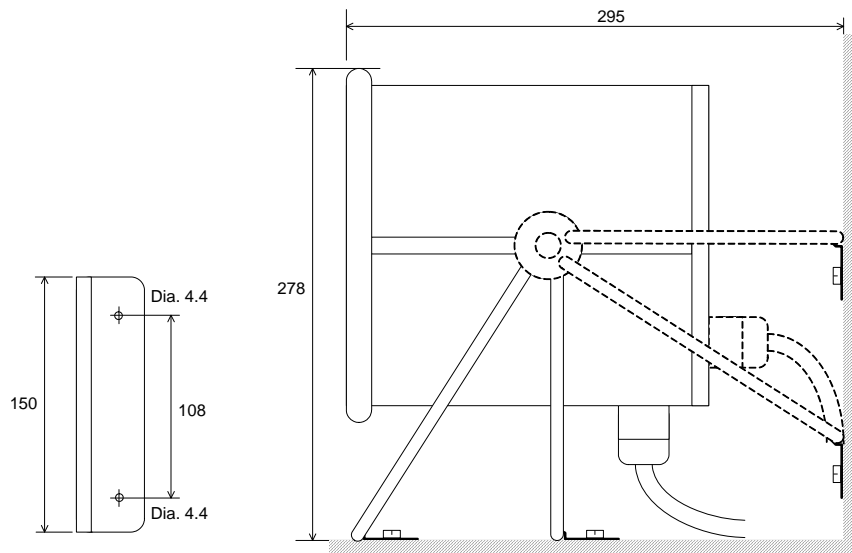
Arrange enough space for cables and strain reliefs behind or below the instrument.

DT instrument housings have 6 plugged openings facing downwards, intended for the cable strain reliefs. As an alternative, knock-out openings in the back panel can be knocked open for strain reliefs facing backwards.

HE instrument housings have 12 plugged openings for the cable strain reliefs, facing downwards and backwards.

Enclosed with each instrument is a set of 6 strain reliefs. For each cable one strain relief should be mounted with a sealing washer on the exterior and a locknut inside the housing.

Mounting legs are fitted to the instrument housings by knob-headed bolts and threaded holes or nuts. Use the enclosed fixing brackets to attach the legs to the table or a wall.



*DT and HE instruments.*

*Fixing bracket, recommended distances to surrounding surfaces.*

## Electrical installation



The field wiring of the instrument shall be suitable to the environment (e.g. chemically) in the end-user application. Mains cables shall be separated and routed away from SELV or SELV-E field wiring.

For DT and HE instruments UL Listed and KAM cord type flexible cables shall be used. The cable diameters must be selected in accordance with the strain relief specification. See Technical Data.

Field wiring installation shall comply with any national regulations, hereunder National Electrical Code (NEC) for US and/or Canadian Electrical Code for Canada.

- A switch or circuit-breaker shall be included in the building installation.
- The switch shall be in close proximity to the equipment and within easy reach of the operator
- The switch shall be marked as the disconnecting device for the equipment.
- The equipment switch or circuit-breaker employed as disconnecting device shall comply with relevant requirements of IEC 60947-1 and IEC 60947-3.

The power supply for the instruments can be an external DC source and an internal DC SUPPLY unit or external AC mains and an internal AC SUPPLY unit.

For electrical installation with an internal DC SUPPLY unit, see page 2-5.

For electrical installation with an internal AC SUPPLY unit, see page 2-6.

### **WARNING**

*Make sure that the power to the instrument is turned off before:*

- *any modules are removed from or inserted in the instrument.*
- *any connections are connected to or disconnected from the instrument.*

*All modules should be regarded as ESD sensitive. Make sure that an ESD safe environment is maintained when inserting modules, removing modules and when handling modules separately from the instrument. Modules must be kept in metallised ESD bag when not mounted in the instrument.*

# CPU unit

External computing devices connected to the CPU communication interfaces of the instrument have to comply with the standard, UL 60950.  
 The internal battery in the CPU module is to be used only in the equipment where servicing of the battery circuit and replacement of the lithium battery will be done by a trained technician.



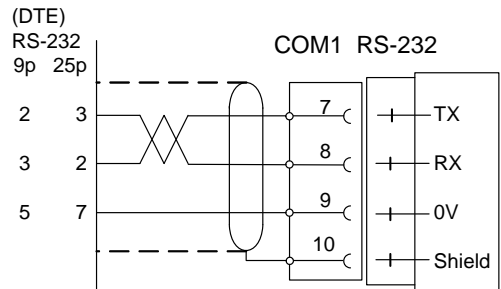
## COM1

RS232 Serial communication.

This is a SELV/SELV-E circuit.  
 COM1 can be used for serial communication with computer/PLC (Modbus RTU).

Point to point communication, only one G4 unit connected to the computer/PLC.

Connections are made to terminals 7 – 9.  
 Shielded cable must be used.  
 Connect shield to terminal 10.



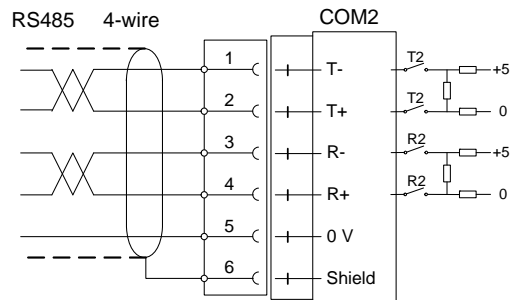
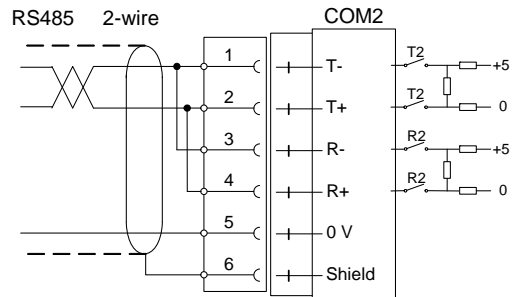
## COM2

RS485 Serial communication for 2-wire or 4-wire with common 0 V.

This is a SELV/SELV-E circuit.

COM2 can be used for serial communication to computer/PLC (Modbus RTU).

Connections are made to terminals 1 – 5.  
 Shielded cable must be used.  
 Connect shield to terminal 6.



The communication lines must be terminated in both ends. If G4 is connected at the end of the communication line switches must be set as:

2-wire termination: Both T2 ON, both R2 OFF.

4-wire termination: Both T2 ON, both R2 ON.

## **Field Bus**

Slot for optional Fieldbus interface

Profibus DP-V1 and DeviceNet are available.

See section Profibus-DP Fieldbus Adaptor or DeviceNet Fieldbus Adaptor later in this chapter for details.

## **USB**

Connector for USB device(s).

This port has no operational insulation and should be considered as a SELV/SELV-E circuit.

Allows connection of following devices:

- 1 - USB Memory
- 2 - USB Keyboard

An USB Hub can be used to allow connection of more than one device.

## **Ethernet**

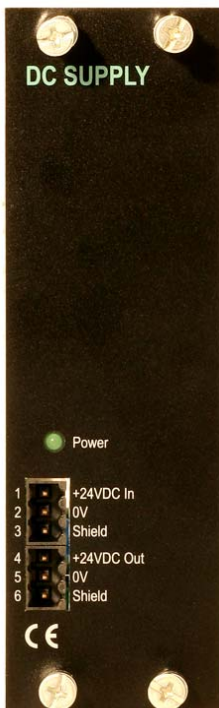
This is a SELV circuit. Uses crossover category 5 cable from RJ-45 Ethernet port on the CPU front panel to PC (point to point connection) or standard cable to connect to other equipment through a switch, hub or router which is isolating the circuit from the public network.

## DC SUPPLY 24 V<sub>DC</sub> Power supply unit

The output of the external DC source must be rated 24 V<sub>DC</sub>, ±15% including fluctuations, min. 40 W. The DC source must provide Double Insulation between Mains parts and 24 V SELV or SELV-E Circuit, and a limited-energy circuit (maximum available current of 8 A).

For the US market this energy limit can be achieved with an ANSI/UL248-14 fuse rated 5A.

For other markets an IEC 60127 T type fuse rated 4A may also be used.



### 24 V<sub>DC</sub> In

Terminals 1, 2 and 3.

The G4 instrument should be powered by 24 V<sub>DC</sub>, connected according to the diagram below.

To achieve functional grounding, terminal 3 should be connected to ground.

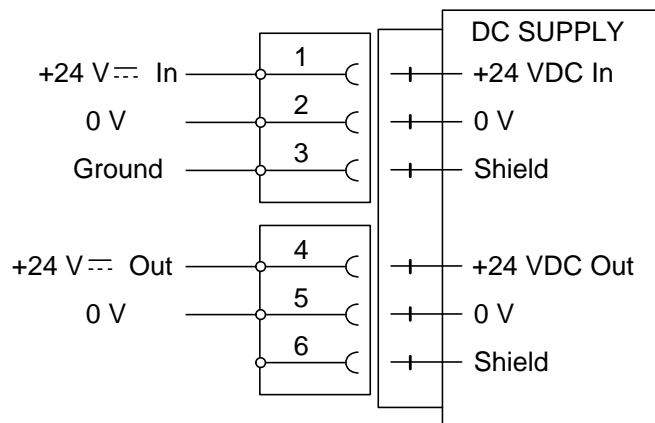
See Technical data for input voltage ratings.

### 24 V<sub>DC</sub> Out

Terminals 4 and 5 can be used to supply max. 100 mA to digital inputs and outputs.

Connection should be according to the diagram below.

See technical data for ratings.



## AC SUPPLY – 110-240 V~ Power supply unit



Mains supply cable shall be separated and routed away from SELV or SELV-E field wiring.

Remove power before removing the module from the instrument.

Make sure the fixation screws are well tightened during operation.



### 110-240 V~ In

Terminals 1, 2 and 3.

The AC SUPPLY gives the possibility to power the instrument from 110-240 VAC, connected according to the diagram below.

To achieve protective grounding, terminal 3 should be connected to protective earth.

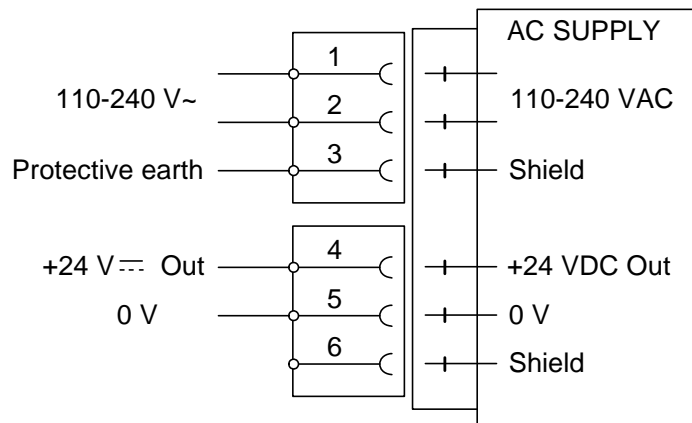
See Technical data for input voltage ratings.

### 24 V $\equiv$ Out

Terminals 4 and 5 can be used to supply max. 100 mA to digital inputs and outputs.

Connection should be according to the diagram below.

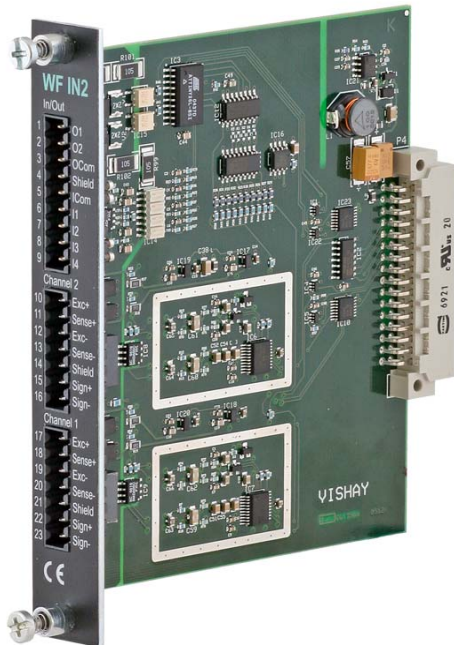
See technical data for ratings.





## WF IN, WF IN2 and HS WF2

The voltage levels on connectors of I/O modules shall not exceed hazardous voltage levels of 30 Vrms, 42.4 Vpeak or 60 Vdc under normal conditions. In wet locations these voltage levels shall not exceed 16 Vrms, 22.6 Vpeak or 35 Vdc.



### Transducer inputs

Terminals 17 – 23 (channel 1),  
10 – 16 (channel 2).

Transducer connection should be handled with great care to achieve good measuring data. Transducer integrated cables may not be shortened.

**NOTE!** Transducer cables must be routed at least 200 mm away from 230/400 V, 50/60 Hz power cables. By cables with other frequencies or high power, an even wider distance is preferable.

4-wire connection can be used if the transducer integrated cable is long enough to be connected directly to a transducer input. At 4-wire connection, some terminals must be interconnected as shown in figure on next page.

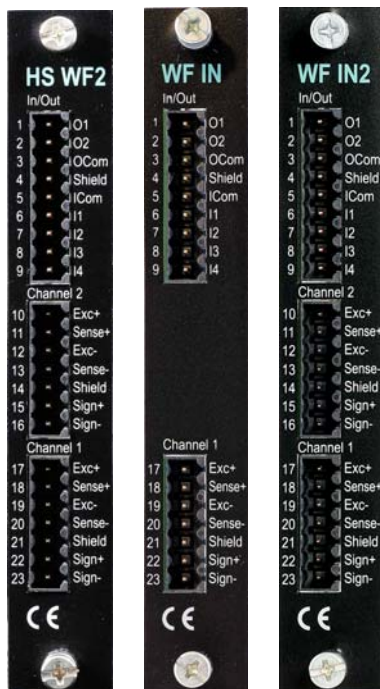
6 -wire connection should be used if the integrated cable must be lengthened or if several transducers should be connected to one transducer input.

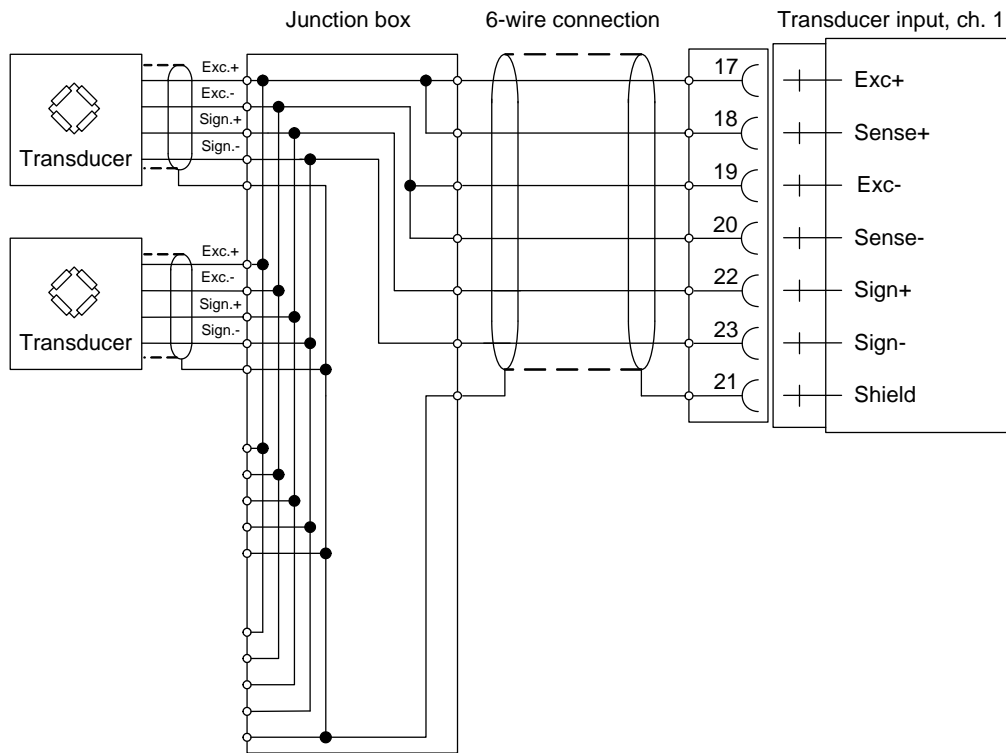
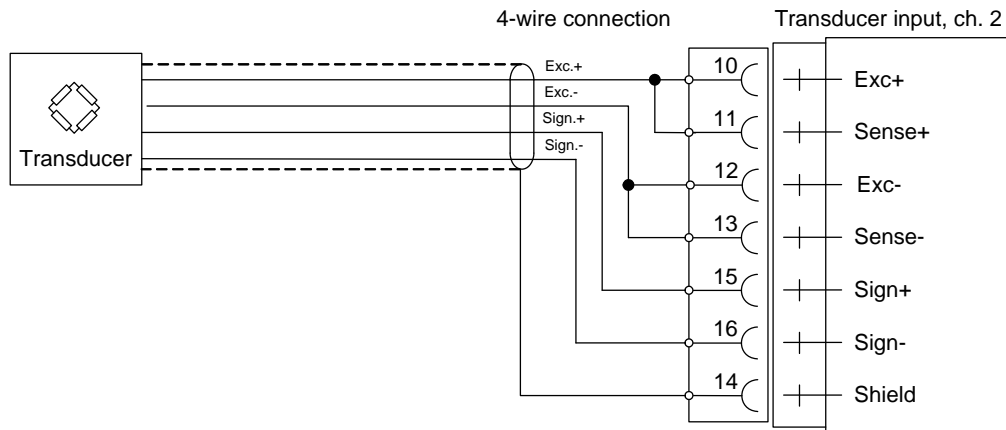
The channel 1 cable shield must be connected to terminal 21 and the channel 2 cable shield must be connected to terminal 14.

In WF IN and WF IN2 the shield terminals are internally connected to the G4 housing, which is internally connected to earth via the power supply connector pin 3 (shield). The shield shall not be connected at any other point.

In HS WF2 the transducer input channels are separately insulated by operational insulation and the shields can be connected to the most convenient ground/earth point. This can be the junction box when using multiple transducers or at the barrier ground when using Ex zener barriers.

In the junction box SL-4 from Vishay Nobel, see figure, all necessary terminals and interconnections are provided.





*A transducer may be connected directly to terminals at the transducer input.*

*For several transducers or long distance, a junction box and lengthening cable is needed.*

*For a HS WF2 channel, the shield can be connected to ground/earth at any point*

## Digital inputs

Terminals 6 – 9 and terminal 5 (ICom) as a common connection.

Four digital inputs are provided, with functions that can be set in the G4 set-up. External sourcing (24 V  $\overline{\text{DC}}$ ) from the instrument power supply (max. 100 mA) or from a separate DC supply must be used. Note that either the positive or the negative pole of the voltage source (24 V  $\overline{\text{DC}}$ ) can be connected to ICom (5).

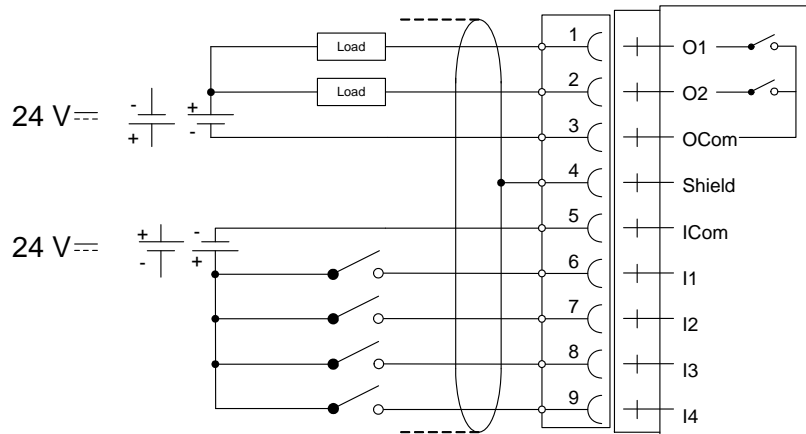
Shielded cable/cables must be used, with the shield connected to terminal 4.

## Solid state relay outputs

Terminals 1 and 2 with terminal 3 (OCom) as a common connection.

Two digital (relay) outputs are provided with contact rating given in Technical data. External sourcing (24 V  $\overline{\text{DC}}$ ) from the instrument power supply (max. 100 mA) or from a separate DC supply should be used. Note that either the positive or the negative pole of the voltage source (24 V  $\overline{\text{DC}}$ ) can be connected to OCom (3).

Shielded cable/cables must be used, with the shield connected to terminal 4.



# AOUT1 and AOUT4



The voltage levels on connectors of I/O modules shall not exceed hazardous voltage levels of 30 Vrms, 42.4 Vpeak or 60 Vdc under normal conditions. In wet locations these voltage levels shall not exceed 16 Vrms, 22.6 Vpeak or 35 Vdc.

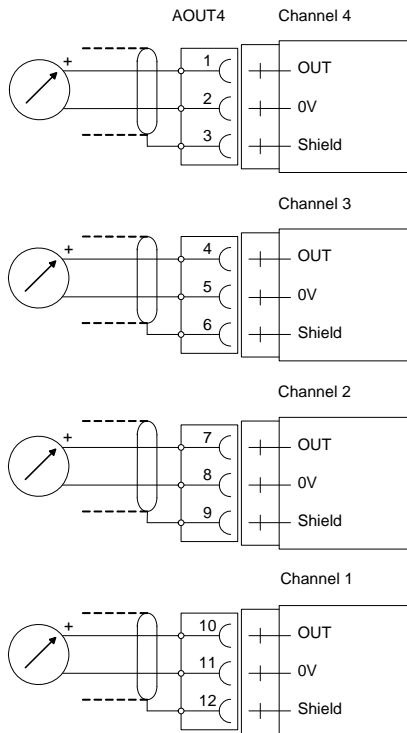
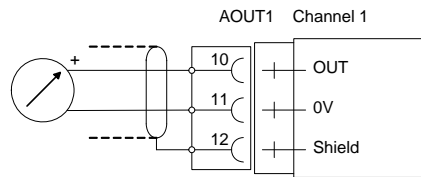
## Analog output unit

The AOUT4 unit has 4 analog output channels, independently isolated by operational insulation.

The AOUT1 has 1 output channel, isolated by operational insulation.

The analog output signal will be connected to terminals  
 10, 11 (channel 1)  
 7, 8 (channel 2)  
 4, 5 (channel 3)  
 1, 2 (channel 4).

Shielded cable/cables must be used and the shield(s) must be connected to the shield terminal(s) 12, 9, 6 and 3.  
 The shields can be connected to the most convenient ground/earth point.



## DIO8

The voltage levels on connectors of I/O modules shall not exceed hazardous voltage levels of 30 Vrms, 42.4 Vpeak or 60 Vdc under normal conditions. In wet locations these voltage levels shall not exceed 16 Vrms, 22.6 Vpeak or 35 Vdc.



### Digital inputs

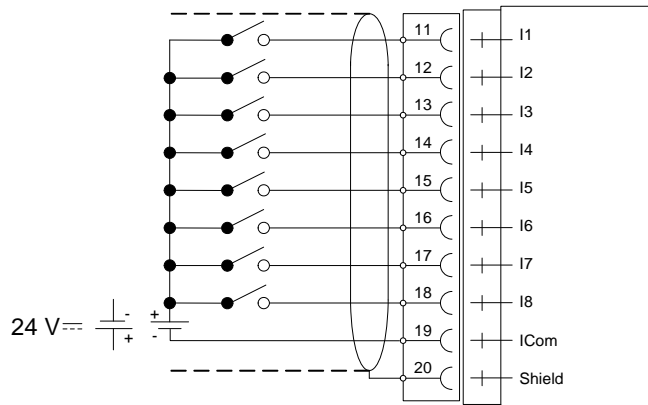
Terminals 11 – 18 and terminal 19 (ICom) as a common connection.

Eight digital inputs are provided, with functions that can be set in the G4 set-up.

External sourcing (24 V  $\equiv$ ) from the instrument power supply (max. 100 mA) or from a separate DC supply must be used.

Note that either the positive or the negative pole of the voltage source (24 V  $\equiv$ ) can be connected to ICom (19).

Shielded cable/cables must be used, with the shield connected to terminal 20.



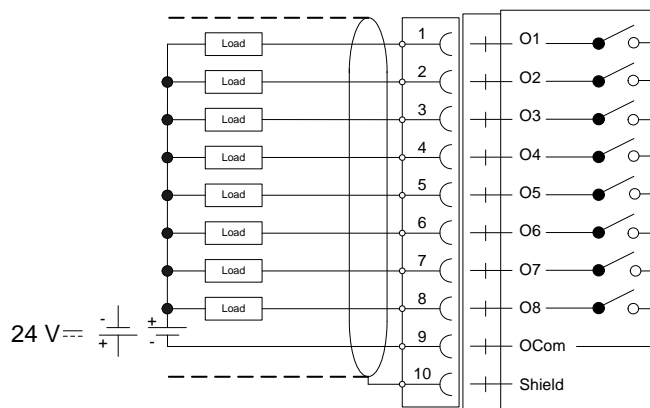
### Solid state relay outputs

Terminals 1 - 8 with terminal 9 (OCom) as a common connection.

Eight digital (relay) outputs are provided with contact rating given in Technical data.

External sourcing (24 V  $\equiv$ ) from the instrument power supply (max. 100 mA) or from a separate DC supply should be used. Note that either the positive or the negative pole of the voltage source (24 V  $\equiv$ ) can be connected to OCom (9).

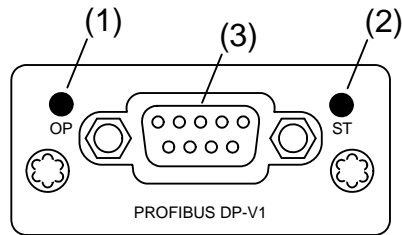
Shielded cable/cables must be used, with the shield connected to terminal 10.



## Profibus-DP Fieldbus Adaptor

### Profibus module front view

- (1) Operation mode LED.
- (2) Status LED.
- (3) Profibus connector.



### Operation mode LED

State	Indication
Off	Not online / No power
Green	On-line, data exchange
Flashing Green	On-line, clear
Flashing Red (1 flash)	Parameterization error
Flashing Red (2 flashes)	Profibus configuration error

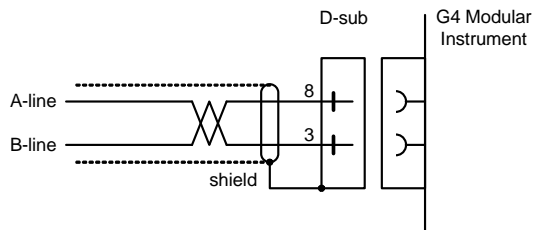
### Status LED

State	Indication
Off	No power or not initialised
Green	Initialised
Flashing Green	Initialised, diagnostic event(s) present
Red	Exception error

**Profibus connector (DB9F)**

Pin	Signal	Description
1	-	-
2	-	-
3	B line	Positive RxD/TxD, RS485 level
4	RTS	Request to send
5	GND Bus	Ground (isolated)
6	+ 5V Bus Output	+5V termination power (isolated)
7	-	-
8	A line	Negative RxD/TxD, RS485 level
9	-	-
Housing	Cable shield	Internally connected to the Anybus protective earth via cable shield filters according to the Profibus standard.

For connection of the adaptor to the Profibus master, use a Profibus standard cable and connector according to the diagram below.



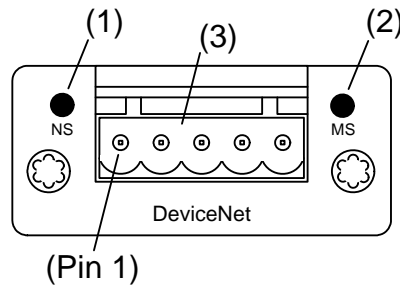
For reliable fieldbus function, line termination must be arranged in both ends of the transmission line. For a G4 instrument, at the end of the cable, a connector with line termination should be used. For all other G4 Instruments connection without line termination should be used.

For configuration of the adaptor, a GSD file (VISH0AB3.GSD) is available and should be installed in the master.

## DeviceNet Fieldbus Adaptor

### DeviceNet module front view

- (1) Network Status LED.
- (2) Module Status LED.
- (3) DeviceNet connector.



### Network Status LED

State	Indication
Off	Not online / No power
Green	On-line, one or more connections are established
Flashing Green (1 Hz)	On-line, no connections established
Red	Critical link failure
Flashing Red (1 Hz)	One or more connections time out
Alternating Red/Green	Self test

### Module Status LED

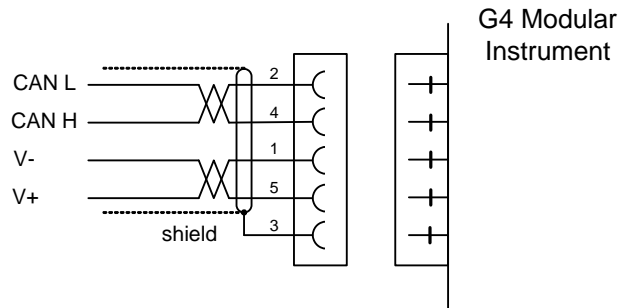
State	Indication
Off	No power
Green	Operating in normal condition
Flashing Green (1 Hz)	Missing or incomplete configuration
Red	Unrecoverable fault(s)
Flashing Red (1 Hz)	Recoverable fault(s)
Alternating Red/Green	Self test



**DeviceNet connector**

Pin	Signal	Description
1	V-	Negative bus supply voltage
2	CAN L	CAN low bus line
3	Shield	Cable shield
4	CAN H	CAN high bus line
5	V+	Positive bus supply voltage

For connection of the adaptor to the DeviceNet master, use a standard cable for DeviceNet, or similar shielded cable with twisted pairs and a connector according to the diagram below.



For reliable fieldbus function, line termination must be arranged in both ends of the transmission line. For a G4 Instrument placed at the end of the line, terminate line by placing a 121-ohm resistor between CAN L (pin 2) and CAN H (pin 4).

For configuration of the adaptor an EDS file is supplied with the instrument that should be installed in the master. Note that the EDS file is a generic type supplied by the module manufacturer. The file doesn't contain any reference to the G4 Instrument or to Vishay Nobel.

## Front panel

### Display

At normal operation the instrument displays force/web tension value(s) and, in some cases, graphic bars representing the displayed values.

If an instrument error occurs, the measuring function is stopped and the instrument switches over to Error mode, indicating a code for the error at the display window.

If there is a force input error this is indicated with error information that replace the information on the screen for a specific Function Block only, other Function Blocks are not affected.

The instrument can also display a Main menu with sub menus for display of actual data and entry of new data.

### Function keys

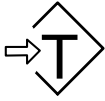



Just below the display there are five function keys, F1 to F5, and with the actual key functions indicated at the lower line of the display. When there is no text above a key, that key has no function. To select a function, press the membrane panel button (F1 to F5) below the display or the button symbol on the touch display.

### Symbol keys

At the bottom of the front panel there are four keys, marked with the symbols. A brief description of these keys is given in the table below.



*Front panel of the G4 instrument with color touch display, five function keys below the display, six application specific keys, numerical keypad, joystick keypad (arrow keys), Esc, Alt, Backspace, Delete, Tab and ENTER keys. In addition there is an Info key that is used to access the instruments menu system.*

Key	Name	Function
	TARE	Not used in the standard Force Instrument.
	GROSS/NET	Not used in the standard Force Instrument.
	PRINT	Not used in the standard Force Instrument
	ZERO	Setting all input Force values for a Function Block to zero. Note that a specific Function Block must be selected.
	START	Not used in the standard Force Instrument.
	STOP	Not used in the standard Force Instrument.

### Digit keys

The digit keys, including keys with minus sign and decimal point, are used for entry and editing of numerical parameter values.

### Miscellaneous keys

An ENTER key on the panel is used to open a selected menu, finish the entry of a value, etc.

The four arrow keys are used to navigate in the menu system and to toggle between selections.

The Esc, Alt, Del, Backspace and Tab keys are used for editing values, toggling between selections and so on.

The 'Info' key is used to enter the instrument menu system.



## 3. Instrument Functionality

### General

This chapter describes the functionality of the different parts of the force instrument.

### Function Block

All measuring functions in the instrument are based on configurable function blocks.

A Function Block is used to calculate the force or web tension of one to four inputs and the sums and differences if more than one input is used. With a four channel Function Block there are intermediate sum of force/web tension values calculated (A + B and C + D).

The Function Block type is selected with parameter 'Func. Block X Type' (Hardware Configuration menu) and the value of the parameter can be set to 'Not In Use', '1 Channel', '2 Channel' or '4 Channel'. The type is selected individually for each used Function Block.

A measuring channel, i.e. a connection on a WF IN / WF IN2 or HS WF2 module, should be assigned to each Function Block input. The inputs of a Function Block are named Input A to input D. Note that each measuring channel can only be assigned to one Function Block input. Inputs cannot be shared between Function Blocks. The maximum number of measuring channels in an instrument is 8 if WF IN2 modules are used and 4 if HS WF2 modules are used.

A Function Block input can also be set to 'Not In Use' which means that the actual input value used is always 0. This can be useful when using three transducers in a 4 channel Function Block or for testing purposes.

In the menu Parameter Set-up – Calibration – Function Block 1 (- 8) are parameters for configuration and calibration located. Only used Function Blocks are displayed in the menu.

The calibration parameters shown in the figure is for Function Block 1.

There are sets of calibration parameters for each force input. Parameters named '1:A .....' belongs to input A, parameters named '1:B .....' belongs to input B and so on.

Calibration must be done for separately for each input.

All other parameters ('1: .....') are common for the whole Function Block.

Function Block 1	
1:HSWF Update Rate	800 Hz
1:Calibration Type	Table
1:A Value Cal. P1	0 N
1:A Transd. Signal P1	0.00000 mV/V
1:A Value Cal. P2	1000 N
1:A Transd. Signal P2	2.00000 mV/V
1:A Set Zero	0.0 N
1:A Zero Offset	0.0 N
1:B Value Cal. P1	0 N
1:B Transd. Signal P1	0.00000 mV/V

Enter      Current force, A:      44.0      (0.08803 mV/V)      Escape

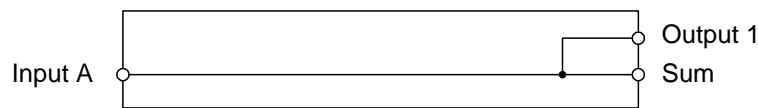
In the instrument and throughout this manual are outputs from Function Blocks used for Display, Analog Outputs, Levels, Communication, etc. These Output Signals are explained in the tables below. The actual value for each "Output" is depending on the Function Block type. E.g. if the sum of inputs C and D, on a 4 channel Function Block, should be monitored on an analog output, Output 2 should be chosen as the source for

the analog output. Also the input forces are available for monitoring etc, see 'Common values' later in this chapter.

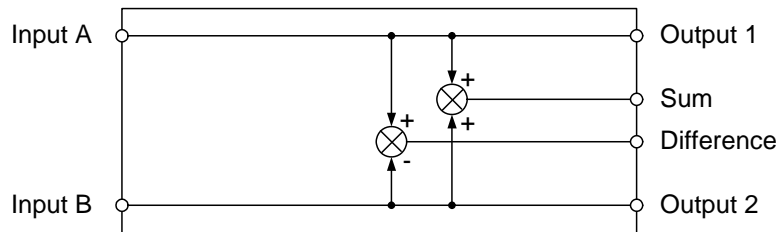
### Force Mode

The following table and figures explain the function and the values from a Function Block in force mode (set-up parameter 'X:Web Tension Mode' = Off). A '(F)' in the table below indicates a force value.

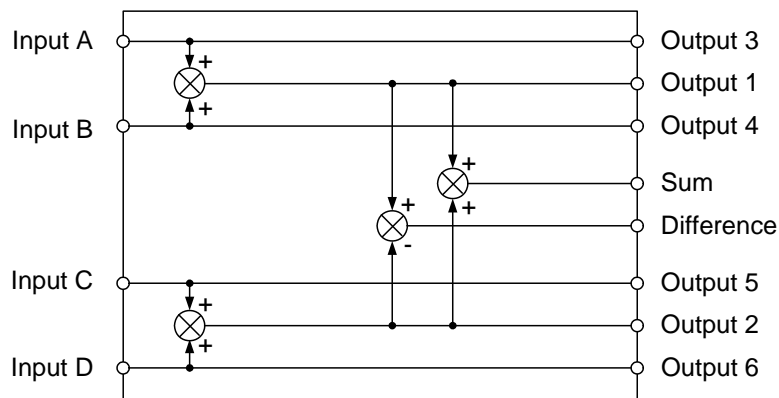
Value	1 Channel Func. Block	2 Channel Func. Block	4 Channel Func. Block
Sum	Input A (F)	Input A+B (F)	Input A+B+C+D (F)
Difference	-	Input A-B (F)	Input (A+B) - (C+D) (F)
Output 1	Input A (F)	Input A (F)	Input A+B (F)
Output 2	-	Input B (F)	Input C+D (F)
Output 3	-	-	Input A (F)
Output 4	-	-	Input B (F)
Output 5	-	-	Input C (F)
Output 6	-	-	Input D (F)



One Channel Function block, Force mode



Two Channel Function block, Force mode



Four Channel Function block, Force mode

**Web Tension Mode**

A Function Block can be configured for web tension measuring by setting set-up parameter 'X:Web Tension Mode' to On. In this case some of the force values will be recalculated to a web tension value using the 'X:Web Tension Factor' as shown below.

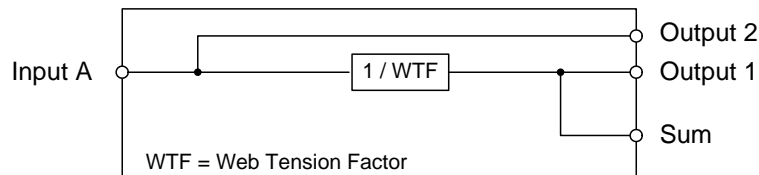
$$\text{Web Tension Value} = \text{Force Value} / \text{Web Tension Factor}$$

If the Force Values are correctly calibrated in the desired measuring direction then the 'Web Tension Factor' shall be set to the length of the roller (machine width) to get correct Web Tension values, e.g. N/m. In other cases the 'Web Tension Factor' must be calculated based on calibration direction, web tension measuring direction, roller length, etc.

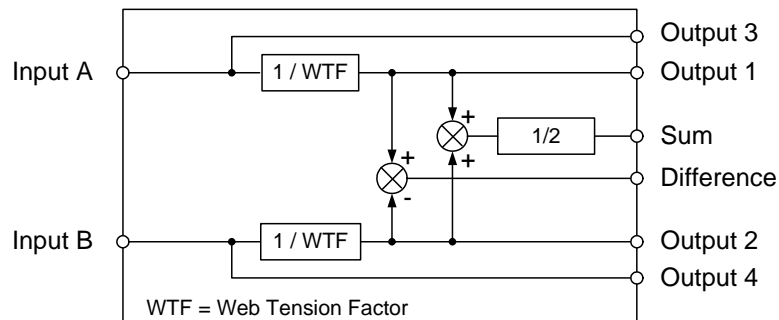
The following table and figures explains the function and the values from a Function Block in web tension mode.

A '(F)' in the table below indicates a force value and a '(WT)' a web tension value.

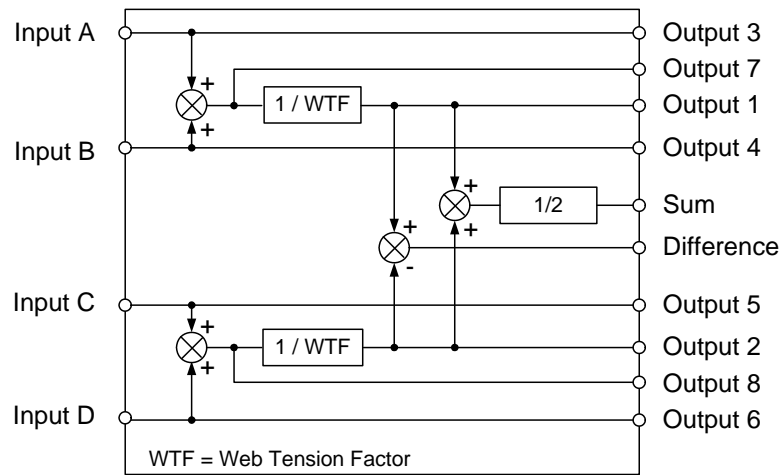
Value	1 Channel Func. Block	2 Channel Func. Block	4 Channel Func. Block
Sum	Input A (WT)	Input (A+B) / 2 (WT)	Input (A+B+C+D) / 2 (WT)
Difference	-	Input A-B (WT)	Input (A+B) – (C+D) (WT)
Output 1	Input A (WT)	Input A (WT)	Input A+B (WT)
Output 2	Input A (F)	Input B (WT)	Input C+D (WT)
Output 3	-	Input A (F)	Input A (F)
Output 4	-	Input B (F)	Input B (F)
Output 5	-	-	Input C (F)
Output 6	-	-	Input D (F)
Output 7	-	-	Input A+B (F)
Output 8	-	-	Input C+D (F)



*One Channel Function block, Web Tension mode*



*Two Channel Function block, Web Tension mode*



Four Channel Function block, Web Tension mode

### Common values

The following table explains the available input values to a Function Block. These values are the same for a Function Block both in force mode and tension mode.

Value	1 Channel Func. Block	2 Channel Func. Block	4 Channel Func. Block
Input A Force	Inp. A Force	Inp. A Force	Inp. A Force
Input B Force	-	Inp. B Force	Inp. B Force
Input C Force	-	-	Inp. C Force
Input D Force	-	-	Inp. D Force
Input A Signal (mV/V)	Inp. A Signal	Inp. A Signal	Inp. A Signal
Input B Signal (mV/V)	-	Inp. B Signal	Inp. B Signal
Input C Signal (mV/V)	-	-	Inp. C Signal
Input D Signal (mV/V)	-	-	Inp. D Signal



## 4. Set-up

### General

All operating functions in the G4 Instrument are controlled by parameters. The parameter values are permanently stored in the instrument and will not be lost when the unit is switched off. At delivery the parameters are factory-set to default values, giving the instrument an initial standard function.

The actual setting of the parameter values can be read and edited during normal measuring operation in sub menu 'Parameter Set-up'.

Editing of parameter values can be performed using the color touch display and keys on the front panel of the instrument. After editing hardware parameters the instrument will be restarted.

In the instrument there are two levels of security locks provided to protect from unauthorized access to instrument functions and editing of parameters and values. The locks are opened by four-digit codes.

**Warning:** *Changes done during editing of set-up parameters will affect the behavior of the instrument immediately. The user must take all necessary precautions to prevent any undesired effects in the process monitored or controlled by the G4 instrument or a connected control system.*

*It is strongly recommended to activate the set-up lock in the instrument to prevent any unauthorized changes of set-up parameters.*

It's a good practice to make a backup of the set-up after changes have been done. See chapter '8 Maintenance' for more information on backup and restore.

The 'Parameter Set-up' menu contain the following sub menus:

**General:** This parameter group controls the general functionality of the instrument. Such as display language, display mode, security, key functions and so on.

**Hardware Configuration:** Parameters used for configuring the instrument hardware. Here parameters that are used for basic configuration, of the Function blocks, found. Note that when the instrument is starting up it will check that the installed hardware is compatible with the settings. If not an alarm will be issued.

**Calibration:** Parameters that affect the behavior of the eight possible Function Blocks in the instrument. There are parameters for calibration type, calibration values, filter settings etc. All Function Blocks are individually settable.

**Communication:** Sub menus are Serial Com, Ethernet and Fieldbus.

Serial Com sub menu content is parameters used to set-up COM1 (RS232) and COM2 (RS485) on the CPU module. Parameters are among others: com. port mode, baud rate and data format. Ethernet sub menu content is parameters for Modbus TCP configuration. Fieldbus sub menu content is configuration parameters related to fieldbus communication such as address, baud rate and transmitted data setup.

**Level Supervision:** The instrument has 32 level supervisors that are configured from this sub menu. Settings for each level are which Function Block that the individual level is to monitor and which signal that shall be monitored from the selected Function Block. Signals that can be monitored are Sum value, Difference value, Output 1 and so on. The output function e.g. if the output shall be active above or below the set level is

configured here. There are parameters for hystereses setting and level switching delays.

**Inputs:** The use of the instruments digital inputs is set in this menu. Note that the inputs are numbered 11 to 68. Inputs 11 to 18 corresponds to inputs on slot 1 I/O module, 21 to 28 correspond to inputs on slot 2 I/O and so on. The actual number of inputs depends on what type of I/O-module that is installed in the respective slots. A DIO8 module has 8 inputs a WF IN2 module has 4 inputs while an AOUT1 or AOUT4 has no inputs. Inputs can be used for zeroing of Function Blocks.

**Outputs:** The outputs menu contains the settings controlling the function of each output. Numbering is 11 to 68 for the I/O module outputs. See section 'Inputs' above on how individual output numbers correspond to each I/O slot. Each output can be assigned an output function: Level output status or 'In Process' status.

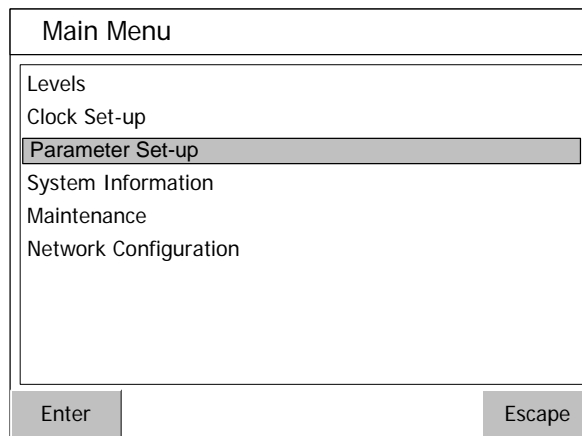
**Analog Outputs:** This menu controls the behavior of an AOUT4 or an AOUT1 Analog output module. The output signal source (Function Block No and signal type) can be selected. Also output type and range high/low is settable.

## Graphical touch display

To reach the main menu, press the 'Info' button on the instrument front panel.

Navigating in a menu is done with arrow keys or by tapping (touching) on the display on specific choices e.g. 'Parameter Set-up'.

To open a sub menu, e.g. Parameter Set-up, select the desired sub menu with arrow keys. The selected sub menu is highlighted. Then press 'Enter' to open the selected sub menu or just tap on the desired sub-menu to open it.



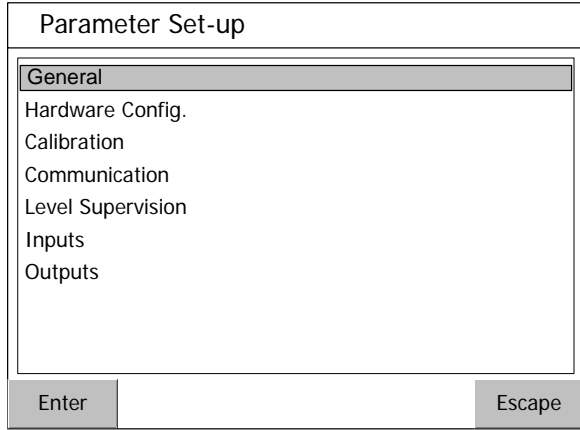
*Main menu.*

## Parameter Set-up menu

To enter Parameter Set-up, select this sub menu with up/down arrow keys. The selected sub menu is then highlighted. Press 'Enter' to open the selected sub menu or just tap on the desired sub-menu to open it.

If there isn't room for all parameters on screen, it is possible to scroll through the list with the scroll bar at the right of the screen or by using up/down keys.

Press the 'Esc' key to return to the main menu. The 'Esc' key is always used to cancel editing or moving backwards in the menu structure.



*Parameter set-up menu.*

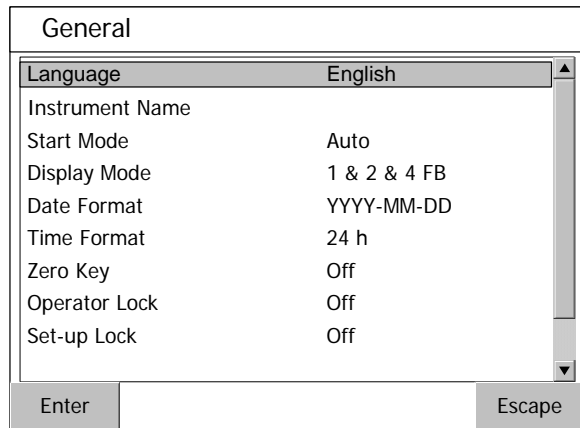
## Parameter editing

This example shows the 'General' parameter menu but editing is done similar throughout the menu system.

To edit a parameter, select it with the arrow keys to highlight it and then press the 'Enter' key on the screen or on the front panel keyboard. Alternatively tap on the desired parameter on the screen to begin editing.

If all items in the menu don't fit on the screen, it is possible to scroll through the list of parameters using the scroll bar at the right of the screen or by using the up/down keys.

Press the 'Esc' key to return to the Parameter set-up menu.



*General parameters menu.*

When editing a choice parameter e.g. language as in the figure, a list of available choices is shown on screen with the current selection highlighted. To change the selection the up/down arrow keys can be used. It is also possible to directly make a choice by tapping on the desired selection.

To confirm the new selection press the 'Enter' key.

To abort editing and keep the previous setting, press the 'Esc' key.

Edit: Language	
English	
Svenska	
Enter	Escape

*Editing a choice parameter. Note that the languages mentioned are examples not the actual implementation.*

When editing a numerical parameter e.g. a level hystereses setting as in figure 11, the new value should be typed with the numerical keys.

To confirm the new value press the 'Enter' key.

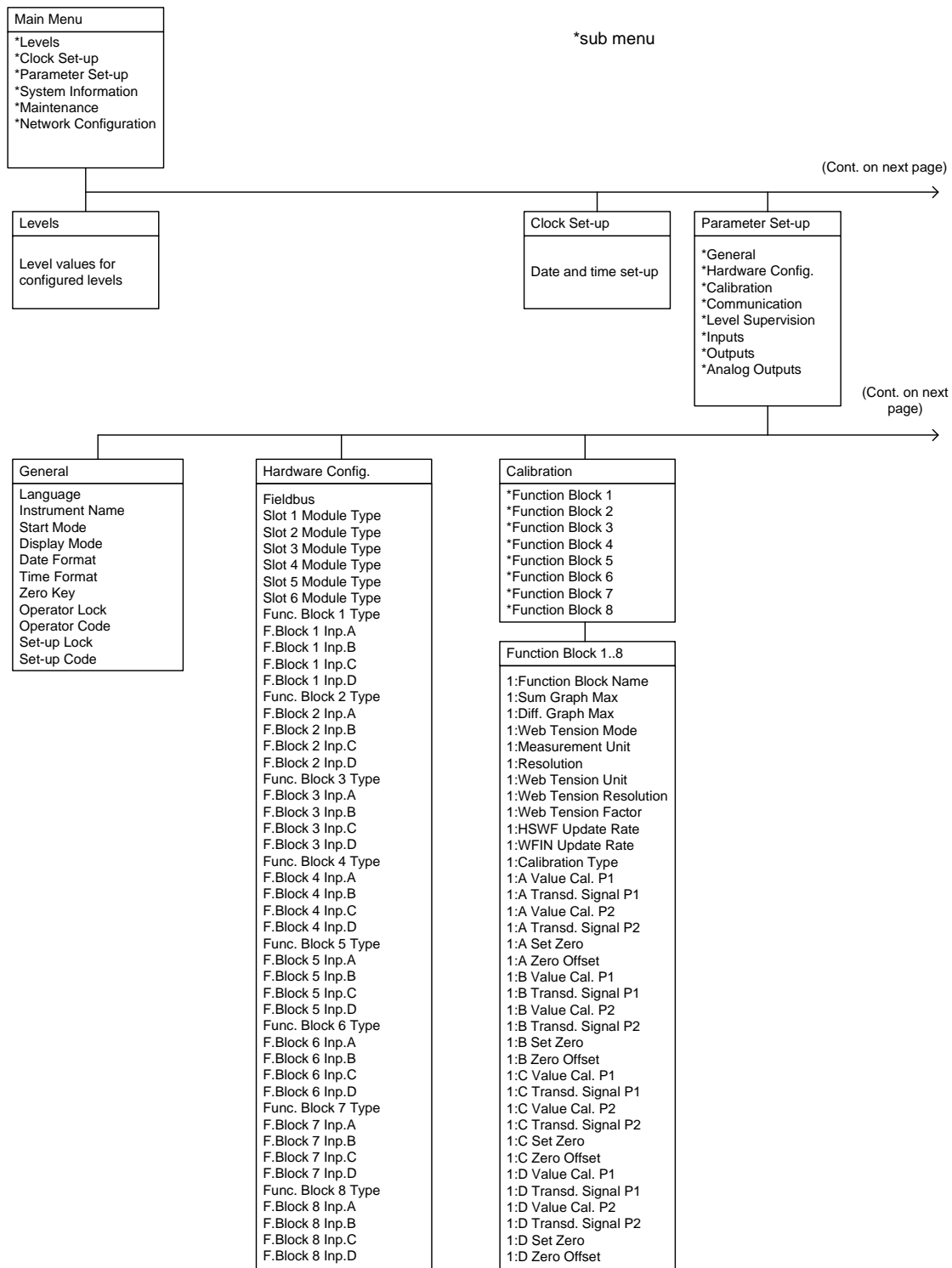
To abort editing and keep the previous setting, press the 'Esc' key.

Edit: Level 18 Hystereses	
Value	23.200 N
Maximum value:	999999 N
Minimum value:	-999999 N
Enter	Escape

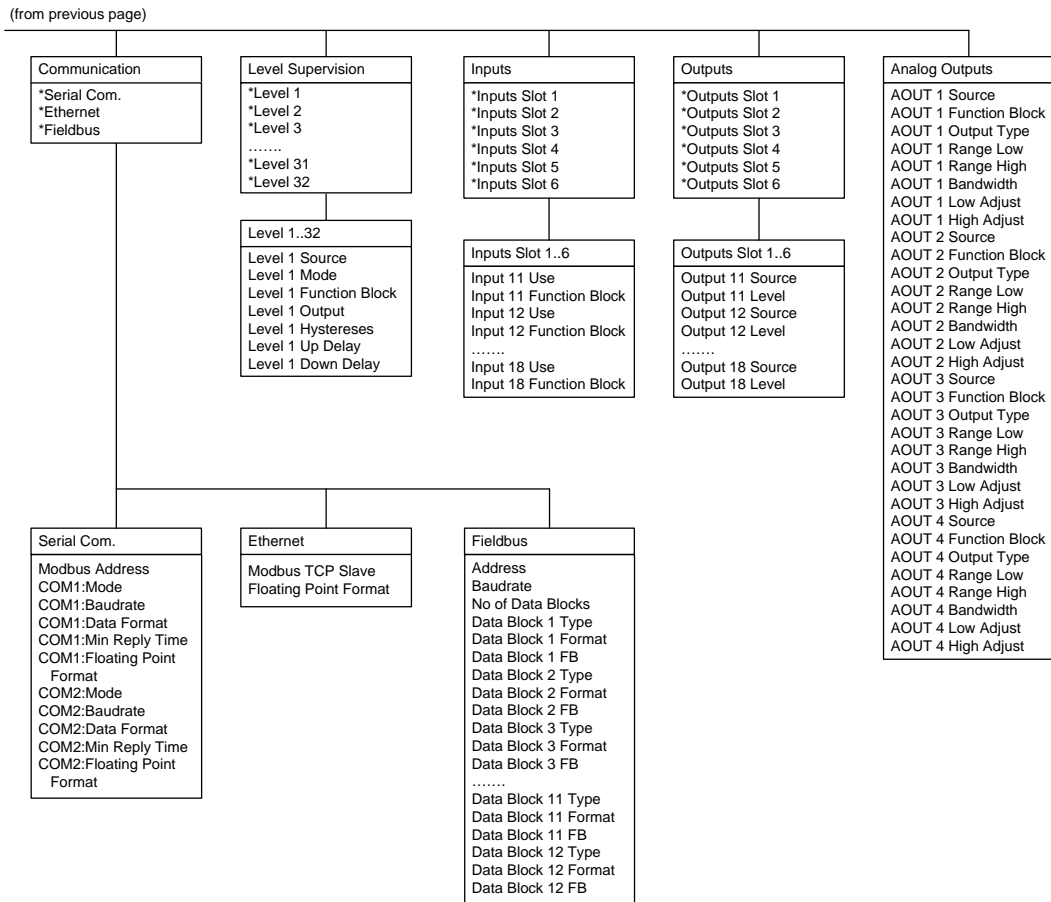
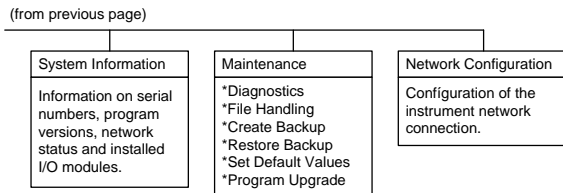
*Editing a value parameter*



# Menu structure



Menu structure (continued)



(Continued) Menu structure

## Parameters

On the following pages a survey of all parameters is presented. The parameters are divided in groups following the menu they belong to. For choice parameters the available choices are given. For numerical parameters, a value range is given.

At the end of the table, the default value is given in < >.

To the right there is a short parameter explanation and, *in italic*, the results for the different alternatives.

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

### Menu 'General'

#### Language

English Svenska <English>	Defines the language to be used in menus and messages.
---------------------------------	--

#### Instrument Name

<>	A 16-character string that is used at printing in reports and so on.
----	--

#### Start Mode

Command Auto <Auto>	Defines the start mode after power-on or reset. <b>Command:</b> A 'start operation' command from control computer or panel key is required for start up. <b>Auto:</b> Automatic start up.
---------------------------	---

#### Display Mode

1 FB 2 FB 4 FB 1 & 2 FB 1 & 4 FB 2 & 4 FB 1 & 2 & 4 FB <1 & 2 & 4 FB >	Defines the different operating mode screens that can be displayed on the graphical display. It is possible in all displays to scroll available Function Block(s). See chapter 6 'Operation' for more information on the different operating displays.  <b>1 FB:</b> Only the 1 Function Block display is shown. <b>2 FB:</b> Only the 2 Function Block display is shown. <b>4 FB:</b> Only the 4 Function Block display is shown. <b>1 &amp; 2 FB:</b> The operator can select between 1 and 2 Function Block display. <b>1 &amp; 4 FB:</b> The operator can select between 1 and 4 Function Block display. <b>2 &amp; 4 FB:</b> The operator can select between 2 and 4 Function Block display. <b>1 &amp; 2 &amp; 4 FB:</b> The operator can select between all three different Function Block displays.
---	---



Range/Alternatives <default value>	Explanation and result of alternatives.
<b>Date Format</b>	
YYYY-MM-DD	Defines the date format. <b>YYYY:</b> = year. <b>MM:</b> = month. <b>DD:</b> = day.
YYYY-DD-MM	
DD-MM-YYYY	
MM/DD/YYYY	
<YYYY-MM-DD>	
<b>Time Format</b>	
12 h	Defines the time format. <b>12 h:</b> 12 hour time format. <b>24 h:</b> 24 hour time format.
24 h	
<24h>	
<b>Zero Key</b>	
Off	Disables/enables front panel key Zero <b>Off:</b> The Zero Key is disabled. <b>On:</b> The Zero Key is enabled.
On	
<Off>	
<b>Operator Lock</b>	
Off	<b>Off:</b> Operator lock is not activated. <b>On:</b> Operator lock is activated, preventing unauthorized access to the instrument. See chapter 6 'Operation – Security locks'
On	
<Off>	
<b>Operator Code</b>	
Range:	Defines the valid code for Operator lock. If 'Set-up lock' (see below) is 'On' this code will not give access to functions that requires the 'Set-up Code'.  Note: this parameter is only shown if 'Operator Lock' is set to 'On'
1 - 9999	
<1937>	
<b>Set-up Lock</b>	
Off	<b>Off:</b> Set-up lock is not activated. <b>On:</b> Operator lock is activated, preventing unauthorized access to the instrument. See chapter 6 'Operation – Security locks'
On	
<Off>	
<b>Set-up Code</b>	
Range:	Defines the valid code for Set-up lock. If 'Operator lock' (see above) is 'On' this code will still give access to all menus in the Main menu.  Note: this parameter is only shown if 'Set-up Lock' is set to 'On'
1 - 9999	
<1937>	

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

## Menu 'Hardware Config.'

### Fieldbus

Not In Use	This parameter defines what type of fieldbus that will be used in the CPU.
Profibus	
DeviceNet	
<Not In Use>	<p><b>Not In Use:</b> The fieldbus is not used regardless of any installed module.</p> <p><b>Profibus:</b> A Profibus type of fieldbus module is used.</p> <p><b>DeviceNet:</b> A DeviceNet type of fieldbus module is used.</p>

### Slot 1 Module Type

No module	This parameter defines what type of I/O-module is installed in slot 1.
HSWF2	
WFIN	
WFIN2	
AOUT1	
AOUT4	
DIO8	
<WFIN2>	<p><b>No module:</b> No module is used in this slot.</p> <p><b>HSWF2:</b> A 2 channel high speed weight/force module.</p> <p><b>WFIN:</b> A 1 channel, weight/force measuring module.</p> <p><b>WFIN2:</b> A 2 channel, weight/force measuring module.</p> <p><b>AOUT1:</b> A 1 channel analog output module.</p> <p><b>AOUT4:</b> A 4 channel analog output module.</p> <p><b>DIO8:</b> A 8/8 digital input/output module.</p>

### Slot 2 Module Type

< No module >	This parameter defines what type of I/O- module is installed in slot 2. See 'Slot 1 Module type' for details on parameter values.
---------------	---

### Slot 3 Module Type

< No module >	This parameter defines what type of I/O- module is installed in slot 3. See 'Slot 1 Module type' for details on parameter values.
---------------	---

### Slot 4 Module Type

< No module >	This parameter defines what type of I/O- module is installed in slot 4. See 'Slot 1 Module type' for details on parameter values.
---------------	---

### Slot 5 Module Type

< No module >	This parameter defines what type of I/O- module is installed in slot 5. See 'Slot 1 Module type' for details on parameter values.
---------------	---

### Slot 6 Module Type

< No module >	This parameter defines what type of I/O- module is installed in slot 6. See 'Slot 1 Module type' for details on parameter values.
---------------	---

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

**Func. Block 1 Type**

Not In Use	This parameter defines if Function Block 1 is used and, if used,
1 Channel	the no of inputs it should use.
2 Channel	<b>Not In Use:</b> <i>The Function Block is not used.</i>
4 Channel	<b>1 Channel:</b> <i>1 channel type.</i>
< 1 Channel >	<b>2 Channel:</b> <i>2 channel type.</i>
	<b>4 Channel:</b> <i>4 channel type.</i>

**F.Block 1 Inp.A**

Not In Use	This parameter defines which measuring channel (slot and channel) that should be use as input A to Function Block 1.
Slot 1, Ch 1	<b>Not In Use:</b> <i>The input is not used</i>
Slot 1, Ch 2	<b>Slot 1, Ch 1:</b> <i>Use measuring channel 1 of slot 1</i>
Slot 2, Ch 1	<b>Slot 1, Ch 2:</b> <i>Use measuring channel 2 of slot 1</i>
Slot 2, Ch 2	<b>Slot 2, Ch 1:</b> <i>Use measuring channel 1 of slot 2</i>
Slot 3, Ch 1	<b>Slot 2, Ch 2:</b> <i>Use measuring channel 2 of slot 2</i>
Slot 3, Ch 2	<b>Slot 3, Ch 1:</b> <i>Use measuring channel 1 of slot 3</i>
Slot 4, Ch 1	<b>Slot 3, Ch 2:</b> <i>Use measuring channel 2 of slot 3</i>
Slot 4, Ch 2	<b>Slot 4, Ch 1:</b> <i>Use measuring channel 1 of slot 4</i>
Slot 5, Ch 1	<b>Slot 4, Ch 2:</b> <i>Use measuring channel 2 of slot 4</i>
Slot 5, Ch 2	<b>Slot 5, Ch 1:</b> <i>Use measuring channel 1 of slot 5</i>
Slot 6, Ch 1	<b>Slot 5, Ch 2:</b> <i>Use measuring channel 2 of slot 5</i>
Slot 6, Ch 2	<b>Slot 6, Ch 1:</b> <i>Use measuring channel 1 of slot 6</i>
< Slot 1, Ch 1 >	<b>Slot 6, Ch 2:</b> <i>Use measuring channel 2 of slot 6</i>

Note: this parameter is not shown if 'Function Block 1 Type' is 'Not In Use'.

**F.Block 1 Inp.B**

Not In Use	This parameter defines which measuring channel (slot and channel) that should be use as input B to Function Block 1.
Slot 1, Ch 1	See 'F.Block 1 Inp. A.' for a description of parameter values.
Slot 1, Ch 2	Note: this parameter is only shown if 'Function Block 1 Type' is '2 Channel' or '4 Channel'.
Slot 2, Ch 1	
Slot 2, Ch 2	
Slot 3, Ch 1	
Slot 3, Ch 2	
Slot 4, Ch 1	
Slot 4, Ch 2	
Slot 5, Ch 1	
Slot 5, Ch 2	
Slot 6, Ch 1	
Slot 6, Ch 2	
< Not In Use >	

Range/Alternatives <default value>	Explanation and result of alternatives.
<b>F.Block 1 Inp.C</b> < Not In Use >	<p>This parameter defines which measuring channel (slot and channel) that should be use as input C to Function Block 1.</p> <p>See 'F.Block 1 Inp. A.' for a description of parameter values.</p> <p>Note: this parameter is only shown if 'Function Block 1 Type' is '4 Channel'.</p>
<b>F.Block 1 Inp.D</b> < Not In Use >	<p>This parameter defines which measuring channel (slot and channel) that should be use as input D to Function Block 1.</p> <p>See 'F.Block 1 Inp. A.' for a description of parameter values.</p> <p>Note: this parameter is only shown if 'Function Block 1 Type' is '4 Channel'.</p>
<b>Func. Block 2 Type</b> Not In Use 1 Channel 2 Channel 4 Channel < 1 Channel >	<p>This parameter defines if Function Block 2 is used and, if used, the no of inputs it should use.</p> <p><b>Not In Use:</b> <i>The Function Block is not used.</i></p> <p><b>1 Channel:</b> <i>1 channel type.</i></p> <p><b>2 Channel:</b> <i>2 channel type.</i></p> <p><b>4 Channel:</b> <i>4 channel type.</i></p>
<b>F.Block 2 Inp.A</b> < Slot 1, Ch 2 >	<p>This parameter defines which measuring channel (slot and channel) that should be used as input A to Function Block 2.</p> <p>See 'F.Block 1 Inp. A.' for a description of parameter values.</p> <p>Note: this parameter is not shown if 'Function Block 2 Type' is 'Not In Use'.</p>
<b>F.Block 2 Inp.B</b> < Not In Use >	<p>This parameter defines which measuring channel (slot and channel) that should be used as input B to Function Block 2.</p> <p>See 'F.Block 1 Inp. A.' for a description of parameter values.</p> <p>Note: this parameter is only shown if 'Function Block 2 Type' is '2 Channel' or '4 Channel'.</p>

Range/Alternatives <default value>	Explanation and result of alternatives.
<b>F.Block 2 Inp.C</b>	
< Not In Use >	<p>This parameter defines which measuring channel (slot and channel) that should be used as input C to Function Block 2.</p> <p>See 'F.Block 1 Inp. A.' for a description of parameter values.</p> <p>Note: this parameter is only shown if 'Function Block 2 Type' is '4 Channel'.</p>
<b>F.Block 2 Inp.D</b>	
< Not In Use >	<p>This parameter defines which measuring channel (slot and channel) that should be used as input D to Function Block 2.</p> <p>See 'F.Block 1 Inp. A.' for a description of parameter values.</p> <p>Note: this parameter is only shown if 'Function Block 2 Type' is '4 Channel'.</p>
<b>Func. Block 3 Type</b>	
Not In Use 1 Channel 2 Channel 4 Channel < Not In Use >	<p>This parameter defines if Function Block 3 is used and, if used, the no of inputs it should use.</p> <p><b>Not In Use:</b> <i>The Function Block is not used.</i></p> <p><b>1 Channel:</b> <i>1 channel type.</i></p> <p><b>2 Channel:</b> <i>2 channel type.</i></p> <p><b>4 Channel:</b> <i>4 channel type.</i></p>
<b>F.Block 3 Inp.A</b>	
< Not In Use >	<p>This parameter defines which measuring channel (slot and channel) that should be used as input A to Function Block 3.</p> <p>See 'F.Block 1 Inp. A.' for a description of parameter values.</p> <p>Note: this parameter is not shown if 'Function Block 3 Type' is 'Not In Use'.</p>
<b>F.Block 3 Inp.B</b>	
< Not In Use >	<p>This parameter defines which measuring channel (slot and channel) that should be used as input B to Function Block 3.</p> <p>See 'F.Block 1 Inp. A.' for a description of parameter values.</p> <p>Note: this parameter is only shown if 'Function Block 3 Type' is '2 Channel' or '4 Channel'.</p>

---

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

---

**F.Block 3 Inp.C**

< Not In Use >

This parameter defines which measuring channel (slot and channel) that should be used as input C to Function Block 3.

See 'F.Block 1 Inp. A.' for a description of parameter values.

Note: this parameter is only shown if 'Function Block 3 Type' is '4 Channel'.

**F.Block 3 Inp.D**

< Not In Use >

This parameter defines which measuring channel (slot and channel) that should be used as input D to Function Block 3.

See 'F.Block 1 Inp. A.' for a description of parameter values.

Note: this parameter is only shown if 'Function Block 3 Type' is '4 Channel'.

For an explanation of parameters for Function Blocks 4 to 8 see:

'Func. Block 3 Type'

'F.Block 3 Inp.A.'

'F.Block 3 Inp.B.'

'F.Block 3 Inp.C.'

'F.Block 3 Inp.D.'

Note that the parameters for a Function Block are shown or not shown depending on the setting of parameter 'Func. Block X Type', for that specific Function Block.

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

## Menus 'Function Block 1' – 'Function Block 8'

The Calibration menu contains up to 8 sub menus, one for each used Function Block. The parameters are the same for all 8 menus. Here only Function Block 1 parameters are shown. Note that the Function Block number is shown as a prefix to the parameter name, here '1:'. Also note that the menu is only shown if the parameter 'Func. Block X Type', for the actual Function Block, is not set to 'Not In Use'.

### 1:Function Block Name

<>	A 16-character string that is used on the display, at printing, in reports etc.
----	---

### 1:Sum Graph Max

Range: 0.001 to 999999	Sets the value that maximum indication on the sum graph corresponds to. The sum graph is displayed on the single and dual Function Blocks operating display.
Unit: Measurement or Web Tension unit <1000>	

### 1:Diff. Graph Max

Range: 0.001 to 999999	Sets the value that maximum indication on the difference graph corresponds to. The difference graph is displayed on the single and dual Function Blocks operating display.
Unit: Measurement or Web Tension unit <100>	Note: this parameter is only shown if the parameter 'Func. Block 1 Type' is set to '2 Channel' or '4 Channel'

### 1:Web Tension Mode

Off	Selects Force or Web Tension mode for the Function Block.
On	<b>Off:</b> Force mode.
<Off>	<b>On:</b> Web Tension Mode.

---

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

---

**1:Measurement Unit**

NONE	Defines the unit that should be used for measured force value(s) and for related set-up parameters.
N	
daN	
kN	
MN	
lbf	
kgf	
Nm	
N/m	
kN/m	
PLI	
g	
kg	
t	
lb	
oz	
psi	
kPa	
MPa	
bar	
l	
mm	
m	
inch	
feet	
st	
pcs	
%	
mV/V	
<N>	

**1:Resolution**

0.001	Defines the decimal point position and resolution format for the displayed force value. All set-up parameters using the measurement unit will be written with the decimal point position selected in this menu.
0.002	
0.005	
0.01	
0.02	
0.05	If the last digits of the displayed value are not stable, a more coarse resolution can be selected to get a stable reading.
0.1	
0.2	
0.5	
1	
2	
5	
10	
20	
50	
<1>	



Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

**1:Web Tension Unit**

NONE	Defines the unit that should be used for measured web tension value(s) and for related set-up parameters.
N/m	
kN/m	
PLI	
%	Note: this parameter is only shown if '1:Web Tension Mode' is set to 'On'
<N/m>	

**1:Web Tension Resolution**

0.001	Defines the decimal point position and resolution format for the displayed web tension value. All set-up parameters using the web tension unit will be written with the decimal point position selected in this menu.
0.002	
0.005	If the last digits of the displayed value are not stable, a more coarse resolution can be selected to get a stable reading.
0.01	
0.02	
0.05	
0.1	
0.2	
0.5	
1	Note: this parameter is only shown if '1:Web Tension Mode' is set to 'On'
2	
5	
10	
20	
50	
<1>	

**1:Web Tension Factor**

Range: +/-999999 <1.00000>	This parameter defines the relations between a measured Force value and a Web Tension value.
	See chapter 3 'Instrument Functionality – Function Block – Web Tension Mode'
	Note: this parameter is only shown if '1:Web Tension Mode' is set to 'On'

---

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

---

### 1:HSWF Update Rate

25 Hz	Defines the update rate for the measuring channel belonging to Function Block 1 if the force conversion module is of HS WF 2 type.
50 Hz	
100 Hz	Note: this parameter is only shown if the force conversion module belonging to this Function Block 1 is of HS WF2 type.
200 Hz	
400 Hz	
800 Hz	
800 Hz ++	
<800 Hz>	

### 1:WFIN Update Rate

9.3 Hz	Defines the update rate for the measuring channel belonging to Function Block 1 if the force conversion module is of WF IN or WF IN2 type.
19 Hz	
37 Hz	Note: this parameter is only shown if the force conversion module belonging to Function Block 1 is of WF IN or WF IN2 type.
75 Hz	
150 Hz	
300 Hz	
300 Hz ++	
<300 Hz>	

### 1:Calibration Type

Known Force	Defines the type of calibration to be performed. A new calibration is initiated as a 'Calibration type' is selected and Enter key pressed.
Table	
< Table >	<p><b>Known Force:</b> <i>Known Force calibration is normally the most accurate calibration type. It is recommended to load with at least 2/3 of the used range.</i></p> <p><b>Table:</b> <i>Table calibration is used when calibrating with data from transducer calibration data sheet or when entering recorded values from a previous calibration into a replacement instrument.</i></p>

Range/Alternatives <default value>	Explanation and result of alternatives.
<b>1:A Value Cal. P1</b>	
Range: +/-999999 Unit: Measurement Unit <0>	This parameter defines, for Input A, the load in the lowest calibration point, normally 0.  Note: This parameter is not shown if parameter 'F.Block 1 Inp.A' is set to 'Not In Use'.
<b>1:A Transd. Signal P1</b>	
Range: +/-9.99999 Unit: mV/V <0.00000>	This parameter defines the transducer signal, for Input A, in the lowest calibration point.  Note: This parameter value is automatically acquired, and cannot be edited, if '1:Calibration Type' is set to 'Known Force'.  It is not shown if parameter 'F.Block 1 Inp.A' is set to 'Not In Use'.
<b>1:A Value Cal. P2</b>	
Range: +/-999999 Unit: Measurement Unit <1000>	This parameter defines, for Input A, the load in the second calibration point.  Note: This parameter is not shown if parameter 'F.Block 1 Inp.A' is set to 'Not In Use'.
<b>1:A Transd. Signal P2</b>	
Range: +/-9.99999 Unit: mV/V <2.00000>	This parameter defines the transducer signal, for Input A, in the second calibration point.  Note: This parameter value is automatically acquired, and cannot be edited, if '1:Calibration Type' is set to 'Known Force'.  It is not shown if parameter 'F.Block 1 Inp.A' is set to 'Not In Use'.
<b>1:A Set Zero</b>	
Range +/-999999 Unit: Measurement Unit < 0 >	This parameter is used to zero input A for Function Block 1. Enter wanted value for the actual force on Input A, usually '0', i.e. unloaded transducer.  Note: This parameter is not shown if parameter 'F.Block 1 Inp.A' is set to 'Not In Use'.
<b>1:A Zero Offset</b>	
Range +/-999999 Unit: Measurement Unit < 0 >	This parameter shows the offset value acquired, for Input A, by zeroing with '1:A Set Zero'. If this parameter is edited, the zeroing of Input A will be influenced.  Note: This parameter is not shown if parameter 'F.Block 1 Inp.A' is set to 'Not In Use'.

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

### 1:B Value Cal. P1

Range: +/-999999  
Unit:  
Measurement Unit  
<0>

This parameter defines, for Input B, the load in the lowest calibration point, normally 0.

Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '2 channel' or '4 Channel' and 'F.Block 1 Inp.B' is not set to 'Not In Use'.

### 1:B Transd. Signal P1

Range: +/-9.99999  
Unit: mV/V  
<0.00000>

This parameter defines the transducer signal, for Input B, in the lowest calibration point.

Note: This parameter value is automatically acquired, and cannot be edited, if '1:Calibration Type' is set to 'Known Force'.

It is only shown if parameter 'Func. Block 1 Type' is set to '2 channel' or '4 Channel' and 'F.Block 1 Inp.B' is not set to 'Not In Use'.

### 1:B Value Cal. P2

Range: +/-999999  
Unit:  
Measurement Unit  
<1000>

This parameter defines, for Input B, the load in the second calibration point.

Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '2 channel' or '4 Channel' and 'F.Block 1 Inp.B' is not set to 'Not In Use'.

### 1:B Transd. Signal P2

Range: +/-9.99999  
Unit: mV/V  
<2.00000>

This parameter defines the transducer signal, for Input B, in the second calibration point.

Note: This parameter value is automatically acquired, and cannot be edited, if '1:Calibration Type' is set to 'Known Force'.

It is only shown if parameter 'Func. Block 1 Type' is set to '2 channel' or '4 Channel' and 'F.Block 1 Inp.B' is not set to 'Not In Use'.

### 1:B Set Zero

Range +/-999999  
Unit:  
Measurement Unit  
< 0 >

This parameter is used to zero input B for Function Block 1. Enter wanted value for the actual force on Input B, usually '0', i.e. unloaded transducer.

Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '2 channel' or '4 Channel' and 'F.Block 1 Inp.B' is not set to 'Not In Use'.

### 1:B Zero Offset

Range +/-999999  
Unit:  
Measurement Unit  
< 0 >

This parameter shows the offset value acquired, for Input B, by zeroing with '1:B Set Zero'. If this parameter is edited, the zeroing of Input B will be influenced.

Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '2 channel' or '4 Channel' and 'F.Block 1 Inp.B' is not set to 'Not In Use'.

Range/Alternatives <default value>	Explanation and result of alternatives.
<b>1:C Value Cal. P1</b>	
Range: +/-999999 Unit: Measurement Unit <0>	This parameter defines, for Input C, the load in the lowest calibration point, normally 0.  Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.C' is not set to 'Not In Use'.
<b>1:C Transd. Signal P1</b>	
Range: +/-9.99999 Unit: mV/V <0.00000>	This parameter defines the transducer signal, for Input C, in the lowest calibration point.  Note: This parameter value is automatically acquired, and cannot be edited, if '1:Calibration Type' is set to 'Known Force'.  It is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.C' is not set to 'Not In Use'.
<b>1:C Value Cal. P2</b>	
Range: +/-999999 Unit: Measurement Unit <1000>	This parameter defines, for Input C, the load in the second calibration point.  Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.C' is not set to 'Not In Use'.
<b>1:C Transd. Signal P2</b>	
Range: +/-9.99999 Unit: mV/V <2.00000>	This parameter defines the transducer signal, for Input C, in the second calibration point.  Note: This parameter value is automatically acquired, and cannot be edited, if '1:Calibration Type' is set to 'Known Force'.  It is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.C' is not set to 'Not In Use'.
<b>1:C Set Zero</b>	
Range +/-999999 Unit: Measurement Unit < 0 >	This parameter is used to zero input C for Function Block 1. Enter wanted value for the actual force on Input C, usually '0', i.e. unloaded transducer.  Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.C' is not set to 'Not In Use'.
<b>1:C Zero Offset</b>	
Range +/-999999 Unit: Measurement Unit < 0 >	This parameter shows the offset value acquired, for Input C, by zeroing with '1:C Set Zero'. If this parameter is edited, the zeroing of Input C will be influenced.  Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.C' is not set to 'Not In Use'.

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

### 1:D Value Cal. P1

Range: +/-999999	This parameter defines, for Input D, the load in the lowest calibration point, normally 0.
Unit:	
Measurement Unit <0>	

Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.D' is not set to 'Not In Use'.

### 1:D Transd. Signal P1

Range: +/-9.99999	This parameter defines the transducer signal, for Input D, in the lowest calibration point.
Unit: mV/V <0.00000>	

Note: This parameter value is automatically acquired, and cannot be edited, if '1:Calibration Type' is set to 'Known Force'.

It is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.D' is not set to 'Not In Use'.

### 1:D Value Cal. P2

Range: +/-999999	This parameter defines, for Input D, the load in the second calibration point.
Unit:	
Measurement Unit <1000>	

Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.D' is not set to 'Not In Use'.

### 1:D Transd. Signal P2

Range: +/-9.99999	This parameter defines the transducer signal, for Input D, in the second calibration point.
Unit: mV/V <2.00000>	

Note: This parameter value is automatically acquired, and cannot be edited, if '1:Calibration Type' is set to 'Known Force'.

It is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.D' is not set to 'Not In Use'.

### 1:D Set Zero

Range +/-999999	This parameter is used to zero input D for Function Block 1. Enter wanted value for the actual force on Input D, usually '0', i.e. unloaded transducer.
Unit:	
Measurement Unit < 0 >	

Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.D' is not set to 'Not In Use'.

### 1:D Zero Offset

Range +/-999999	This parameter shows the offset value acquired, for Input D, by zeroing with '1:D Set Zero'. If this parameter is edited, the zeroing of Input D will be influenced.
Unit:	
Measurement Unit < 0 >	Note: This parameter is only shown if parameter 'Func. Block 1 Type' is set to '4 Channel' and 'F.Block 1 Inp.D' is not set to 'Not In Use'.

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

## Menu 'Serial Com.'

### Modbus Address

Range: 1 to 247  
<1>

Defines the instrument Modbus address.

### COM1:Mode

Not in use  
Modbus Slave  
<Not in use>

Defines use of serial port Com 1.  
**Not in use:** *The port is not used.*  
**Modbus Slave:** *The port is used for control unit communication.*

### COM1:Baudrate

300  
600  
1200  
2400  
4800  
9600  
19200  
38400  
57600  
115200  
<9600>

Defines the baudrate for the serial communication.  
The parameter must be set to the baudrate of the external equipment.

Note: This parameter is not shown if 'Not in use' is selected in 'COM1:Mode'.

### COM1:Data Format

7-none-2  
7-even-1  
7-even-2  
7-odd-1  
7-odd-2  
8-none-1  
8-none-2  
8-even-1  
8-odd-1  
< 8-none-1 >

Defines the bit configuration for the serial communication.  
The parameter must be set to the same configuration as for the external equipment.

Note: This parameter is not shown if 'Not in use' is selected in 'COM1:Mode'.

### COM1:Min Reply Time

Range: 0 to 1000  
Unit: ms  
<0>

Adds a delay before the response to a command is sent. Used if the instrument sends its response too fast for the master.

Note: This parameter is not shown if 'Not in use' is selected in 'COM1:Mode'.

---

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

---

### COM1:Floating Point Format

Modicon Float	Sets how the Modbus slave should handle floating point values.
Float	<b>Modicon Float:</b> <i>Modicon floating point format.</i>
< Modicon Float >	<b>Float:</b> <i>IEEE 32 bit floating point format</i>
	See chapter 7 'Communication' for details on floating point values.
	Note: This parameter is not shown if 'Not in use' is selected in 'COM1:Mode'.

### COM2:Mode

Not in use	Defines the use for serial port Com 2.
Modbus Slave	<b>Not in use:</b> <i>The serial port is not used.</i>
<Not in use>	<b>Modbus Slave:</b> <i>The serial port is used for communication with a control unit.</i>

### COM2:Baudrate

300	Defines the baudrate for the serial communication.
600	The parameter must be set to the baudrate of the external equipment.
1200	
2400	
4800	Note: This parameter is not shown if 'Not in use' is selected in 'COM2:Mode'.
9600	
19200	
38400	
57600	
115200	
<115200>	

### COM2:Data Format

7-none-2	Defines the bit configuration for the serial communication.
7-even-1	The parameter must be set to the same configuration as for the external equipment.
7-even-2	
7-odd-1	
7-odd-2	Note: This parameter is not shown if 'Not in use' is selected in 'COM2:Mode'.
8-none-1	
8-none-2	
8-even-1	
8-odd-1	
< 8-none-1 >	

### COM2:Min Reply Time

Range: 0 to 1000	Adds a delay before the response to a Modbus command is sent. Used if the instrument sends its response too fast for the Modbus master.
Unit: ms	
<0>	Note: This parameter is not shown if 'Not in use' is selected in 'COM2:Mode'.



Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

### COM2:Floating Point Format

Modicon Float	Sets how the Modbus Slave should handle floating point values.
Float	<b>Modicon Float:</b> <i>Modicon floating point format.</i>
< Modicon Float >	<b>Float:</b> <i>IEEE 32 bit floating point format.</i>
	See chapter 7 'Communication' for details on floating point values.
	Note: This parameter is not shown if 'Not in use' is selected in 'COM2:Mode'.

## Menu 'Ethernet'

### Modbus TCP Slave

On	Enables/disables the Modbus TCP Slave.
Off	<b>On:</b> <i>Modbus TCP Slave enabled.</i>
<Off>	<b>Off:</b> <i>Modbus TCP Slave disabled.</i>

### Floating Point Format

Modicon Float	Sets how the Modbus TCP Slave should handle floating point values.
Float	<b>Modicon Float:</b> <i>Modicon floating point format.</i>
< Modicon Float >	<b>Float:</b> <i>IEEE 32 bit floating point format.</i>
	See chapter 7 'Communication' for details on floating point values.
	Note: This parameter is not shown if parameter 'Modbus TCP Slave' is set to 'Off'.

---

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

---

## Menu 'Fieldbus'

Note: The Fieldbus menu is not shown if parameter 'Fieldbus' (in Hardware Config menu) is set to 'Not In Use'. See chapter 7 'Communication – Fieldbus interface' for more details on fieldbus configuration and usage.

### Address

Range 1 - 125 < 126 >	Profibus address setting.  Note: This parameter is only shown if parameter 'Fieldbus' (in Hardware Config menu) is set to 'Profibus'.
--------------------------	---

### Address

Range 0 - 63 < 63 >	DeviceNet address setting  Note: This parameter is only shown if parameter 'Fieldbus' (in Hardware Config menu) is set to 'DeviceNet'.
------------------------	--

### Baudrate

125 kbps 250 kbps 500 kbps Auto < Auto >	Sets the baudrate for a DeviceNet type of module. Must be selected to suite the master.  <b>125 kbps:</b> Fixed baudrate 125 kbits/s. <b>250 kbps:</b> Fixed baudrate 250 kbits/s. <b>500 kbps:</b> Fixed baudrate 500 kbits/s. <b>Auto:</b> Auto setting 125 – 500 kbits/s.  Note: This parameter is only shown if parameter 'Fieldbus' (in Hardware Config menu) is set to 'DeviceNet'.
--	--

### No of Data Blocks

Range 0 - 12 < 0 >	Sets the no of Data Blocks that should be mapped to the memory available from the fieldbus. Each Data Block is configurable.
-----------------------	--

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

### Data Block 1 Type

Not In Use	Sets the data source for Data Block 1. Selections
Sum/Difference	Sum/difference, Output 1-2, Output 3-4, Output 5-6, Output 7 -8,
Output 1-2	Input A-B Force, Input C-D Force, Input A-B Signal and
Output 3-4	Input C-D Signal are values from the selected Function Block,
Output 5-6	which is set with parameter Data Block 1 FB. Function block
Output 7-8	values are sent together with Error code and Status.
Input A-B Force	See detailed description of Function Block in chapter 3.
Input C-D Force	
Input A-B Signal	<b>Not In Use:</b> The memory area corresponding to this data block
Input C-D Signal	is not updated.
Level Status	<b>Sum/Difference:</b> The Sum and Difference values are
Input Status	transmitted in this Data Block. Floating point or Integer format.
Output Status	<b>Output 1-2:</b> Output 1 and Output 2 are transmitted in this Data
Inp./Outp Status	Block. Floating point or Integer format.
AOUT 1-4 Value	<b>Output 3-4:</b> See description of Output 1-2 above.
AOUT 1-2 Value	<b>Output 5-6:</b> See description of Output 1-2 above.
AOUT 3-4 Value	<b>Output 7-8:</b> See description of Output 1-2 above.
< Not In Use >	<b>Input A-B Force:</b> Input A Force and Input B Force are
	transmitted in this Data Block. Floating point or Integer format.
	<b>Input C-D Force:</b> Input C Force and Input D Force are
	transmitted in this Data Block. Floating point or Integer format.
	<b>Input A-B Signal:</b> Input A Signal and Input B Signal are
	transmitted in this Data Block. Floating point or Integer format.
	<b>Input C-D Signal:</b> Input C Signal and Input D Signal are
	transmitted in this Data Block. Floating point or Integer format.
	<b>Level Status:</b> The status of all 32 levels in the instrument is
	transmitted in this Data Block. Floating point or Integer format.
	<b>Input Status:</b> The status of all inputs in the instrument is
	transmitted in this Data Block. Floating-point format.
	<b>Output Status:</b> The status of all outputs in the instrument is
	transmitted in this Data Block. Floating-point format.
	<b>Inp./Outp Status:</b> The status of all inputs and all outputs in the
	instrument is transmitted in this Data Block. Integer format.
	<b>AOUT1-4 Value:</b> The values of analog outputs 1 to 4 are
	transmitted in this Data Block. Floating-point format.
	<b>AOUT1-2 Value:</b> The values of analog outputs 1 and 2 are
	transmitted in this Data Block. Integer format.
	<b>AOUT3-4 Value:</b> The values of analog outputs 3 and 4 are
	transmitted in this Data Block. Integer format.

Note: This parameter is only shown if parameter 'No Of Data Blocks' is set to 1 or greater.

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

### Data Block 1 Format

Floating Point	Sets the Data Block 1 Format.
Integer	<b><i>Floating Point:</i></b> The Data Block data format is floating point.
< Floating Point >	<b><i>Integer:</i></b> The Data Block format is integer.
	Note: This parameter is only shown if parameter 'No Of Data Blocks' is set to 1 or greater and parameter 'Data Block 1 Type' is set to 'Sum/Difference', 'Output 1-2', 'Output 3-4', 'Output 5-6', 'Output 7-8', 'Input A-B Force', 'Input C-D Force', 'Input A-B Signal', 'Input C-D Signal' or 'Level Status'

### Data Block 1 FB

1	Selects the source Function Block Number for Data Block 1.
2	<b><i>1:</i></b> The Data Block uses data from Function Block no 1.
3	<b><i>2:</i></b> The Data Block uses data from Function Block no 2.
4	
5	....
6	<b><i>8:</i></b> The Data Block uses data from Function Block no 8.
7	
8	Note: This parameter is only shown if parameter 'No Of Data Blocks' is set to 1 or greater and parameter 'Data Block 1 Type' is set to 'Sum/Difference', 'Output 1-2', 'Output 3-4', 'Output 5-6', 'Output 7-8', 'Input A-B Force', 'Input C-D Force', 'Input A-B Signal' or 'Input C-D Signal'.
< 1 >	

### Data Block 2 Type

Sets the data source for Data Block 2.

Note: This parameter is only shown if parameter 'No Of Data Blocks' is set to 2 or greater.

See 'Data Block 1 Type' for an explanation of the parameter.

### Data Block 2 Format

Sets the Data Block 2 Format.

Note: This parameter is only shown if parameter 'No Of Data Blocks' is set to 2 or greater.

See 'Data Block 1 Format' for an explanation of the parameter.

### Data Block 2 FB

Selects the source Function Block Number for Data Block 2.

Note: This parameter is only shown if parameter 'No Of Data Blocks' is set to 2 or greater.

See 'Data Block 1 FB' for an explanation of the parameter.

For an explanation on parameters for Data Blocks 3 to 12 see 'Data Block 1 Type', 'Data Block 1 Format' and 'Data Block 1 FB'. Note that the parameters are shown only if 'No Of Data Blocks' is set equal to or greater than the Data Block number.

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

## Menus 'Level 1' – 'Level 32'

NOTE: There are 32 levels each with the following parameters described below.

### Level 1 Source ( - Level 32 Source)

Not in use	Defines the signal to be supervised by the Level Supervisor. See detailed description of Function Block in chapter 3 for a detailed explanation of the different signals. The actual values of the respective signals are affected by the Function Block settings.
Sum	The Function Block to use is selected with parameter Level 1 Function Block.
Difference	<b>Not in use:</b> The level is not used. Any outputs set to work with this level will be off.
Output 1	<b>Sum:</b> The level supervises the Sum.
Output 2	<b>Difference:</b> The level supervises the Difference.
Output 3	<b>Output 1:</b> The level supervises Output 1.
Output 4	<b>Output 2:</b> The level supervises Output 2.
Output 5	<b>Output 3:</b> The level supervises Output 3.
Output 6	<b>Output 4:</b> The level supervises Output 4.
Output 7	<b>Output 5:</b> The level supervises Output 5.
Output 8	<b>Output 6:</b> The level supervises Output 6.
Input A Force	<b>Output 7:</b> The level supervises Output 7.
Input B Force	<b>Output 8:</b> The level supervises Output 8.
Input C Force	<b>Input A Force:</b> The level supervises the force of Input A.
Input D Force	<b>Input B Force:</b> The level supervises the force of Input B.
< Not in use >	<b>Input C Force:</b> The level supervises the force of Input C.
	<b>Input D Force:</b> The level supervises the force of Input D.

### Level 1 Mode ( - Level 32 Mode)

Normal	This parameter defines the mode of operation for the selected level supervisor.
Absolute	<b>Normal:</b> The level is active when the selected signal is above (more positive) the set level.
< Normal >	<b>Absolute:</b> The level is active when the <u>absolute value of the selected signal</u> is above (more positive) the set level.

Note: This parameter is only shown if 'Level 1 Source' is not set to 'Not in use'.

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

### Level 1 Function Block ( - Level 32 Function Block)

1	Defines which Function Block that will be supervised by the level.
2	
3	
4	<b>1:</b> The level is supervising Function Block number 1.
5	<b>2:</b> The level is supervising Function Block number 2.
6	....
7	
8	<b>8:</b> The level is supervising Function Block number 8.
<1>	Note: This parameter is only shown if 'Level 1 Source' is not set to 'Not in use'.

### Level 1 Output ( - Level 32 Output)

Active Above	This parameter defines the conditions for control of a possible used output.
Active Below	
< Active Above >	<b>Active above:</b> The used output is activated as the supervised signal level is above the set level. <b>Active below:</b> The used output is activated as the supervised signal level is below the set level.
	Note: This parameter is only shown if 'Level 1 Source' is not set to 'Not in use'.

### Level 1 Hystereses ( - Level 32 Hystereses)

Range:	Defines the hystereses range for the level.
+/-999999	Positive value gives a hystereses range above the switch level, negative value gives a range below the switch level.
Unit:	
Measurement or Web Tension unit.	Note: This parameter is only shown if 'Level 1 Source' is not set to 'Not in use'.
< 2 >	

### Level 1 Up Delay ( - Level 32 Up Delay)

Range:	Defines the Delay time for increasing signal. The level will switch when the supervised value has been above Level 1 value during the set delay time.
0-10.00	
Unit: s	
< 0.00 >	Note: This parameter is only shown if 'Level 1 Source' is not set to 'Not in use'.

### Level 1 Down Delay ( - Level 32 Down Delay)

Range:	Defines the Delay time for decreasing signal. The level will switch when the supervised value has been below Level 1 value during set delay time.
0-10.00	
Unit: s	
< 0.00 >	Note: This parameter is only shown if 'Level 1 Source' is not set to 'Not in use'.

---

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

---

## Menus 'Inputs Slot 1' - 'Inputs Slot 6'

NOTE: There are six possible sub menus, one for each slot. In each slot sub menu there are up to 8 possible inputs named 11 to 18 for slot 1, 21 to 28 for slot 2 and so on. Each input has the parameters described below. Note that input numbering below only show inputs belonging to slot 1. The 'Inputs Slot X' is only shown if there is a module with inputs selected for slot X. The number of displayed inputs is the number of inputs of the specific module selected in menu 'Hardware Configuration'.

### Input 11 Use (- Input 18 Use)

Not in use	Defines the use of the internal digital inputs in the instrument.
Zero	<b>Not in use:</b> <i>The input is not used.</i>
< Not in use >	<b>Zero:</b> <i>Input used for zero command.</i>

### Input 11 Function Block (- Input 18 Function Block)

1	Selects which Function Block that should use this input.
2	<b>1:</b> <i>Function Block number 1 uses the input.</i>
3	<b>2:</b> <i>Function Block number 2 uses the input.</i>
4	
5	....
6	<b>8:</b> <i>Function Block number 8 uses the input.</i>
7	
8	Note: This parameter is not shown if parameter 'Input 11 Use' is set to 'Not in use'.
<1>	

---

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

---

## Menus 'Outputs Slot 1' - 'Outputs Slot 6'

NOTE: There are six possible sub menus, one for each slot. In each slot sub menu there are up to 8 possible outputs named 11 to 18 for slot 1, 21 to 28 for slot 2 and so on. Each output has the parameters described below. Note that output numbering below only show outputs belonging to slot 1. The 'Outputs Slot X' is only shown if there is a module, with outputs, selected for slot X. The number of displayed outputs is the number of outputs of the specific module selected in menu 'Hardware Configuration'.

### Output 11 Source (- Output 18 Source)

Not in use	Defines the use of the internal digital outputs in the instrument.
In Process	<b>Not in use:</b> <i>The output is not used.</i>
Level	<b>In Process:</b> <i>Active output means active 'In process'.</i>
< Not in use >	<b>Level:</b> <i>Output activated by the Level.</i>

### Output 11 Level (- Output 18 Level)

1	<b>1:</b> <i>Level number 1 uses the output.</i>
2	<b>2:</b> <i>Level number 2 uses the output.</i>
3	<b>3:</b> <i>Level number 3 uses the output.</i>
....	....
30	<b>30:</b> <i>Level number 30 uses the output.</i>
31	<b>31:</b> <i>Level number 31 uses the output.</i>
32	<b>32:</b> <i>Level number 32 uses the output.</i>
<1>	Note: this parameter is only shown if parameter 'Output 11 source' is 'Level'.



---

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

---

## Menu 'Analog Outputs'

NOTE: There are 4 possible analog outputs each with the parameters described below. If the selected analog output module is AOUT4 there will be parameters for four analog outputs displayed, if the AOUT1 is selected only the parameters for the first analog output (shown below) will be shown. If no AOUT module at all is selected the menu 'Analog Outputs' will not be shown.

### AOUT 1 Source (- AOUT 4 Source)

Not in use	Defines the value, from the selected Function Block, output on analog output 1. See detailed description of Function Block in chapter 3 for a detailed explanation of the different signals. The actual values of the respective signals are affected by the Function Block settings.
Sum	<b>Sum:</b> The Sum value is output on Analog Output 1.
Difference	<b>Difference:</b> The Difference value is output on Analog Output 1.
Output 1	<b>Output 1:</b> Output 1 value is output on Analog Output 1.
Output 2	<b>Output 2:</b> Output 2 value is output on Analog Output 1.
Output 3	<b>Output 3:</b> Output 3 value is output on Analog Output 1.
Output 4	<b>Output 4:</b> Output 4 value is output on Analog Output 1.
Output 5	<b>Output 5:</b> Output 5 value is output on Analog Output 1.
Output 6	<b>Output 6:</b> Output 6 value is output on Analog Output 1.
Output 7	<b>Output 7:</b> Output 7 value is output on Analog Output 1.
Output 8	<b>Output 8:</b> Output 8 value is output on Analog Output 1.
Input A Force	<b>Input A Force:</b> The force value of Input A is output on Analog Output 1.
Input B Force	<b>Input B Force:</b> The force value of Input B is output on Analog Output 1.
Input C Force	<b>Input C Force:</b> The force value of Input C is output on Analog Output 1.
Input D Force	<b>Input D Force:</b> The force value of Input D is output on Analog Output 1.
< Not in use >	

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

### AOUT 1 Function Block (- AOUT 4 Function Block)

1	<b>1:</b> Function Block number 1 uses this analog output.
2	<b>2:</b> Function Block number 2 uses this analog output.
3	
4	....
5	<b>8:</b> Function Block number 8 uses this analog output.
6	Note: This parameter is not shown if parameter 'AOUT 1 Source' is set to 'Not in use'.
7	
8	
< 1 >	

### AOUT 1 Output Type (- AOUT 4 Output Type)

+/- 20 mA	Defines the type of signal, used to represent the value at this Analog output.
-12 – 20 mA	
0–20 mA	<b>+/-20mA, -12 – 20mA:</b> bipolar current output.
4–20 mA	<b>0 – 20mA, 4 – 20mA:</b> monopolar current output.
+/-10 V	<b>+/-10V:</b> bipolar voltage output.
0–10 V	<b>0 – 10V:</b> monopolar voltage output.
<4–20 mA>	

Note that in most cases there are some over range available.

+/-20 mA and –12–20 mA ranges are limited at -22 and +22 mA.  
 4–20 mA range is limited at +4 and +22 mA.  
 0–20 mA is limited at 0 and +22 mA.  
 +/-10 V is limited at -11 and +11V.  
 0–10 V is limited at 0 and +11V.

Note: This parameter is not shown if parameter 'AOUT 1 Source' is set to 'Not in use'.

### AOUT 1 Range Low (- AOUT 4 Range Low)

Range:	Defines the value that should give the lowest output (0 V / 0 mA / 4 mA) at this Analog output.
+/-999999	
Unit:	Note: This parameter is not shown if parameter 'AOUT 1 Source' is set to 'Not in use'.
Measurement or	
Web Tension unit	
<0>	

### AOUT 1 Range High (- AOUT 4 Range High)

Range:	Defines the value that should give the highest output (10 V / 20 mA) at this Analog output.
+/-999999	
Unit:	Note: This parameter is not shown if parameter 'AOUT 1 Source' is set to 'Not in use'.
Measurement or	
Web Tension unit	
<500>	

Range/Alternatives <default value>	Explanation and result of alternatives.
---------------------------------------	--

**AOUT 1 Bandwidth (- AOUT 4 Bandwidth)**

1.6 Hz	Sets the analog output bandwidth.
3 Hz	Note: This parameter is not shown if parameter 'AOUT 1 Source' is set to 'Not in use'.
6 Hz	
12 Hz	
25 Hz	
50 Hz	
100 Hz	
200 Hz	
400 Hz	
<100 Hz>	

**AOUT 1 Low Adjust (- AOUT 4 Low Adjust)**

Range: +/-2.000	Gives a possibility to adjust the offset of the analog output. This allows for the reading of an external instrument connected to the analog output to be fine-tuned. Full adjustment range corresponds to approximately +/-2% of maximum analog output.
Unit: % <0.000>	
	The parameter value will be set to zero each time 'AOUT 1 Output Type' is changed.
	Note: This parameter is not shown if parameter 'AOUT 1 Source' is set to 'Not in use'.

**AOUT 1 High Adjust (- AOUT 4 High Adjust)**

Range: +/-2.000	Gives a possibility to adjust the gain of the analog output signal. This allows for the reading of an external instrument connected to the analog output to be fine-tuned. Full adjustment range corresponds to approximately +/-2% of maximum analog output.
Unit: % <0.000>	
	The parameter value will be set to zero each time 'AOUT 1 Output Type' is changed.
	Note: This parameter is not shown if parameter 'AOUT 1 Source' is set to 'Not in use'.



# 5. Calibration

## General

When measuring with the G4 Instrument, the transducer output signal, corresponding to the transducer load, is converted to a force value. The conversion is controlled by several parameters with values defined during calibration of the individual Function Blocks.

The G4 Instrument supports two calibration types:

- **Table calibration** - entry of values from transducer data sheet(s) or entry of recorded values from a previous calibration.  
Table calibration can be performed without any transducers connected.
- **Known force calibration** - storing of measured transducer signals for known forces.

Calibration can only be performed in menu:  
'Parameter Set-up/Calibration/Function Block X.'

A 'Set-up code' or 'Operator code' may be demanded. Note that the measured force value for the calibrated Function Block may be temporarily incorrect during calibration.

A new calibration starts as a calibration type is selected.

To ensure the best possible measuring results, the mechanical installation must be carried out with great care. If an input has several transducers connected in parallel, they must have the same rated load and impedance. If transducers and fixed supports are combined, the load must be evenly distributed on all supports.

DATA AND CALIBRATION SHEET				ArtNo: 1130480
LOAD CELL		KIS-3	S/N 322471	
RATED LOAD (R.L)	10 kN	!	EXCITATION VOLTAGE, RECOMMENDED	10 V AC OR DC
OVERLOAD, SAFE	100 % R.L.	!	EXCITATION VOLTAGE, MAXIMUM	18 V AC OR DC
OVERLOAD, ULTIMATE	200 % R.L.	!	INPUT RESISTANCE	350 +/- 3 OHMS INCL. STANDARD CABLE
SIDE LOAD, SAFE	100 % R.L.	!	OUTPUT RESISTANCE	350.1 OHMS INCL. STANDARD CABLE
SIDE LOAD, ULTIMATE	200 % R.L.	!	TEMPERATURE RANGE	-40 TO +80 DEGREES C
ELECTRICAL CONNECTION	SHIELDED 4-CONDUCTOR CABLE	!	TEMPERATURE EFFECT (-10 TO +50)	DEGREES C)
EXCITATION POSITIVE:	RED	!		
EXCITATION NEGATIVE:	BLACK	!	ON OUTPUT	0.001 % OF OUTPUT PER DEG. C
SIGNAL POSITIVE:	GREEN	!		
SIGNAL NEGATIVE:	WHITE	!	ON ZERO BALANCE	0.001 % OF R.O. PER DEG. C
-----				
RATED OUTPUT (R.O.) (TOLERANCE 0.1 %)			2.0394	mV/V
NONLINEARITY (BEST FIT THROUGH ZERO)		+/-	0.010	% R.O.
ZERO BALANCE		+0.0		% R.O.
CREEP 5 MINUTES		+0.001		% R.O.
CALIBRATION VALUES (TOLERANCE 0.1 %) SHUNT RESISTOR CONNECTED BETWEEN 'EXCITATION NEGATIVE' AND 'SIGNAL NEGATIVE'				
40 KOHMS CORRESPOND TO			9.9111	kN
80 KOHMS CORRESPOND TO			4.9683	kN
THE VALUES INDICATED FOR OUTPUT VOLTAGE AND CALIBRATION VALUES ARE APPLICABLE AT OPEN CIRCUIT WITHOUT EXTERNAL BALANCING RESISTORS AND WITH A CONNECTING CABLE OF STANDARD LENGTH.				
Vishay Nobel AB S-691 27 KARLSKOGA		KARLSKOGA 03-04-30		

*Example of a detailed data and calibration sheet for a transducer from Vishay Nobel.*

If the G4 Instrument must be replaced, a table calibration of the replacement unit can be performed, with recorded values from an earlier calibration.

To get the best accuracy, a 'Known Force' calibration with known force to at least 2/3 of the used range, should be performed.

All calibration parameters are found in the menus under 'Function Block X'. The parameters are described in chapter 4 Set-up.

Note that calibration must be done separately for each input of each Function Block in the instrument.

Actual Input Force and transducer signal is displayed when in menu 'Function Block X'. Note that the force and transducer signal is displayed for one input at a time. The input channel (A – D) that is displayed corresponds to the parameter that is selected (highlighted) in the calibration menu.

## Common parameters

For both calibration types measurement unit and resolution for the force value must be set. These parameters apply to all inputs (input A – D) for the current Function Block. The parameters, among others, are found in menu 'Function Block X'. This section deals only with the calibration parameters.

### **X:Measurement Unit**

This parameter defines the unit used for the force value. The same unit will also be used for related set-up parameters.

### **X:Resolution**

This parameter defines decimal point position and resolution for the force value. The decimal point position selected here will be used in set up, in the displayed force value and in the force value sent to a printer or computer. Resolution is understood to mean the smallest force change presented.

To ensure a stable force display, it is recommended that the input signal to the instrument should exceed  $0.2 \mu\text{V}$  / resolution increment.

## Calibrating using datasheet

When calibrating with data given in the transducer data sheet the 'Table calibration' method should be used. Note that there are two different ways that the transducer characteristics may be described in a data sheet. Choose the appropriate method below.

There are parameters for each input that are used with the current configuration for the Function Block being calibrated. Function Blocks can be 1 channel (Input A), 2 channel (Input A - B) or 4 channel (Input A - D) type. Note that only input channel A parameters are shown in the text below.

The transducer characteristics is given as two (or more) load / transducer output value pairs:

**X:A Value Cal. P1:**

Enter first calibration point load value, expressed in the measurement unit, (usually zero) in this parameter.

**X:A Transd. Signal P1:**

Enter first calibration point transducer output value, in mV/V, in this parameter.

**X:A Value Cal. P2:**

Enter last calibration point load value, expressed in the measurement unit, (usually nominal load) in this parameter.

**X:A Transd. Signal P2:**

Enter last calibration point transducer output value, in mV/V, in this parameter.

The change of transducer output in mV/V is given for a load change, usually corresponding to the transducer nominal load:

**X:A Value Cal. P1:**

Enter zero in this parameter.

**X:A Transd. Signal P1:**

Enter zero in this parameter.

**X:A Value Cal. P2:**

Enter the given load value, expressed in the measurement unit, in this parameter. This value is usually nominal load.

**X:A Transd. Signal P2:**

Enter the datasheet mV/V value, corresponding to the given load change, in this parameter. This value is often called Rated Output. See the example of 'Data and Calibration Sheet' shown under section General in this chapter.

After entering the four parameters above the gradient of the force input is defined. Next step is to zero the input:

**X:A Set Zero**

Set zero is useful only when the installation is finished. By the digit keys this value can be set to zero, for an unloaded input, or to the force of the known load for a loaded input. Note that unloaded means when the display should show zero.

**X:A Zero Offset**

This parameter is used for entry of the recorded zero offset value from a previous calibration. If a zeroing has been performed with parameter 'Set zero' above, the value of parameter 'Zero offset' need not be changed.

Repeat the calibration for all inputs used in the Function Block.

## Using parameter values from a previous calibration

When calibrating with data from a previous calibration the 'Table calibration' method should be used. This is performed by entry of recorded force values and corresponding transducer signal values into the instrument. The accuracy of the copying procedure is 0.005 %.

There are parameters for each input that are used with the current configuration for the Function Block being calibrated. Function Blocks can be 1 channel (Input A), 2 channel (Input A - B) or 4 channel (Input A - D) type. Note that only input channel A parameters are shown in the text below.

### **X:A Value Cal. P1, X:A Value Cal. P2**

These parameters are used for entry of recorded force values, expressed in the measurement unit, from a previous calibration.

### **X:A Transd. Signal P1, X:A Transd. Signal P2**

These parameters are used for entry of recorded transducer signal values for corresponding calibration points.

### **X:A Set Zero**

Set zero is useful only when the installation is finished. By the digit keys this value can be set to zero, for an unloaded input, or to the force of the known load for a loaded input. Note that unloaded means when the display should show zero.

### **X:A Zero Offset**

This parameter is used for entry of the recorded zero offset value from a previous calibration. If a zeroing has been performed with parameter 'Set zero' above, the value of parameter 'Zero offset' need not be changed.

## **IMPORTANT**

Besides the Zero Offset parameter mentioned above there is also a zero correction value for each input of the Function Block. The zero correction values are stored, in non-volatile memory, when using the front panel Zero key or communication Zero function.

The zero correction values are reset (set to zero) when starting a new calibration procedure.

If the Zero key or the communication zeroing function have been used since the last calibration, a new zeroing must be done either by using the Set Zero calibration parameter described above or by using the Zero key or the communication Zero function.

The Zero key and the communication Zero function will zero all inputs of the Function Block.

The Set Zero parameter only zero the corresponding input and the user must repeat zeroing for all configured inputs of the Function Block.



## Calibration with known forces

When calibrating with known forces applied to the transducers the 'Known Force calibration' method should be used. This is normally the most accurate calibration type. The transducer signals are measured and automatically stored when the input is loaded with known force. Calibration of the lowest point is normally performed with the transducers unloaded (with only fixed tare applied).

The second point should be placed as high as possible. It is recommended to load with at least 2/3 of the used range.

There are parameters for each input that are used with the current configuration for the Function Block being calibrated. Function Blocks can be 1 channel (Input A), 2 channel (Input A - B) or 4 channel (Input A - D) type. Note that only input channel A parameters are shown in the text below.

### **X:A Value Cal. P1**

This parameter defines the force for the lowest calibration point. Normally the transducers should be unloaded and the parameter value set to 0 (zero). This force value and the corresponding transducer signal value are automatically stored in the instrument.

### **X:A Value Cal. P2**

The transducers should be loaded with known forces. These parameters show the load according to the previous calibration and the parameter values should be changed to the value of the known forces. As a parameter value is stored, the instrument will also store the corresponding transducer signal value for that calibration point.

### **X:A Transd. Signal P1, X:A Transd. Signal P2**

These parameters contain the automatically stored transducer signal values for the calibration points. The values cannot be edited.

### **X:A Set Zero**

Set zero is useful only when the installation is finished. By the digit keys this value can be set to zero, for an unloaded input, or to the force of the known load for a loaded input. Note that unloaded means when the display should show zero.

### **X:A Zero Offset**

For a ready installation this parameter shows the zero offset after zeroing, a value that should not be edited.



## 6. Operation

### General

This version of G4 instrument with strain gauge transducers is designed mainly for force and web tension purposes. The measurement values are displayed at the front panel, and can also be transmitted to a master computer/PLC.

The measurement values can also be presented as the output signal from an analog output module.

Some functions in the instrument can be controlled by digital input signals, and digital outputs from the instrument can be used to indicate actual status of instrument, function blocks, levels and so on. The number of inputs and outputs may be expanded by connection of additional I/O modules.

### Power supply

The instrument is powered by 24 VDC or 110/230 VAC and should not be turned off during weekends and over-night. Continuous power supply to electronics and transducers prevents moisture condensation in the units.

### Power-up sequence

As the G4 instrument is started it enters the Starting up state.

If any error is detected during power-up, the sequence stops and an error code will be displayed. If the error is not fatal it will be possible to enter the menu system to correct possible set-up errors.

If the detected error is fatal, it will only be possible to select restart unless the error is a database file problem. If the start-up error is a database file error it will be possible to select between deleting the database file, entering program upgrade or restart. Deleting the database or upgrading the program (also upgrading to the present program version) will result in a new database to be created which may make the instrument usable again. Note that settings will be default after creating a new database. If the fatal error persists please contact your supplier.

If no errors are detected, the instrument can enter normal operation (automatic start-up), displaying actual force/web tension values, possibly together with other instrument information.

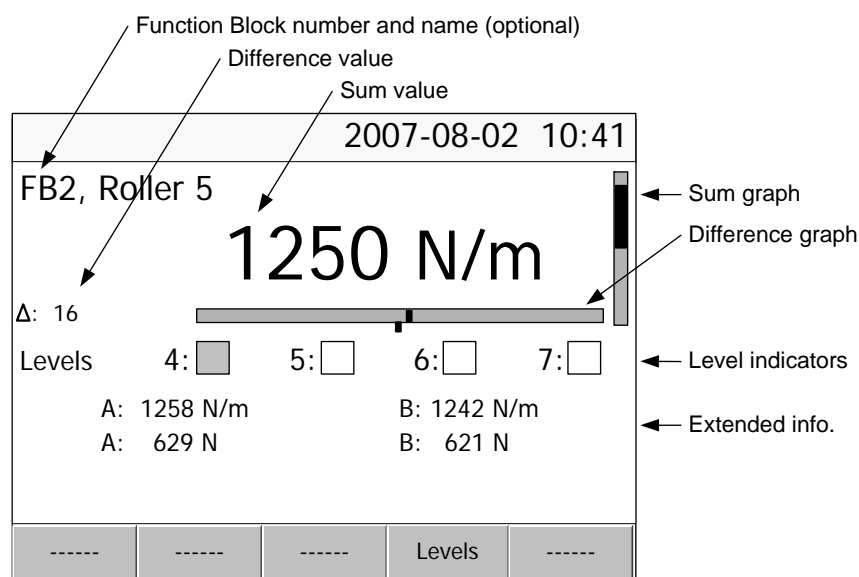
If 'Manual start-up' is selected, the instrument enters the 'Wait for start' state, displaying a message 'Waiting for start command. Press START to continue!'. When the operator presses the 'START' button on the screen, the instrument will switch over to normal operation.

## Display alternatives by normal operation

In the operating display it is possible to view force/web tension information from one or more function blocks. It is also possible to select which function block that shall be displayed on the color touch display. With parameter 'Display modes' it is possible to select what combinations of the three operating display modes that can be selected by the operator. The display modes are single function block display, two function blocks display and four function blocks display.

A dedicated key on the front panel is used to zero the inputs for selected function block.

Note that information displayed varies between the operating display modes and that the information displayed may be different depending on actual settings.



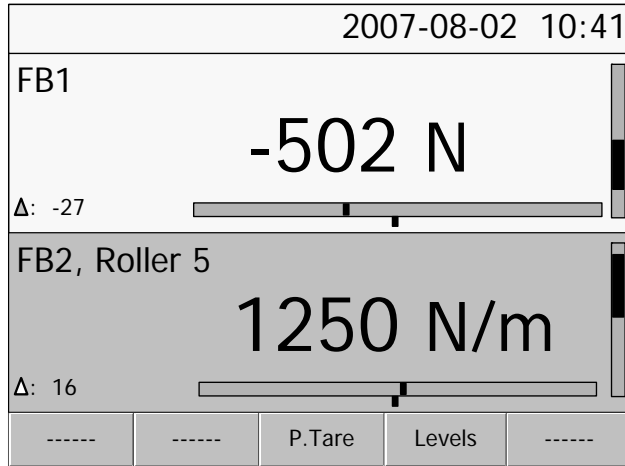
Single function block operating display mode.

The Sum and Difference values are Force values as default or Web Tension values if the 'Web Tension Mode' is turned on for the function block.

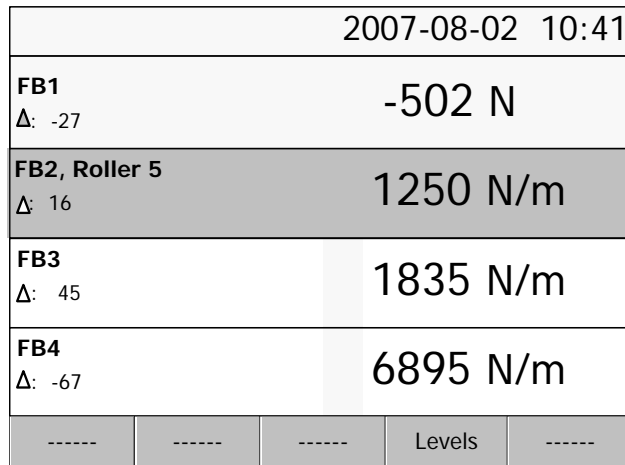
The Sum and Difference graphs are a graphical representation of the corresponding Sum and Difference values. The scaling of the graphs are made individual for each function block in the calibration menus.

The Difference value and graph is not shown for a '1 Channel' function block.

The 'Extended information' shows some detailed values for the function block. The exact information displayed depends on current type and configuration of the function block. The letters (A-D) corresponds to the function block Input A to Input D and the unit shows if it is a Force or Web Tension value.



*Two function blocks operating display mode.*



*Four function blocks operating display mode.*

Using the right/left arrow keys will scroll between the two and four function block operating display modes unless limitations are set with parameter 'Display modes'. The 'Enter' key is used to select the single function block operating display for selected function block. To scroll between the available function blocks the up/down arrows on the instrument front panel are used.

From the operating display it is possible to directly reach level values related to the selected function block by pressing the soft function keys 'Levels' on the touch display. Note that the parameters for the level supervisors, such as function block, source, hystereses range, and so on are accessed through the 'Parameters Set-up' menu.

If the operator lock is on the user is required to enter the operator lock code before any changes of Levels' values can be made.

### Shortcuts

Follwing commands will take you directly to wanted function block indication.

- Entry of **digit 1-8** Selection of function block no. corresponding to the digit.

## Security locks

In the G4 instrument two security locks are included to prevent unauthorised access to the instrument via the panel keys. The locks can be activated by parameters in menu 'Main menu/Parameter set-up/General'.

The following requires a login password if the corresponding lock is on.

Changing instrument clock:	Operator lock.
Changing Levels:	Operator lock.
Changing set-up parameters:	Set-up lock (Operator lock).
Entering/using Backup Menu:	Set-up lock (Operator lock).
Entering/using Restore Menu:	Set-up lock (Operator lock).
Entering/using Default Menu:	Set-up lock (Operator lock).
Entering/using Program Upgrade Menu:	Set-up lock (Operator lock).
Entering/using File handling Menu:	Set-up lock (Operator lock).
Changing values in Diagnostics menus:	Set-up lock (Operator lock).
Changing Network Config:	Set-up lock (Operator lock).

Entering set-up code gives access also to operator locked functions. If only operator lock is on, the operator code is required where set-up lock is specified above.

Unlocking of "Levels" editing from the main picture, is valid until you return to the main picture.

Unlocking of any function under the Main Menu, is valid until you leave the Main Menu.

## Codes for the security locks

When a security lock is activated the operator must enter a four digit code to get access to the protected area. By default the valid code for both locks is '1 9 3 7' , but the locks are not activated.

In menu 'Parameter Set-up', sub menu 'General', parameters are available to activate the locks and to change the default code to any four-digit code.

The code for the Operator lock can only open the Operator lock.

The code for the Set-up lock will open both Set-up lock and Operator lock.

## Zero setting

A basic zero setting of the force of each individual input is performed as part of the calibration for a function block. If changes to the equipment are made later a renewed calibration, or at least the zero setting of a calibration, should be performed.

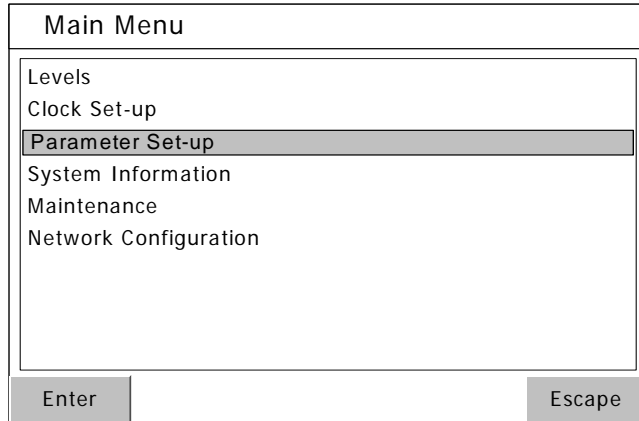
Correction of the zero value may be needed and can rapidly be performed. Pressing the ZERO key will set the forces of all used input channels for the selected Function Block to zero (providing that the ZERO key is enabled in the set-up).

## Main menu

To reach the main menu, press the 'Info' button on the instrument front panel.

Navigating in a menu is done with arrow keys or by tapping on the display on specific choices e.g. 'Parameter set-up'.

To open a sub menu, e.g. Parameter set-up, select the sub menu with arrow keys followed by pressing the 'Enter key', or by tapping on the name.



*Main menu.*

The instrument Main menu can be opened without interrupting the measuring operation.

In the Main menu it is possible to select between the following sub menus:

**Levels:** Viewing and editing of level value for each configured Level Supervision function. Note that configuration of Level Supervision functionality is done in the 'Parameter Set-up' menu.

**Clock Set-up:** Used to set the instrument clock and date. Time and Date formats are set-up with parameters through 'Parameter set-up' menu.

**Parameter Set-up:** Access to the G4 instrument parameter set-up menu system. See chapter 4 'Set-up' for more details on setup.

**System Information:** Displaying system information for hardware and software in the instrument. Program versions, database version, serial numbers and software versions for all electronic modules can be read here. Info about the Ethernet connection is also available.

**Maintenance:** Includes a number of functions for maintenance purposes. The available functions are Diagnostics, File Handling, Create Backup, Restore Backup, Set Default Values and Program Upgrade.

See chapter 8 'Maintenance' for a detailed description of the functions.

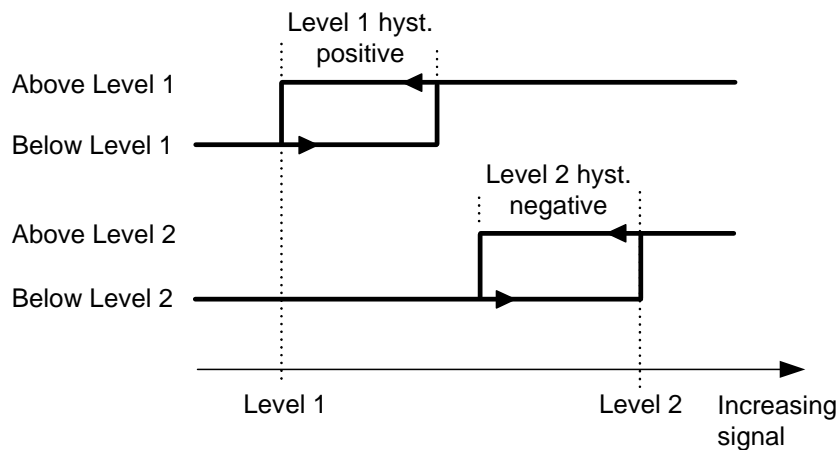
**Network Configuration:** Configuration of the Ethernet network connection of the instrument. Either can the configuration be automatically assigned or manually entered. Note that Ethernet configuration is not done with set-up parameters and is for that reason not saved with the instrument back-up function.

To return to the operating menu press the 'Esc' key on the front panel or the 'Esc' button on screen.

## Level supervision

The G4 instrument contains 32 supervision Levels that can be used to supervise defined signals in the instrument. Digital outputs can be connected as outputs for the Levels. The properties for each Level are configured by set-up parameters.

Functions for Level supervision are defined in menu 'Parameter Set-up' by parameters in the sub menus 'Level Supervision' and 'Outputs'. See chapter 4 Set-up.



*Influence on the level supervision from positive hystereses, for Level 1, and negative hystereses, for Level 2.*

### 'Level X Source'

Set to 'Not in use' will disable level X.

Select the signal that should be supervised by level X.

### 'Level X Mode'

This parameter selects if the level should supervise the absolute value of the signal. Note that if 'Absolute' is selected and the set level is negative, the level will always be active regardless of the actual value of the signal.

### 'Level X Function Block'

The parameter 'Level X Function Block' is set to the Function Block no (1 – 8) that the supervision level shall supervise.

### 'Level X Output'

Defines how a digital output, if connected to the Level, should operate.

The parameter can be set to make an output active when the signal is above the Level, or when it is below the Level.

### 'Level X Hystereses'

Defines the width of a hysteresis range for the Level. The definition of a negative hysteresis range starts with a minus sign (-).

Hysteresis is an intentional difference between the switch levels for increasing and decreasing signal level. One switch level is always at the defined Level. The other switch level is at a higher level by positive hysteresis, at a lower level by negative hysteresis. See figure.



#### **'Level X Up Delay'**

Defines the Delay time for increasing signal. The level will switch when the supervised value has been above Level X value during the set delay time. It is possible to use delay and hystereses concurrently, but it is recommended to set the hystereses to zero when the 'Level X Up Delay' is used.

#### **'Level X Down Delay'**

Defines the Delay time for decreasing signal. The level will switch when the supervised value has been below Level X value during the set delay time. It is possible to use delay and hystereses concurrently, but it is recommended to set the hystereses to zero when the 'Level X Down Delay' is used.

#### **Level status**

Actual status of the Levels (input signal above or below Level) can be read via communication and shown at the display (the four first for each Function Block). The level status includes the influence from hystereses and delays, but it does not show the status of any digital outputs, connected to the Levels.

## **Use of inputs and outputs**

Internal I/O's are included on some of the I/O-modules that the G4 instrument can be equipped with. Different module types have different number of inputs and outputs. A DIO8 module have 8 inputs and 8 outputs while the force conversion modules HS WF2, WF IN and WF IN2 each have 4 inputs and 2 outputs.

All input and output functions are controlled by set-up parameters in the instrument.

### **Digital inputs**

The digital inputs can be used for remote operation of the instrument.

### **Digital outputs**

The digital outputs can be used for control of external equipment and for indication of instrument status.

### **Analog outputs**

To produce analog outputs from the G4 instrument, a one channel AOUT1 or a four channel AOUT4 module is used.

The analog output signal will represent a selected signal in the instrument in form of an analog current or voltage signal. All analog output functions are defined by parameters in sub menu 'Analog outputs', see chapter 4 'Set-up'.

## Filter function

In the instrument the measured values are filtered according to the settings chosen by the user during set-up. The filter settings can be selected from a wide range. This means that the instrument can be configured from very stable indication to more fast response but with less stable readings depending on the demands from the actual application. Note that the same filter setting apply to all inputs (A – D) in a function block.

The user must consider the effects of different settings on the application. Choosing a lower update rate will generally speaking give a more stable reading and may be used when an operator should make a visual reading of the measuring value. A faster update rate is typically selected when the instrument is used for closed loop control or data logging/recording of fast processes.

When using the measured value, as feedback in a closed loop system great care must be taken when choosing the filter settings. The overall phase shift in the loop has a crucial influence on the stability. The measuring filter and the analog output filter both give a contribution to the total loop phase shift. If communication is used to acquire measuring value from the instrument, the delays and update rate in the network or on the serial communication line, must also be taken into account when designing a closed loop system.

### Filter characteristics.

The parameters 'HSWF Update Rate' / 'WFIN Update Rate' selects the update rate and filter characteristics of the measuring value. HS WF2 and WF IN / WF IN2 modules have different ranges of settings.

With the 'WFIN Update Rate' parameter set to '300 Hz ++' the update rate will be 300 Hz (i.e. same as '300 Hz') but the filter has been optimized for high bandwidth, and less phase shift, rather than effective damping. This also applies to 'HSWF Update Rate' parameter when set to '800 Hz ++' (using 800 Hz update rate). In both these cases the user must consider the risk of aliasing. Avoid using these high bandwidth settings (800 Hz ++ / 300 Hz ++) if excessive noise exists.

The figures in the tables below include the influence of the analog output filtering set to 400 Hz filtering bandwidth. Setting the analog filter bandwidth to a lower value will reduce the frequency values in the tables. See Analog output filter table below.

### WF IN / WF IN2 module filter

Update rate (fs)	- 3 dB damping frequency	Damping at frequencies $\geq fs / 2$	-40° phase shift frequency
300 Hz ++	63 Hz	$\geq 20$ dB	11 Hz
300 Hz	22 Hz	$\geq 90$ dB	4.5 Hz
150 Hz	14 Hz	$\geq 90$ dB	2.3 Hz
75 Hz	7.6 Hz	$\geq 90$ dB	1.2 Hz
37 Hz	3.9 Hz	$\geq 90$ dB	0.60
19 Hz	2 Hz	$\geq 90$ dB	0.30
9.6 Hz	1 Hz	$\geq 90$ dB	0.15 Hz

Note: fs is the update rate.

**HS WF2 module filter**

Update rate (fs)	- 3 dB damping frequency	Damping at frequencies $\geq fs / 2$	-40° phase shift frequency
800 Hz ++	87 Hz	$\geq 20$ dB	21 Hz
800 Hz	48 Hz	$\geq 90$ dB	10 Hz
400 Hz	34 Hz	$\geq 90$ dB	5.5 Hz
200 Hz	19 Hz	$\geq 90$ dB	2.9 Hz
100 Hz	10 Hz	$\geq 90$ dB	1.5 Hz
50 Hz	5.2 Hz	$\geq 90$ dB	0.8 Hz
25 Hz	2.6 Hz	$\geq 90$ dB	0.4 Hz

Note: fs is the update rate.

**WF IN / WF IN2 Filter rise time**

Update rate	
300 Hz ++	0.020 s
300 Hz	0.040 s
150 Hz	0.080 s
75 Hz	0.16 s
37 Hz	0.32 s
19 Hz	0.64 s
9.3 Hz	1.3 s

**HS WF2 Filter rise time**

Update rate	
800 Hz ++	0.010 s
800 Hz	0.015 s
400 Hz	0.030 s
200 Hz	0.060 s
100 Hz	0.12 s
50 Hz	0.24 s
25 Hz	0.48 s

Rise time is defined as the time from an ideal step input to output reaches 99 % of the input step. Note that in reality no input changes will be an ideal step. Input signals are affected by mechanical time constants and how the force is applied to the transducer.

**Analog output filter**

Update rate	- 3 dB damping frequency	-40° phase shift frequency	Rise time (0 – 99 %)
400 Hz	400 Hz	130 Hz	0.0025 s
200 Hz	200 Hz	63 Hz	0.005 s
100 Hz	100 Hz	31 Hz	0.01 s
50 Hz	50 Hz	16 Hz	0.02 s
25 Hz	25 Hz	8.1 Hz	0.04 s
12 Hz	12 Hz	4.1 Hz	0.08 s
6 Hz	6 Hz	2.0 Hz	0.16 s
3 Hz	3 Hz	1.0 Hz	0.32 s
1.6 Hz	1.6 Hz	0.5 Hz	0.64 s

The table above, describing the analog output filter, does not include the measuring channel update rate, filter characteristics etc.



# 7. Communication

## General

The G4 Instrument has two serial communication ports, one Ethernet port and an optional fieldbus module.

The serial communication ports, the Ethernet port and the optional fieldbus interface module are used for communication with a control unit.

## Serial interface

The instrument is equipped with 2 serial communication ports: COM1, COM2. COM1 is a RS-232 port and COM2 is a RS-485 port

The COM2 serial communication utilises RS-485 for 2-wire or 4-wire. RS-485 is an interface working with differential voltages, giving a noise resistant transmission in a network with several units and long distances. The host computer (master) must have an asynchronous communication port for RS-485, or use a converter for RS-232 to RS-485 conversion or USB to RS-485.

If 2-wire transmission is used, the control unit must be capable of data flow direction control or utilise a converter for automatic data flow direction control. When 4-wire transmission is used, no data flow direction control is needed.

When the RS-232 port is used it's possible to communicate with one instrument directly from a PC with a RS-232 port without using a converter.

## Modbus RTU Slave

### General

All the G4 units connected to the network can listen to what is transmitted in the network, but only one unit at a time may transmit. A time-sharing principle is needed to allow communication in both directions (half duplex).

All communication in the network must be initiated by the control unit (master). When the instrument is working together with a master the instrument units are all slaves, only allowed to reply to master commands. As the master has addressed a command message to a specific slave unit, it listens for the reply during a specified time, before sending next command message.

If the reply from a slave unit fails it may be due to:

- Mismatch in communication parameters. (baud rate, address, . . .)
- More than one slave unit has been transmitting at the same time. This can distort the reply message and make it impossible to decode.

See '7. Communication – Modbus protocol' section for detailed information of register numbering, register content definition, commands etc.

More information about Modbus RTU can be found at '[www.modbus-ida.com](http://www.modbus-ida.com)' and many other places.

## Setup of Modbus RTU communication

- The instrument will as default be given the address 1. If more than one instrument is used in a network, each G4 instrument must be given a unique address in parameter 'Modbus address' (in 'Parameter set-up', menu 'Communication', sub menu 'Serial Com').
- Set parameter 'COMx:Mode' to 'Modbus slave'.
- Select correct baud rate and data format in parameter 'COMx:Baudrate' and 'COMx>Data format'.
- Select wanted type of float values in parameter 'COMx:Float Format'.
- When longer response times are needed, set 'COMx:Min Reply Time' to a suitable value.

## Modbus TCP Slave

### General

The Ethernet communication port can be used to communicate with the instrument using the Modbus TCP protocol. The instrument is a Modbus TCP slave and will only respond to incoming messages from a master.

See '7. Communication – Modbus protocol' section for detailed information of register numbering, register content definition, commands etc.

More information about Modbus TCP can be found at '[www.modbus-ida.com](http://www.modbus-ida.com)' and many other places.

### Setup of Modbus TCP Slave communication

- Network configuration (IP-address, netmask,...) must be done from menu 'Network Configuration'.
- Enable the Modbus TCP Slave by setting parameter 'Modbus TCP Slave' to 'On' in menu 'Ethernet'.
- Select wanted type of float values in parameter 'Floating Point Format' (in menu 'Ethernet').

## Modbus protocol

For communication with a master computer (PLC) the Modbus protocol is used in the instrument. The Modbus protocol is a standard protocol, used for master/slave communication in the industry.

Information is transmitted in blocks of data to minimise polling and response time delays. For example the error register, status register and sum register could be read with one command to the instrument.

When a command that cannot be performed is sent, the instrument responds with an exception code. For a better explanation of the error, a special command error register could be read.

Depending on the type of the communicating equipment (the master), the commands in the application programme (PLC programme, or pc programme) may be different from type to type. However, if the master is not a Modicon PLC system, then the Modbus implementation in the master must have some cross-reference function to transfer the Modbus register and I/O bit numbering to the masters own register and I/O bit numbering. All registers and coils described in this manual use the standard Modbus (Modicon) register and I/O numbering.

See the master's own Modbus driver documentation for how the commands should be activated in the master's application programme.

Most manufacturers of PLC systems and HMI and SCADA software can provide Modbus drivers. Various Modbus drivers for development of Windows programs are also available on the market.

More information about Modbus protocol can be found at '[www.modbus-ida.com](http://www.modbus-ida.com)' and many other places.

## General registers

The G4 instrument has a number of Modicon 'Holding Registers' (registers 4XXXX ... ). The Modbus function 03 'Read Holding Registers' should be used to read these registers and the Modbus function 05 'Preset Single Register' or 16 'Preset Multiple Registers' should be used to write to the registers.

See section 'Data representation' for a description of the different data formats used.

Hint: To find out which of the float formats that should be used, read the 'Instrument type' register (44000), which equals '4002' for the instrument.

Data type: Integer	Data type: float (2 reg./value)	Explanation	R/W
40001 (1 reg)	44000	Instrument type	R
40002 (1 reg)	44002	Standard program major version	R
40003 (1 reg)	44004	Standard program minor version	R
40004 (1 reg)	44006	Special program major version	R
40005 (1 reg)	44008	Special program minor version	R
40006 (3 reg)	44010	Serial number	R
40030 (1 reg)	44030	Command error	R
40031 (1 reg)	44032	Instrument state	R
40032 (1 reg)	44034	Instrument error	R
40033 (1 reg)	44036	Instrument status	R
40034 (1 reg)	44038	Function Block 1: Error code	R
40035 (1 reg)	44040	Function Block 1: Status	R
40036 (3 reg)	44042	Function Block 1: Sum	R
40039 (3 reg)	44044	Function Block 1: Difference	R
40042 (3 reg)	44046	Function Block 1: Output 1	R
40045 (3 reg)	44048	Function Block 1: Output 2	R
40048 (1 reg)	44050	Function Block 2: Error code	R
40049 (1 reg)	44052	Function Block 2: Status	R
40050 (3 reg)	44054	Function Block 2: Sum	R
40053 (3 reg)	44056	Function Block 2: Difference	R
40056 (3 reg)	44058	Function Block 2: Output 1	R
40059 (3 reg)	44060	Function Block 2: Output 2	R



<b>Data type: Integer</b>	<b>Data type: float (2 reg./value)</b>	<b>Explanation</b>	<b>R/W</b>
40062 (1 reg)	44062	Function Block 3: Error code	R
40063 (1 reg)	44064	Function Block 3: Status	R
40064 (3 reg)	44066	Function Block 3: Sum	R
40067 (3 reg)	44068	Function Block 3: Difference	R
40070 (3 reg)	44070	Function Block 3: Output 1	R
40073 (3 reg)	44072	Function Block 3: Output 2	R
40076 (1 reg)	44074	Function Block 4: Error code	R
40077 (1 reg)	44076	Function Block 4: Status	R
40078 (3 reg)	44078	Function Block 4: Sum	R
40081 (3 reg)	44080	Function Block 4: Difference	R
40084 (3 reg)	44082	Function Block 4: Output 1	R
40087 (3 reg)	44084	Function Block 4: Output 2	R
40090 (1 reg)	44086	Function Block 5: Error code	R
40091 (1 reg)	44088	Function Block 5: Status	R
40092 (3 reg)	44090	Function Block 5: Sum	R
40095 (3 reg)	44092	Function Block 5: Difference	R
40098 (3 reg)	44094	Function Block 5: Output 1	R
40101 (3 reg)	44096	Function Block 5: Output 2	R
40104 (1 reg)	44098	Function Block 6: Error code	R
40105 (1 reg)	44100	Function Block 6: Status	R
40106 (3 reg)	44102	Function Block 6: Sum	R
40109 (3 reg)	44104	Function Block 6: Difference	R
40112 (3 reg)	44106	Function Block 6: Output 1	R
40115 (3 reg)	44108	Function Block 6: Output 2	R
40118 (1 reg)	44110	Function Block 7: Error code	R
40119 (1 reg)	44112	Function Block 7: Status	R
40120 (3 reg)	44114	Function Block 7: Sum	R
40123 (3 reg)	44116	Function Block 7: Difference	R
40126 (3 reg)	44118	Function Block 7: Output 1	R
40129 (3 reg)	44120	Function Block 7: Output 2	R

<b>Data type: Integer</b>	<b>Data type: float (2 reg./value)</b>	<b>Explanation</b>	<b>R/W</b>
40132 (1 reg)	44122	Function Block 8: Error code	R
40133 (1 reg)	44124	Function Block 8: Status	R
40134 (3 reg)	44126	Function Block 8: Sum	R
40137 (3 reg)	44128	Function Block 8: Difference	R
40140 (3 reg)	44130	Function Block 8: Output 1	R
40143 (3 reg)	44132	Function Block 8: Output 2	R
40150 (1 reg)	44150	Function Block 1: Error code	R
40151 (1 reg)	44152	Function Block 1: Status	R
40152 (3 reg)	44154	Function Block 1: Sum	R
40155 (3 reg)	44156	Function Block 1: Difference	R
40158 (3 reg)	44158	Function Block 1: Output 1	R
40161 (3 reg)	44160	Function Block 1: Output 2	R
40164 (3 reg)	44162	Function Block 1: Output 3	R
40167 (3 reg)	44164	Function Block 1: Output 4	R
40170 (3 reg)	44166	Function Block 1: Output 5	R
40173 (3 reg)	44168	Function Block 1: Output 6	R
40176 (3 reg)	44170	Function Block 1: Output 7	R
40179 (3 reg)	44172	Function Block 1: Output 8	R
40182 (3 reg)	44174	Function Block 1: Input A Force	R
40185 (3 reg)	44176	Function Block 1: Input B Force	R
40188 (3 reg)	44178	Function Block 1: Input C Force	R
40191 (3 reg)	44180	Function Block 1: Input D Force	R
40194 (3 reg)	44182	Function Block 1: Input A Signal (mV/V)	R
40197 (3 reg)	44184	Function Block 1: Input B Signal (mV/V)	R
40200 (3 reg)	44186	Function Block 1: Input C Signal (mV/V)	R
40203 (3 reg)	44188	Function Block 1: Input D Signal (mV/V)	R
40206 (1 reg)	44190	Function Block 2: Error code	R
40207 (1 reg)	44192	Function Block 2: Status	R
40208 (3 reg)	44194	Function Block 2: Sum	R
40211 (3 reg)	44196	Function Block 2: Difference	R
40214 (3 reg)	44198	Function Block 2: Output 1	R

<b>Data type: Integer</b>	<b>Data type: float (2 reg./value)</b>	<b>Explanation</b>	<b>R/W</b>
40217 (3 reg)	44200	Function Block 2: Output 2	R
40220 (3 reg)	44202	Function Block 2: Output 3	R
40223 (3 reg)	44204	Function Block 2: Output 4	R
40226 (3 reg)	44206	Function Block 2: Output 5	R
40229 (3 reg)	44208	Function Block 2: Output 6	R
40232 (3 reg)	44210	Function Block 2: Output 7	R
40235 (3 reg)	44212	Function Block 2: Output 8	R
40238 (3 reg)	44214	Function Block 2: Input A Force	R
40241 (3 reg)	44216	Function Block 2: Input B Force	R
40244 (3 reg)	44218	Function Block 2: Input C Force	R
40247 (3 reg)	44220	Function Block 2: Input D Force	R
40250 (3 reg)	44222	Function Block 2: Input A Signal (mV/V)	R
40253 (3 reg)	44224	Function Block 2: Input B Signal (mV/V)	R
40256 (3 reg)	44226	Function Block 2: Input C Signal (mV/V)	R
40259 (3 reg)	44228	Function Block 2: Input D Signal (mV/V)	R
40262 (1 reg)	44230	Function Block 3: Error code	R
40263 (1 reg)	44232	Function Block 3: Status	R
40264 (3 reg)	44234	Function Block 3: Sum	R
40267 (3 reg)	44236	Function Block 3: Difference	R
40270 (3 reg)	44238	Function Block 3: Output 1	R
40273 (3 reg)	44240	Function Block 3: Output 2	R
40276 (3 reg)	44242	Function Block 3: Output 3	R
40279 (3 reg)	44244	Function Block 3: Output 4	R
40282 (3 reg)	44246	Function Block 3: Output 5	R
40285 (3 reg)	44248	Function Block 3: Output 6	R
40288 (3 reg)	44250	Function Block 3: Output 7	R
40291 (3 reg)	44252	Function Block 3: Output 8	R
40294 (3 reg)	44254	Function Block 3: Input A Force	R
40297 (3 reg)	44256	Function Block 3: Input B Force	R
40300 (3 reg)	44258	Function Block 3: Input C Force	R
40303 (3 reg)	44260	Function Block 3: Input D Force	R
40306 (3 reg)	44262	Function Block 3: Input A Signal (mV/V)	R
40309 (3 reg)	44264	Function Block 3: Input B Signal (mV/V)	R

<b>Data type: Integer</b>	<b>Data type: float (2 reg./value)</b>	<b>Explanation</b>	<b>R/W</b>
40312 (3 reg)	44266	Function Block 3: Input C Signal (mV/V)	R
40315 (3 reg)	44268	Function Block 3: Input D Signal (mV/V)	R
40318 (1 reg)	44270	Function Block 4: Error code	R
40319 (1 reg)	44272	Function Block 4: Status	R
40320 (3 reg)	44274	Function Block 4: Sum	R
40323 (3 reg)	44276	Function Block 4: Difference	R
40326 (3 reg)	44278	Function Block 4: Output 1	R
40329 (3 reg)	44280	Function Block 4: Output 2	R
40332 (3 reg)	44282	Function Block 4: Output 3	R
40335 (3 reg)	44284	Function Block 4: Output 4	R
40338 (3 reg)	44286	Function Block 4: Output 5	R
40341 (3 reg)	44288	Function Block 4: Output 6	R
40344 (3 reg)	44290	Function Block 4: Output 7	R
40347 (3 reg)	44292	Function Block 4: Output 8	R
40350 (3 reg)	44294	Function Block 4: Input A Force	R
40353 (3 reg)	44296	Function Block 4: Input B Force	R
40356 (3 reg)	44298	Function Block 4: Input C Force	R
40359 (3 reg)	44300	Function Block 4: Input D Force	R
40362 (3 reg)	44302	Function Block 4: Input A Signal (mV/V)	R
40365 (3 reg)	44304	Function Block 4: Input B Signal (mV/V)	R
40368 (3 reg)	44306	Function Block 4: Input C Signal (mV/V)	R
40371 (3 reg)	44308	Function Block 4: Input D Signal (mV/V)	R
40374 (1 reg)	44310	Function Block 5: Error code	R
40375 (1 reg)	44312	Function Block 5: Status	R
40376 (3 reg)	44314	Function Block 5: Sum	R
40379 (3 reg)	44316	Function Block 5: Difference	R
40382 (3 reg)	44318	Function Block 5: Output 1	R
40385 (3 reg)	44320	Function Block 5: Output 2	R
40388 (3 reg)	44322	Function Block 5: Output 3	R
40391 (3 reg)	44324	Function Block 5: Output 4	R
40394 (3 reg)	44326	Function Block 5: Output 5	R
40397 (3 reg)	44328	Function Block 5: Output 6	R

<b>Data type: Integer</b>	<b>Data type: float (2 reg./value)</b>	<b>Explanation</b>	<b>R/W</b>
40400 (3 reg)	44330	Function Block 5: Output 7	R
40403 (3 reg)	44332	Function Block 5: Output 8	R
40406 (3 reg)	44334	Function Block 5: Input A Force	R
40409 (3 reg)	44336	Function Block 5: Input B Force	R
40412 (3 reg)	44338	Function Block 5: Input C Force	R
40415 (3 reg)	44340	Function Block 5: Input D Force	R
40418 (3 reg)	44342	Function Block 5: Input A Signal (mV/V)	R
40421 (3 reg)	44344	Function Block 5: Input B Signal (mV/V)	R
40424 (3 reg)	44346	Function Block 5: Input C Signal (mV/V)	R
40427 (3 reg)	44348	Function Block 5: Input D Signal (mV/V)	R
40430 (1 reg)	44350	Function Block 6: Error code	R
40431 (1 reg)	44352	Function Block 6: Status	R
40432 (3 reg)	44354	Function Block 6: Sum	R
40435 (3 reg)	44356	Function Block 6: Difference	R
40438 (3 reg)	44358	Function Block 6: Output 1	R
40441 (3 reg)	44360	Function Block 6: Output 2	R
40444 (3 reg)	44362	Function Block 6: Output 3	R
40447 (3 reg)	44364	Function Block 6: Output 4	R
40450 (3 reg)	44366	Function Block 6: Output 5	R
40453 (3 reg)	44368	Function Block 6: Output 6	R
40456 (3 reg)	44370	Function Block 6: Output 7	R
40459 (3 reg)	44372	Function Block 6: Output 8	R
40462 (3 reg)	44374	Function Block 6: Input A Force	R
40465 (3 reg)	44376	Function Block 6: Input B Force	R
40468 (3 reg)	44378	Function Block 6: Input C Force	R
40471 (3 reg)	44380	Function Block 6: Input D Force	R
40474 (3 reg)	44382	Function Block 6: Input A Signal (mV/V)	R
40477 (3 reg)	44384	Function Block 6: Input B Signal (mV/V)	R
40480 (3 reg)	44386	Function Block 6: Input C Signal (mV/V)	R
40483 (3 reg)	44388	Function Block 6: Input D Signal (mV/V)	R
40486 (1 reg)	44390	Function Block 7: Error code	R
40487 (1 reg)	44392	Function Block 7: Status	R

<b>Data type: Integer</b>	<b>Data type: float (2 reg./value)</b>	<b>Explanation</b>	<b>R/W</b>
40488 (3 reg)	44394	Function Block 7: Sum	R
40491 (3 reg)	44396	Function Block 7: Difference	R
40494 (3 reg)	44398	Function Block 7: Output 1	R
40497 (3 reg)	44400	Function Block 7: Output 2	R
40500 (3 reg)	44402	Function Block 7: Output 3	R
40503 (3 reg)	44404	Function Block 7: Output 4	R
40506 (3 reg)	44406	Function Block 7: Output 5	R
40509 (3 reg)	44408	Function Block 7: Output 6	R
40512 (3 reg)	44410	Function Block 7: Output 7	R
40515 (3 reg)	44412	Function Block 7: Output 8	R
40518 (3 reg)	44414	Function Block 7: Input A Force	R
40521 (3 reg)	44416	Function Block 7: Input B Force	R
40524 (3 reg)	44418	Function Block 7: Input C Force	R
40527 (3 reg)	44420	Function Block 7: Input D Force	R
40530 (3 reg)	44422	Function Block 7: Input A Signal (mV/V)	R
40533 (3 reg)	44424	Function Block 7: Input B Signal (mV/V)	R
40536 (3 reg)	44426	Function Block 7: Input C Signal (mV/V)	R
40539 (3 reg)	44428	Function Block 7: Input D Signal (mV/V)	R
40542 (1 reg)	44430	Function Block 8: Error code	R
40543 (1 reg)	44432	Function Block 8: Status	R
40544 (3 reg)	44434	Function Block 8: Sum	R
40547 (3 reg)	44436	Function Block 8: Difference	R
40550 (3 reg)	44438	Function Block 8: Output 1	R
40553 (3 reg)	44440	Function Block 8: Output 2	R
40556 (3 reg)	44442	Function Block 8: Output 3	R
40559 (3 reg)	44444	Function Block 8: Output 4	R
40562 (3 reg)	44446	Function Block 8: Output 5	R
40565 (3 reg)	44448	Function Block 8: Output 6	R
40568 (3 reg)	44450	Function Block 8: Output 7	R
40571 (3 reg)	44452	Function Block 8: Output 8	R
40574 (3 reg)	44454	Function Block 8: Input A Force	R
40577 (3 reg)	44456	Function Block 8: Input B Force	R
40580 (3 reg)	44458	Function Block 8: Input C Force	R

<b>Data type: Integer</b>	<b>Data type: float (2 reg./value)</b>	<b>Explanation</b>	<b>R/W</b>
40583 (3 reg)	44460	Function Block 8: Input D Force	R
40586 (3 reg)	44462	Function Block 8: Input A Signal (mV/V)	R
40589 (3 reg)	44464	Function Block 8: Input B Signal (mV/V)	R
40592 (3 reg)	44466	Function Block 8: Input C Signal (mV/V)	R
40595 (3 reg)	44468	Function Block 8: Input D Signal (mV/V)	R
40630 (3 reg)	44500	Analog output value 1	R
40633 (3 reg)	44502	Analog output value 2	R
40636 (3 reg)	44504	Analog output value 3	R
40639 (3 reg)	44506	Analog output value 4	R
40642 (1 reg)	44508	Status of inputs 11 - 18, 21 - 28	R
40643 (1 reg)	44510	Status of inputs 31 - 38, 41 - 48	R
40644 (1 reg)	44512	Status of inputs 51 - 58, 61 - 68	R
40645 (1 reg)	44514	Status of outputs 11 - 18, 21 - 28	R
40646 (1 reg)	44516	Status of outputs 31 - 38, 41 - 48	R
40647 (1 reg)	44518	Status of outputs 51 - 58, 61 - 68	R
40648 (1 reg)	44520	Level status 1 – 16	R
40649 (1 reg)	44522	Level status 17 – 32	R
40700 (1 reg)	44600	Clock: Year	R
40701 (1 reg)	44602	Clock: Month	R
40702 (1 reg)	44604	Clock: Day	R
40703 (1 reg)	44606	Clock: Hour	R
40704 (1 reg)	44608	Clock: Minute	R
42000 (1 reg)	46000	Command register	R/W *
42010 (3 reg)	46010	Level 1 value	R/W
42013 (3 reg)	46012	Level 2 value	R/W
42016 (3 reg)	46014	Level 3 value	R/W
42019 (3 reg)	46016	Level 4 value	R/W

Data type: Integer	Data type: float (2 reg./value)	Explanation	R/W
42022 (3 reg)	46018	Level 5 value	R/W
42025 (3 reg)	46020	Level 6 value	R/W
42028 (3 reg)	46022	Level 7 value	R/W
42031 (3 reg)	46024	Level 8 value	R/W
42034 (3 reg)	46026	Level 9 value	R/W
42037 (3 reg)	46028	Level 10 value	R/W
42040 (3 reg)	46030	Level 11 value	R/W
42043 (3 reg)	46032	Level 12 value	R/W
42046 (3 reg)	46034	Level 13 value	R/W
42049 (3 reg)	46036	Level 14 value	R/W
42052 (3 reg)	46038	Level 15 value	R/W
42055 (3 reg)	46040	Level 16 value	R/W
42058 (3 reg)	46042	Level 17 value	R/W
42061 (3 reg)	46044	Level 18 value	R/W
42064 (3 reg)	46046	Level 19 value	R/W
42067 (3 reg)	46048	Level 20 value	R/W
42070 (3 reg)	46050	Level 21 value	R/W
42073 (3 reg)	46052	Level 22 value	R/W
42076 (3 reg)	46054	Level 23 value	R/W
42079 (3 reg)	46056	Level 24 value	R/W
42082 (3 reg)	46058	Level 25 value	R/W
42085 (3 reg)	46060	Level 26 value	R/W
42088 (3 reg)	46062	Level 27 value	R/W
42091 (3 reg)	46064	Level 28 value	R/W
42094 (3 reg)	46066	Level 29 value	R/W
42097 (3 reg)	46068	Level 30 value	R/W
42100 (3 reg)	46070	Level 31 value	R/W
42103 (3 reg)	46072	Level 32 value	R/W

\*/ The read value is always 'zero'.

**Important:**

**'Sum', 'Difference', 'Output 1-8' 'Input A-D Force' and 'Input A-D Signal' registers for a function block are only valid when corresponding 'Error code' register equals 0. Therefore it's recommended to read the 'Error code' register together with these registers.**



## Instrument type

This register holds the type of the instrument. For a G4 Multi Channel Force Instrument this value is 4002.

## Standard program major and minor version

This registers holds the major and minor version for a standard program.

## Special program major and minor version

This registers holds the major and minor version for a special program. Both values are 0 for a standard program.

## Serial number

This register holds the serial number of the instrument. The value 991000 means 99-1000. This can be used by the master to be sure that an instrument with a specific serial number is used for a special process.

## Command error

This register holds the error code when a command has been sent to the instrument. A command that gives a 03 or 07 as exception will have an error code with a better description of the problem in this register. Normally this register should contain '00' which means no error. Error codes 0 to 255 are valid in this register.

## Instrument state

This register contains the state of the G4 instrument unit.

Code	Description
00	<b>'Starting up' state.</b> The instrument is starting up after a reset or power on.
01	<b>'Wait for start' state.</b> The instrument is waiting for a start command to go in process.
03	<b>'Normal' state.</b> There are no parameter errors in the system. <b>Note:</b> Force/Web Tension value errors still indicates normal state.
04	<b>'Error' state.</b> An error has been detected during start up of the instrument.
05	<b>'Fatal error' state.</b> An error has been detected during start up of the instrument. It's not possible to enter any other state from here.

## Instrument error

This register holds the overall error code for the instrument.  
Normally this register should contain '00' which means no error.

## Instrument status

This register holds the overall status for the instrument

Bits set to 1 in this register have the following meaning:

Bit no	Function	Comment
0	Remote operation	'1' = On      '0' = Off
1	Program reset	<p>The bit is set each time the program starts, and it indicates that volatile data is lost.</p> <p>The bit is reset as Instrument status is read, over serial communication (Modbus RTU) or over Ethernet (Modbus TCP), for the first time after reset/power-up. Note that the reply contains the set bit if it was set.</p> <p>Reading Instrument Status via Fieldbus interface will <u>not</u> reset this bit. To reset this bit with fieldbus interface a specific reset command must be used.</p> <p>Care must be taken if more than one interface is used to communicate with the instrument and the Program reset bit is to be used.</p>
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		

**Note: If this register (bits) is read as float value, see description of Data representation.**

## Function Block X: Error code

This register holds the first error code for a Function Block.

Normally this register should contain '000' which means no error.

Error codes 000 to 255 and 000 to X255 are valid in this register, where X (1-4) indicates which input channel (A-D) the three digit error code belongs to.

## Function Block X: Status

Status for a Function Block.

Bits set to 1 in this register have the following meaning:

Bit no	Function	Comment
0	Input A faulty	There are an error on Input A. See 'Block X: Error code'.
1	Input B faulty	There are an error on Input B. See 'Block X: Error code'.
2	Input C faulty	There are an error on Input C. See 'Block X: Error code'.
3	Input D faulty	There are an error on Input D. See 'Block X: Error code'.
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		

**Note:** If this register (bits) is read as float value, see description of Data representation.

## Function Block X: Sum

This register holds the sum value for a Function Block. The actual use of the sum value varies with type of Function Block.

The value should **not** be read alone because the status and error codes are stored in other registers. The value is only valid when the register 'Function Block X:Error code' equals 00.

## Function Block X: Difference

This register holds the difference value for a Function Block. The actual use of the sum value varies with type of Function Block.

The value should **not** be read alone because the status and error codes are stored in other registers. The value is only valid when the register 'Function Block X:Error code' equals 00.

## Function Block X: Output 1

This register holds the Output 1 value for a Function Block. The actual use of the value varies with type of Function Block. If this output is not used 0 will be output.

The value should **not** be read alone because the status and error codes are stored in other registers. The value is only valid when the register 'Function Block X:Error code' equals 00.

## Function Block X: Output 2 – Output 8

See 'Function Block X: Output 1'.

## Function Block X: Input A Force

This register holds the Input A Force value for a Function Block. If this input is not used 0 will be output.

The value should **not** be read alone because the status and error codes are stored in other registers. The value is only valid when the register 'Function Block X:Error code' equals 00.

## Function Block X: Input B Force – Input D Force

See 'Function Block X: Input A Force'.

## Function Block X: Input A signal (mV/V)

This register holds the Input A signal in mV/V for a Function Block. This register could be used for fault finding in the system. If this input is not used 0 will be output.

The value should **not** be read alone because the status and error codes are stored in other registers. The value is only valid when the register 'Function Block X:Error code' equals 00.

## Function Block X: Input B signal – Input D signal (mV/V)

See 'Function Block X: Input A signal (mV/V)'.

### Analog output value 1, 2, 3, 4

These registers holds the values sent to the analog outputs. The registers can be used for fault finding in the system.

**Note:** The value is rounded to 3 decimals.

### Status of inputs 11-18, 21-28

Bits set to 1 in this register have the following meaning:

Bit no	Function	Bit no	Function
0	Digital input 11 activated.	8	Digital input 21 activated.
1	Digital input 12 activated.	9	Digital input 22 activated.
2	Digital input 13 activated.	10	Digital input 23 activated.
3	Digital input 14 activated.	11	Digital input 24 activated.
4	Digital input 15 activated.	12	Digital input 25 activated.
5	Digital input 16 activated.	13	Digital input 26 activated.
6	Digital input 17 activated.	14	Digital input 27 activated.
7	Digital input 18 activated.	15	Digital input 28 activated.

**Note:** If this register (bits) is read as float value, see description of Data representation.

### Status of inputs 31-38, 41-48

Bits set to 1 in this register have the following meaning:

Bit no	Function	Bit no	Function
0	Digital input 31 activated.	8	Digital input 41 activated.
1	Digital input 32 activated.	9	Digital input 42 activated.
2	Digital input 33 activated.	10	Digital input 43 activated.
3	Digital input 34 activated.	11	Digital input 44 activated.
4	Digital input 35 activated.	12	Digital input 45 activated.
5	Digital input 36 activated.	13	Digital input 46 activated.
6	Digital input 37 activated.	14	Digital input 47 activated.
7	Digital input 38 activated.	15	Digital input 48 activated.

**Note: If this register (bits) is read as float value, see description of Data representation.**

### Status of inputs 51-58, 61-68

Bits set to 1 in this register have the following meaning:

Bit no	Function	Bit no	Function
0	Digital input 51 activated.	8	Digital input 61 activated.
1	Digital input 52 activated.	9	Digital input 62 activated.
2	Digital input 53 activated.	10	Digital input 63 activated.
3	Digital input 54 activated.	11	Digital input 64 activated.
4	Digital input 55 activated.	12	Digital input 65 activated.
5	Digital input 56 activated.	13	Digital input 66 activated.
6	Digital input 57 activated.	14	Digital input 67 activated.
7	Digital input 58 activated.	15	Digital input 68 activated.

**Note: If this register (bits) is read as float value, see description of Data representation.**

**Status of outputs 11-18, 21-28**

Bits set to 1 in this register have the following meaning:

Bit no	Function	Bit no	Function
0	Digital output 11 activated.	8	Digital output 21 activated.
1	Digital output 12 activated.	9	Digital output 22 activated.
2	Digital output 13 activated.	10	Digital output 23 activated.
3	Digital output 14 activated.	11	Digital output 24 activated.
4	Digital output 15 activated.	12	Digital output 25 activated.
5	Digital output 16 activated.	13	Digital output 26 activated.
6	Digital output 17 activated.	14	Digital output 27 activated.
7	Digital output 18 activated.	15	Digital output 28 activated

**Note: If this register (bits) is read as float value, see description of Data representation.**

**Status of outputs 31-38, 41-48**

Bits set to 1 in this register have the following meaning:

Bit no	Function	Bit no	Function
0	Digital output 31 activated.	8	Digital output 41 activated.
1	Digital output 32 activated.	9	Digital output 42 activated.
2	Digital output 33 activated.	10	Digital output 43 activated.
3	Digital output 34 activated.	11	Digital output 44 activated.
4	Digital output 35 activated.	12	Digital output 45 activated.
5	Digital output 36 activated.	13	Digital output 46 activated.
6	Digital output 37 activated.	14	Digital output 47 activated.
7	Digital output 38 activated.	15	Digital output 48 activated

**Note: If this register (bits) is read as float value, see description of Data representation.**

## Status of outputs 51-58, 61-68

Bits set to 1 in this register have the following meaning:

Bit no	Function	Bit no	Function
0	Digital output 51 activated.	8	Digital output 61 activated.
1	Digital output 52 activated.	9	Digital output 62 activated.
2	Digital output 53 activated.	10	Digital output 63 activated.
3	Digital output 54 activated.	11	Digital output 64 activated.
4	Digital output 55 activated.	12	Digital output 65 activated.
5	Digital output 56 activated.	13	Digital output 66 activated.
6	Digital output 57 activated.	14	Digital output 67 activated.
7	Digital output 58 activated.	15	Digital output 68 activated

**Note: If this register (bits) is read as float value, see description of Data representation.**

## Level status 1-16

Bits set to 1 in this register have the following meaning:

Bit no	Function	Comment
0	Above level 1	The supervised signal is above Level 1.
1	Above level 2	The supervised signal is above Level 2.
2	Above level 3	The supervised signal is above Level 3.
3	Above level 4	The supervised signal is above Level 4.
4	Above level 5	The supervised signal is above Level 5.
5	Above level 6	The supervised signal is above Level 6.
6	Above level 7	The supervised signal is above Level 7.
7	Above level 8	The supervised signal is above Level 8.
8	Above level 9	The supervised signal is above Level 9.
9	Above level 10	The supervised signal is above Level 10.
10	Above level 11	The supervised signal is above Level 11.
11	Above level 12	The supervised signal is above Level 12.
12	Above level 13	The supervised signal is above Level 13.
13	Above level 14	The supervised signal is above Level 14.
14	Above level 15	The supervised signal is above Level 15.
15	Above level 16	The supervised signal is above Level 16.

**Note: If this register (bits) is read as float value, see description of Data representation.**



## Level status 17-32

Bits set to 1 in this register have the following meaning:

Bit no	Function	Comment
0	Above level 17	The supervised signal is above Level 17.
1	Above level 18	The supervised signal is above Level 18.
2	Above level 19	The supervised signal is above Level 19.
3	Above level 20	The supervised signal is above Level 20.
4	Above level 21	The supervised signal is above Level 21.
5	Above level 22	The supervised signal is above Level 22.
6	Above level 23	The supervised signal is above Level 23.
7	Above level 24	The supervised signal is above Level 24.
8	Above level 25	The supervised signal is above Level 25.
9	Above level 26	The supervised signal is above Level 26.
10	Above level 27	The supervised signal is above Level 27.
11	Above level 28	The supervised signal is above Level 28.
12	Above level 29	The supervised signal is above Level 29.
13	Above level 30	The supervised signal is above Level 30.
14	Above level 31	The supervised signal is above Level 31.
15	Above level 32	The supervised signal is above Level 32.

**Note: If this register (bits) is read as float value, see description of Data representation.**

## Clock

These registers are used to read the time and date from the instrument.

## Command register

As this register is read, the answer will always contain only zero's.

There are a number of actions that can be activated in the instrument. The value of this register (when different from zero) will activate one of these actions, as described in below.

When an action cannot be performed for some reason (wrong state etc.) an exception is given as reply. When an exception with code 03 or 07 is received the command error register could be read to get a better error explanation.

Cmd	Action activated in instrument	Description
0	No action	
1	Start operation	When the instrument is in 'Wait for start state', this command can be used to start up the instrument.
2	Enter Remote operation	This command disables the keys on the instrument. This means that an external computer is controlling the instrument or the instrument is controlled using digital inputs.
3	Exit Remote operation	This command enables the keys and leaves the remote operation.
10	Function Block 1: Set zero	Used to set all Function Block 1 inputs to zero.
20	Function Block 2: Set zero	Used to set all Function Block 2 inputs to zero.
30	Function Block 3: Set zero	Used to set all Function Block 3 inputs to zero.
40	Function Block 4: Set zero	Used to set all Function Block 4 inputs to zero.
50	Function Block 5: Set zero	Used to set all Function Block 5 inputs to zero.
60	Function Block 6: Set zero	Used to set all Function Block 6 inputs to zero.
70	Function Block 7: Set zero	Used to set all Function Block 7 inputs to zero.
80	Function Block 8: Set zero	Used to set all Function Block 8 inputs to zero.

## **Level X value**

These registers are used to read and write levels that are supervised by the instrument.

## **I/O bits (Coils)**

The instrument has a number of I/O bits that the master can write to using Modbus function 05 or 15.

Each of these I/O bits are linked to a command in the instrument, which is described previously in this manual.

Set the I/O bit with the same number as the command that should be executed.

The action is activated if the master sets the I/O bit to 'ON'.

If the master sets the I/O bit to 'OFF', this is accepted, but no action is activated.

All I/O bits are WRITE ONLY. This means the master cannot read the I/O bits but only write to them.

**Note:** If the master tries to write to more than one I/O bit (Modbus function 15) the instrument will act on the lowest I/O bit number only.

## Data representation

Data sent to and from the instrument uses 16 bit holding registers (40XXX) and can use different formats for flexibility.

### Integer

#### Unsigned integer (1 modbus register)

Values stored in one modbus register as an unsigned integer (16 bit number without decimals).

#### Scaled integer (2 modbus registers + 1 modbus register = 3 modbus registers)

Values stored in a special 3 register format. The first two registers are used as a 32 bit long integer value (with sign) and the third register is holding the number of decimals in the value.

Example: 12345678 (32 bit number) in the two first registers and 3 in the third register gives the value: 12345.678.

Register	Hex	Decimal	Description
1	00BC	188	The 16 most significant bits in the value.
2	614E	24910	The 16 least significant bits in the value.
3	0003	3	The number of decimals.

Calculations in decimal numbers:

First multiply the most significant register with  $2^{16}$  (65536) and add the least significant register to the value.

$$188 * 2^{16} + 24910 = 12345678$$

Now divide the number to get the right number of decimals. The decimal register was set to 3 in this example, which gives the value  $10^3 = 1000$  to divide with.

$$12345678 / 1000 = 12345.678$$

## Float values

The type of float values used in the communication is selected in the set-up for the different communication interfaces.

Values stored as standard IEEE 32 bit float values. Each value has two registers assigned to it. To read/write a float value an even number of Modbus registers, starting at an even address, must be read/written each time. The float values are stored in two different register orders.

Some devices may transfer the values with the high order bits in the first register and the low order bits in the second register. Other devices may invert the register order.

**Modicon float:** For true Modicon PLC's.

**Float:** Many third party controllers that support Modicon protocol use the float format where all bytes are written out in order to one 32 bit register, as opposed to Modicon float which uses 2 consecutive 16 bit registers.

*When float registers representing bits are read, the bits set are returned as a float value.*

*For example if bit 4 is set the value 16.0 is returned as a float value, and if both bit 0 and bit 4 are set the value 17.0 is returned as a float value.*

*To use the value it's a good choice to convert it to an unsigned integer where the bits can be compared.*

## Exception responses

When the master sends a query to a slave it expects a normal response (as described earlier). One of the following three events occur after a query from the master.

### 1. Normal response.

The slave has received the query without communication error and can handle the query normally. The slave returns a normal response.

### 2. Communication error.

If the slave does not receive the query due to a communication error, or detects some communication error (parity error or checksum error), **no** response is returned. The master should process a time-out for the query.

### 3. Command error.

If the slave receives the query without any communication error, but cannot handle the query, e.g. if the command was not valid, the requested register number not valid or instrument in a mode where the command was not allowed, then the slave will return an exception response informing the master of the nature of the error.

The following exception codes are possible.

Code	Name	Description
01	Illegal function	Not a valid function code. Valid function codes are 01, 02, 03, 05, 06, 08, 15, 16.
02	Illegal data address	Not a valid data address. See 'Register description' for a list of allowed registers.
03	Illegal data value	Value in data query field not valid. To get a better explanation of the error, the 'command error' register could be read.
07	Negative acknowledgement	The instrument has received the query but cannot perform it. To get a better explanation of the error, the 'command error' register could be read.

## Supported Modbus functions

Function	Description
01 Read Coil Status	<p>Reads the state of discrete outputs (0X references, coils). Only implemented because some 'masters' use this function to initiate communication.</p> <p>Coil range: 1 – 16 (Max number of points to read: 16). Response: Zero (OFF) for all requested points.</p>
02 Read Input Status	<p>Reads the state of discrete inputs (1X references). This function is implemented only because some 'masters' use this function to initiate communication.</p> <p>Input range: 1 – 16 (Max number of points to read: 16). Response: Zero (OFF) for all requested points.</p>
03 Read Holding Reg.	<p>Reads the binary contents of holding registers (4X references). Max number of registers to read: 125</p>
05 Force Single Coil	<p>Forces a single coil (0X references) to either ON or OFF. This function is used to activate commands in the instrument.</p>
06 Preset Single Reg.	<p>Presets a value into a single holding register (4X references).</p>
08 Diagnostics	<p>This function can provide a series of different communication tests, depending on a sub function code. The instrument supports only sub function code 00, which is a 'loop-back' test. The same data as received will be sent back to the master.</p> <p>Max number of data bytes: 64</p>
15 Force Multiple Coils	<p>Forces each coil (0X references) in a sequence of coils to either ON or OFF. This function is used to activate commands in the instrument.</p> <p>Max. number of points: 16 (only the first is used).</p>
16 Preset Multiple reg.	<p>Presets values into a sequence of holding registers (4X references). Max number of registers to preset: 125</p>

**Note:** No broadcast messages are allowed.

It is possible to send or fetch any number of registers (max 125) or I/O bits (max. 16).  
If the master tries to read more registers than there are available, the instrument will send dummy values for those registers not available.

## Fieldbus interface

The optional fieldbus interface is based on a network communication module from HMS Industrial Networks. Available fieldbusses are Profibus and DeviceNet. With setup parameters the fieldbus interface is configured for the specific needs of an installation. It is possible to setup address, baud rate (if applicable to the actual fieldbus type) and mapping of the memory area in the fieldbus module that is available to the network.

The mapping is divided in one base block for data from the master to the instrument, one base block for data to the master from the instrument and 0 – 12 (selected with a setup parameter) configurable data blocks. The base blocks are mandatory. The data blocks are configurable regarding the content and in some cases also format (floating-point or integer).

The registers mentioned below are Modbus registers as defined in chapter Communication – Modbus Protocol. Each Modbus register is two bytes wide. This chapter also describes commands.

The size of the base blocks is 16 bytes from master to instrument and 32 bytes from the instrument to the master. The base blocks contain Instrument Error and Instrument Status. Besides instrument error and status information are the base blocks used for general purpose reading and writing of data and also for issuing commands to the instrument.

The mapping in the master and the instrument must always correspond.

### Setup of fieldbus communication

- Complete the set-up of fieldbus communication before connecting it to the network to avoid possible network failure due to mismatch in configuration between network and instrument.
- Select the fieldbus type used in the 'Hardware Configuration' menu. Note that the instrument will be restarted after changes in the hardware setup.
- Select the appropriate device address for the instrument. Address is setup in menu 'Communication – Fieldbus'. Note that the address range is depending on type of fieldbus.
- Select baudrate, if applicable, according to the used baudrate in the network. Some fieldbusses support automatic baud rate setting. Use fixed baudrate setting if there are difficulties to connect to the network or if the network baudrate is known.
- Select the number of data blocks that is needed for the installation. It is possible to use only the "base block" mapping if there is room for all necessary data within the 12 consecutive modbus registers that are defined within the base block (data from the instrument). The starting address of the read area is settable.
- Configure the desired number of data blocks. Note that the data blocks may still be configured as 'Not In Use' in which case the data within the block will be undefined.
- Check that the configuration of the master is compatible with the actual configuration of the instrument.
- Connect to the network.



## Data from the fieldbus (Outputs in the master)

### General

This 16 bytes block is mandatory, i.e. it is always mapped to the fieldbus in the instrument.

Byte	Contents
00	Command
01	Number of registers to write
02	Start address, Read/Write <small>MSB</small>
03	Start address, Read/Write
04	Write register 1 <small>MSB</small>
05	Write register 1
06	Write register 2 <small>MSB</small>
07	Write register 2
08	Write register 3 <small>MSB</small>
09	Write register 3
10	Write register 4 <small>MSB</small>
11	Write register 4
12	Write register 5 <small>MSB</small>
13	Write register 5
14	Write register 6 <small>MSB</small>
15	Write register 6

#### Byte 0:

The command byte is used when setting the read window starting address, writing data to the instrument and to issue various commands.

#### Commands:

0	No action
250 (hex FA)	Change read window
251 (hex FB)	Write data
252 (hex FC)	Clear the Program reset bit in the Instrument Status register.

Plus commands according to the manual, chapter '7. Communication – Modbus protocol – Command register'.

Note that a new command is detected when the content of the command register is changed. If the same command is used more than once another command e.g. 0 must be used in between.

The response to a given command is the 'Command acknowledge' and the 'Command error' bytes that are described below in section 'Data to the fieldbus'.

**Byte 1:**

Used to define the number of registers to write.

**Bytes 2 and 3:**

Define from which register number to read or write.

**Bytes 4 to 15:**

Contains the data when writing to the instrument.

**Data to the fieldbus (Inputs in the master)**

**General**

Data to the fieldbus are divided into two categories, one is the mandatory “base block” which contain general data and the 12 modbus register used for reading from the instrument. The second part is the up to twelve configurable data blocks.

Byte	Contents
00	Instrument error <small>MSB</small>
01	Instrument error
02	Instrument Status <small>MSB</small>
03	Instrument Status
04	Command acknowledge
05	Command error
06	Start address, Read <small>MSB</small>
07	Start address, Read
08	Read register 1 <small>MSB</small>
09	Read register 1
10	Read register 2 <small>MSB</small>
11	Read register 2
12	Read register 3 <small>MSB</small>
13	Read register 3
14	Read register 4 <small>MSB</small>
15	Read register 4

Byte	Contents
16	Read register 5 <small>MSB</small>
17	Read register 5
18	Read register 6 <small>MSB</small>
19	Read register 6
20	Read register 7 <small>MSB</small>
21	Read register 7
22	Read register 8 <small>MSB</small>
23	Read register 8
24	Read register 9 <small>MSB</small>
25	Read register 9
26	Read register 10 <small>MSB</small>
27	Read register 10
28	Read register 11 <small>MSB</small>
29	Read register 11
30	Read register 12 <small>MSB</small>
31	Read register 12

The first 32 bytes of data from the instrument to the fieldbus are mandatory.

Bytes 0 and 1:

Contains the actual instrument error information (the value 0 means no error). See '7. Communication – Modbus protocol – Instrument error'.

Bytes 2 and 3:

The actual status information for the instrument, see '7. Communication – Modbus protocol – Instrument status'.

Byte 4:

The 'Command acknowledge'. It will be equal to the command number if the command was successfully executed. If the command failed byte 4 will have the value 240 (hex F0).

Byte 5:

The possible 'Command error' code. The error code is explained in chapter '9. Troubleshooting – Error codes'. This byte will be zero if a command is correctly executed.

Bytes 6 and 7:

These two bytes is the starting address of the reading area following in bytes 8 to 31. The address defines the first of the 12 consecutive modbus registers in the read area. See chapter '7. Communication – Modbus protocol' for details on modbus register address definitions.

Bytes 8 to 31:

These 24 bytes is the area used when the user wants to read any data that is accessible through modbus registers. The address (number) of the first register is defined in bytes 6 and 7 and the instrument will keep the 24 bytes (12 registers) updated.

### Configurable data blocks

Byte	Contents
32	Start of data block 1
48	Start of data block 2
64	Start of data block 3
80	Start of data block 4
96	Start of data block 5
112	Start of data block 6
128	Start of data block 7
144	Start of data block 8
160	Start of data block 9
176	Start of data block 10
192	Start of data block 11
208	Start of data block 12

Data Blocks is used to transfer data from the instrument to the master. Up to 12 data blocks can be used. Each block consists of 16 bytes. The data blocks have fixed positions in memory, see list below.

Last byte is no. 223. A total of 224 bytes data can be mapped from the instrument to the master. Of the maximum 224 bytes are 32 bytes the mandatory base block.

#### Type of data blocks

- Function Block sum and difference values, floating point or integer format
- Function Block Output 1 and 2 values, floating point or integer format
- Function Block Output 3 and 4 values, floating point or integer format
- Function Block Output 5 and 6 values, floating point or integer format
- Function Block Output 7 and 8 values, floating point or integer format
- Input A and B forces, floating point or integer format
- Input C and D forces, floating point or integer format
- Input A and B signals (transducer mV/V), floating point or integer format
- Input C and D signals (transducer mV/V), floating point or integer format
- Level status, floating point or integer format
- Input status, floating point format
- Output status, floating point format
- Input and output status, integer format
- Analog output value 1 to 4, floating point format
- Analog output value 1 and 2, integer format
- Analog output value 3 and 4, integer format

The offset in the left column, in the following descriptions of the data block types, is the starting byte number (see table above) for the actual data block number.

See '7. Communication – Modbus protocol' for a description of the contents of the different data blocks and the integer and floating-point data formats.

**Function Block sum and difference values data block**

Byte	Contents (Floating-point format)	Contents (Integer format)
Offset + 0	Function Block x: Error code <sub>MSB</sub>	Function Block x: Error code <sub>MSB</sub>
Offset + 1	Function Block x: Error code	Function Block x: Error code
Offset + 2	Function Block x: Error code	Function Block x: Status <sub>MSB</sub>
Offset + 3	Function Block x: Error code	Function Block x: Status
Offset + 4	Function Block x: Status <sub>MSB</sub>	Function Block x: Sum, int <sub>MSB</sub>
Offset + 5	Function Block x: Status	Function Block x: Sum, int
Offset + 6	Function Block x: Status	Function Block x: Sum, int
Offset + 7	Function Block x: Status	Function Block x: Sum, int
Offset + 8	Function Block x: Sum <sub>MSB</sub>	Function Block x: Sum, dec <sub>MSB</sub>
Offset + 9	Function Block x: Sum	Function Block x: Sum, dec
Offset + 10	Function Block x: Sum	Function Block x: Difference, int <sub>MSB</sub>
Offset + 11	Function Block x: Sum	Function Block x: Difference, int
Offset + 12	Function Block x: Difference <sub>MSB</sub>	Function Block x: Difference, int
Offset + 13	Function Block x: Difference	Function Block x: Difference, int
Offset + 14	Function Block x: Difference	Function Block x: Difference, dec <sub>MSB</sub>
Offset + 15	Function Block x: Difference	Function Block x: Difference, dec

X is the selected (by parameter) Function Block number for the data block.

**Function Block Output 1 and Output 2 values data block**

Byte	Contents (Floating-point format)	Contents (Integer format)
Offset + 0	Function Block x: Error code <sub>MSB</sub>	Function Block x: Error code <sub>MSB</sub>
Offset + 1	Function Block x: Error code	Function Block x: Error code
Offset + 2	Function Block x: Error code	Function Block x: Status <sub>MSB</sub>
Offset + 3	Function Block x: Error code	Function Block x: Status
Offset + 4	Function Block x: Status <sub>MSB</sub>	Function Block x: Output 1, int <sub>MSB</sub>
Offset + 5	Function Block x: Status	Function Block x: Output 1, int
Offset + 6	Function Block x: Status	Function Block x: Output 1, int
Offset + 7	Function Block x: Status	Function Block x: Output 1, int
Offset + 8	Function Block x: Output 1 <sub>MSB</sub>	Function Block x: Output 1, dec <sub>MSB</sub>
Offset + 9	Function Block x: Output 1	Function Block x: Output 1, dec
Offset + 10	Function Block x: Output 1	Function Block x: Output 2, int <sub>MSB</sub>
Offset + 11	Function Block x: Output 1	Function Block x: Output 2, int
Offset + 12	Function Block x: Output 2 <sub>MSB</sub>	Function Block x: Output 2, int
Offset + 13	Function Block x: Output 2	Function Block x: Output 2, int
Offset + 14	Function Block x: Output 2	Function Block x: Output 2, dec <sub>MSB</sub>
Offset + 15	Function Block x: Output 2	Function Block x: Output 2, dec

X is the selected (by parameter) Function Block number for the data block.

**Function Block Output 3 and Output 4 values data block**

**Function Block Output 5 and Output 6 values data block**

**Function Block Output 7 and Output 8 values data block**

See 'Function Block Output 1 and Output 2 values data block' above.

**Function Block Input A Force and Input B Force values data block**

Byte	Contents (Floating-point format)	Contents (Integer format)
Offset + 0	Function Block x: Error code <sub>MSB</sub>	Function Block x: Error code <sub>MSB</sub>
Offset + 1	Function Block x: Error code	Function Block x: Error code
Offset + 2	Function Block x: Error code	Function Block x: Status <sub>MSB</sub>
Offset + 3	Function Block x: Error code	Function Block x: Status
Offset + 4	Function Block x: Status <sub>MSB</sub>	Function Block x: Input A Force, int <sub>MSB</sub>
Offset + 5	Function Block x: Status	Function Block x: Input A Force, int
Offset + 6	Function Block x: Status	Function Block x: Input A Force, int
Offset + 7	Function Block x: Status	Function Block x: Input A Force, int
Offset + 8	Function Block x: Input A Force <sub>MSB</sub>	Function Block x: Input A Force, dec <sub>MSB</sub>
Offset + 9	Function Block x: Input A Force	Function Block x: Input A Force, dec
Offset + 10	Function Block x: Input A Force	Function Block x: Input B Force, int <sub>MSB</sub>
Offset + 11	Function Block x: Input A Force	Function Block x: Input B Force, int
Offset + 12	Function Block x: Input B Force <sub>MSB</sub>	Function Block x: Input B Force, int
Offset + 13	Function Block x: Input B Force	Function Block x: Input B Force, int
Offset + 14	Function Block x: Input B Force	Function Block x: Input B Force, dec <sub>MSB</sub>
Offset + 15	Function Block x: Input B Force	Function Block x: Input B Force, dec

X is the selected (by parameter) Function Block number for the data block.

**Function Block Input C Force and Input D Force values data block**

See 'Function Block Input A Force and Input B Force values data block' above.

**Function Block Input A Signal and Input B Signal values data block**

Byte	Contents (Floating-point format)	Contents (Integer format)
Offset + 0	Function Block x: Error code <sub>MSB</sub>	Function Block x: Error code <sub>MSB</sub>
Offset + 1	Function Block x: Error code	Function Block x: Error code
Offset + 2	Function Block x: Error code	Function Block x: Status <sub>MSB</sub>
Offset + 3	Function Block x: Error code	Function Block x: Status
Offset + 4	Function Block x: Status <sub>MSB</sub>	Function Block x: Input A Signal, int <sub>MSB</sub>
Offset + 5	Function Block x: Status	Function Block x: Input A Signal, int
Offset + 6	Function Block x: Status	Function Block x: Input A Signal, int
Offset + 7	Function Block x: Status	Function Block x: Input A Signal, int
Offset + 8	Function Block x: Input A Signal <sub>MSB</sub>	Function Block x: Input A Signal, dec <sub>MSB</sub>
Offset + 9	Function Block x: Input A Signal	Function Block x: Input A Signal, dec
Offset + 10	Function Block x: Input A Signal	Function Block x: Input B Signal, int <sub>MSB</sub>
Offset + 11	Function Block x: Input A Signal	Function Block x: Input B Signal, int
Offset + 12	Function Block x: Input B Signal <sub>MSB</sub>	Function Block x: Input B Signal, int
Offset + 13	Function Block x: Input B Signal	Function Block x: Input B Signal, int
Offset + 14	Function Block x: Input B Signal	Function Block x: Input B Signal, dec <sub>MSB</sub>
Offset + 15	Function Block x: Input B Signal	Function Block x: Input B Signal, dec

X is the selected (by parameter) Function Block number for the data block.

**Function Block Input C Signal and Input D Signal values data block**

See 'Function Block Input A Signal and Input B Signal values data block' above.



**Level status**

Byte	Contents (Floating-point format)	Contents (Integer format)
Offset + 0	Level status 1 – 16 <sub>MSB</sub>	Level status 1 – 16 <sub>MSB</sub>
Offset + 1	Level status 1 – 16	Level status 1 – 16
Offset + 2	Level status 1 – 16	Level status 17 – 32 <sub>MSB</sub>
Offset + 3	Level status 1 – 16	Level status 17 – 32
Offset + 4	Level status 17 – 32 <sub>MSB</sub>	Not used
Offset + 5	Level status 17 – 32	Not used
Offset + 6	Level status 17 – 32	Not used
Offset + 7	Level status 17 – 32	Not used
Offset + 8	Not used	Not used
Offset + 9	Not used	Not used
Offset + 10	Not used	Not used
Offset + 11	Not used	Not used
Offset + 12	Not used	Not used
Offset + 13	Not used	Not used
Offset + 14	Not used	Not used
Offset + 15	Not used	Not used

**Input Status (Floating-point format)**

Byte	Content
Offset + 0	Status of inputs 11 – 18, 21 – 28 <sub>MSB</sub>
Offset + 1	Status of inputs 11 – 18, 21 – 28
Offset + 2	Status of inputs 11 – 18, 21 – 28
Offset + 3	Status of inputs 11 – 18, 21 – 28
Offset + 4	Status of inputs 31 – 38, 41 – 48 <sub>MSB</sub>
Offset + 5	Status of inputs 31 – 38, 41 – 48
Offset + 6	Status of inputs 31 – 38, 41 – 48
Offset + 7	Status of inputs 31 – 38, 41 – 48
Offset + 8	Status of inputs 51 – 58, 61 – 68 <sub>MSB</sub>
Offset + 9	Status of inputs 51 – 58, 61 – 68
Offset + 10	Status of inputs 51 – 58, 61 – 68
Offset + 11	Status of inputs 51 – 58, 61 – 68
Offset + 12	Not used
Offset + 13	Not used
Offset + 14	Not used
Offset + 15	Not used

**Output Status (Floating-point format)**

Byte	Content
Offset + 0	Status of outputs 11 – 18, 21 – 28 <sub>MSB</sub>
Offset + 1	Status of outputs 11 – 18, 21 – 28
Offset + 2	Status of outputs 11 – 18, 21 – 28
Offset + 3	Status of outputs 11 – 18, 21 – 28
Offset + 4	Status of outputs 31 – 38, 41 – 48 <sub>MSB</sub>
Offset + 5	Status of outputs 31 – 38, 41 – 48
Offset + 6	Status of outputs 31 – 38, 41 – 48
Offset + 7	Status of outputs 31 – 38, 41 – 48
Offset + 8	Status of outputs 51 – 58, 61 – 68 <sub>MSB</sub>
Offset + 9	Status of outputs 51 – 58, 61 – 68
Offset + 10	Status of outputs 51 – 58, 61 – 68
Offset + 11	Status of outputs 51 – 58, 61 – 68
Offset + 12	Not used
Offset + 13	Not used
Offset + 14	Not used
Offset + 15	Not used

**Inp./Outp Status (Integer format)**

Byte	Content
Offset + 0	Status of inputs 11 – 18, 21 – 28 <sub>MSB</sub>
Offset + 1	Status of inputs 11 – 18, 21 – 28
Offset + 2	Status of inputs 31 – 38, 41 – 48 <sub>MSB</sub>
Offset + 3	Status of inputs 31 – 38, 41 – 48
Offset + 4	Status of inputs 51 – 58, 61 – 68 <sub>MSB</sub>
Offset + 5	Status of inputs 51 – 58, 61 – 68
Offset + 6	Not used
Offset + 7	Not used
Offset + 8	Status of outputs 11 – 18, 21 – 28 <sub>MSB</sub>
Offset + 9	Status of outputs 11 – 18, 21 – 28
Offset + 10	Status of outputs 31 – 38, 41 – 48 <sub>MSB</sub>
Offset + 11	Status of outputs 31 – 38, 41 – 48
Offset + 12	Status of outputs 51 – 58, 61 – 68 <sub>MSB</sub>
Offset + 13	Status of outputs 51 – 58, 61 – 68
Offset + 14	Not used
Offset + 15	Not used

**AOUT1-4 Value (Floating-point format)**

Byte	Content
Offset + 0	Analogue output value 1 <sub>MSB</sub>
Offset + 1	Analogue output value 1
Offset + 2	Analogue output value 1
Offset + 3	Analogue output value 1
Offset + 4	Analogue output value 2 <sub>MSB</sub>
Offset + 5	Analogue output value 2
Offset + 6	Analogue output value 2
Offset + 7	Analogue output value 2
Offset + 8	Analogue output value 3 <sub>MSB</sub>
Offset + 9	Analogue output value 3
Offset + 10	Analogue output value 3
Offset + 11	Analogue output value 3
Offset + 12	Analogue output value 4 <sub>MSB</sub>
Offset + 13	Analogue output value 4
Offset + 14	Analogue output value 4
Offset + 15	Analogue output value 4

**AOUT1-2 Value (Integer format)**

Byte	Content
Offset + 0	Analogue output value 1, int <sub>MSB</sub>
Offset + 1	Analogue output value 1, int
Offset + 2	Analogue output value 1, int
Offset + 3	Analogue output value 1, int
Offset + 4	Analogue output value 1, dec <sub>MSB</sub>
Offset + 5	Analogue output value 1, dec
Offset + 6	Not used
Offset + 7	Not used
Offset + 8	Analogue output value 2, int <sub>MSB</sub>
Offset + 9	Analogue output value 2, int
Offset + 10	Analogue output value 2, int
Offset + 11	Analogue output value 2, int
Offset + 12	Analogue output value 2, dec <sub>MSB</sub>
Offset + 13	Analogue output value 2, dec
Offset + 14	Not used
Offset + 15	Not used

**AOUT3-4 Value (Integer format)**

Byte	Content
Offset + 0	Analogue output value 3, int <sub>MSB</sub>
Offset + 1	Analogue output value 3, int
Offset + 2	Analogue output value 3, int
Offset + 3	Analogue output value 3, int
Offset + 4	Analogue output value 3, dec <sub>MSB</sub>
Offset + 5	Analogue output value 3, dec
Offset + 6	Not used
Offset + 7	Not used
Offset + 8	Analogue output value 4, int <sub>MSB</sub>
Offset + 9	Analogue output value 4, int
Offset + 10	Analogue output value 4, int
Offset + 11	Analogue output value 4, int
Offset + 12	Analogue output value 4, dec <sub>MSB</sub>
Offset + 13	Analogue output value 4, dec
Offset + 14	Not used
Offset + 15	Not used

## Examples

**Example 1:** Setting 'Level 1 Value' to 123.5 (Writing to float value register).

1. Make sure that the previous command was not 251. Set command byte (00) to 0 if previous command was 251.
2. Set number of registers (2) to write in byte 01.
3. Set start address (46010) in bytes 02 and 03.  
See '7 Communication – Modbus protocol – General registers'.
4. Set the following four bytes (04 – 07) to the value to write (123.5).
5. Enter the command (251) in byte 00.

Byte	Description	Dec	Hex
00	Command	251	FB
01	Number of registers to write	2	02
02 – 03	Start address	46010	B3 6A
04 – 07	Value to write in register 1 and 2	123.5	42 F7 00 00
08 – 15	Write registers 3 – 6.	—	—

**Example 2:** Setting 'Level 14 value' to 123.5 (Writing to integer value register).

1. Make sure that the previous command was not 251. Set command byte (00) to 0 if previous command was 251.
2. Set number of registers (3) to write in byte 01.
3. Set start address (42049) in bytes 02 and 03.  
See '7 Communication – Modbus protocol – General registers'.
4. Set the following four bytes (04 – 07) to the value to write (123.50) i.e. 12350 and two decimals.
5. Set bytes 08 and 09 to number of decimals. In this example is 2 decimals used.
6. Enter the command (251) in byte 00.

Byte	Description	Dec	Hex
00	Command	251	FB
01	Number of registers to write	3	03
02 – 03	Start address	42049	A4 41
04 – 07	Value to write in register 1 and 2	12350	00 00 30 3E
08 – 09	Value to write to register 3	2	00 02
10 – 15	Write registers 4 – 6.	—	—



**Example 3:** Set read window to read floating point data from Function Block 2 (registers 44050 to 44061). Note that the number of registers read is always 12.

1. Make sure that the previous command was not 250. Set command byte (00) to 0 if previous command was 250.
2. Set start address (44050) in bytes 02 and 03.  
See '7 Communication – Modbus protocol – General registers'.
3. Enter the command (250) in byte 00.

Byte	Description	Dec	Hex
00	Command	250	FA
01	Number of registers to write	—	—
02 – 03	Start address	44050	AC 12
04 – 15	Write registers 1 – 6.	—	—

**Example 4:** Reset the 'Program reset' bit in 'Instrument status'.

1. Make sure that the previous command was not 252.
2. Enter the command (252) in byte 00.

Byte	Description	Dec	Hex
00	Command	252	FC
01	Number of registers to write	—	—
02 – 03	Start address	—	—
04 – 15	Write registers 1 – 6.	—	—

**Example 5:** Other commands like Start operation, Zeroing etc. See chapter '7 Communication – Modbus protocol – Command register' for a list of available commands.

1. Make sure that the previous command was not the desired command.
2. Enter the desired command in byte 00.

Byte	Description	Dec	Hex
00	Command	XXX	XX
01	Number of registers to write	—	—
02 – 03	Start address	—	—
04 – 15	Write registers 1 – 6.	—	—

Note that a dash in Dec. or Hex columns above indicates that the value is unimportant and not used for the function described.



## 8. Maintenance

### General

The Maintenance menu includes a number functions used for diagnostics, maintenance and program upgrade purposes. The Maintenance menu is found under the Main menu.

### Diagnostics

The diagnostics functions covers Function Blocks, Communication, Fieldbus, Digital Inputs, Digital Outputs and Analog Outputs. It is possible to read data and status for the different functions and also in some cases (Digital and Analog outputs) change the output data. If the normal operation has been interrupted (a value or output changed) in a diagnostics menu then the operator will be asked if the diagnostics mode shall be reset when the menu is left. Outputs are always set to normal mode after instrument restart and power up.

### Function Blocks

Shows information about all used function blocks, one at the time.

Values with the unit '--' are not used in the current configuration of the function block and in case of error the five lines in the middle ('Sum:' to 'Outp. 4') will be replaced by an error message. A faulty value or a value too large to be displayed (more than 6 digits) is substituted by a number of dashes.

The 'Type' and 'Mode' fields shows how the function block is configured ('Hardware Configuration' and 'Calibration').

The 'Status' field represents sixteen discrete data bits and the meaning of each bit can be found in chapter 7 'Communication' section 'Modbus protocol', 'Function Block X: Status'.

The 'Input A – D' is always the force and input signal values to the function block while the exact meaning of the rest of the values are depending on the current configuration of the function block. A more detailed explanation of the data content can be found in chapter 3 'Instrument Functionality'. Use key F1 (Prev) and F2 (Next) to scroll among the used Function Blocks.

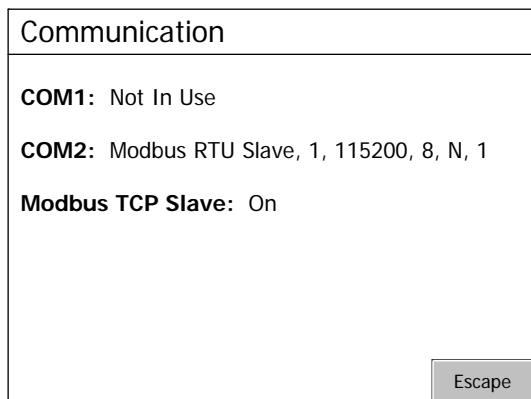
FB1, Roller 3			
Type: 2 Channel		Mode: Web Tension	
Status: 0000 0000 0000			
Sum:	868.2 N/m	Diff:	-6.3 N/m
Outp. 1:	865.1 N/m	Outp. 5:	0 --
Outp. 2:	871.4 N/m	Outp. 6:	0 --
Outp. 3:	519 N/m	Outp. 7:	0 --
Outp. 4:	523 N	Outp. 8:	0 --
Input A:	519 N	1.03811 mV/V	
Input B:	523 N	1.04566 mV/V	
Input C:	0 --	0.00000 mV/V	
Input D:	0 --	0.00000 mV/V	
Prev.		Next	
			Escape

*Function Block diagnostics.*

## Communication

Shows status for the two serial ports and the Modbus TCP Slave.

When a correct message is received on an interface the corresponding header text will blink. In the example below 'COM1:' is not used and 'COM2:' is in Modbus RTU Slave mode with address 1, 115200 baud, 8 data bits, no parity and 1 stop bit.



*Communication diagnostics.*

## Fieldbus

Shows the fieldbus type, address and status of the optional Fieldbus interface.

It also gives the possibility to study the contents in selected parts of the instrument memory (data to and from the fieldbus master). The function is very useful for advanced fault finding in case of problems with the fieldbus communication.

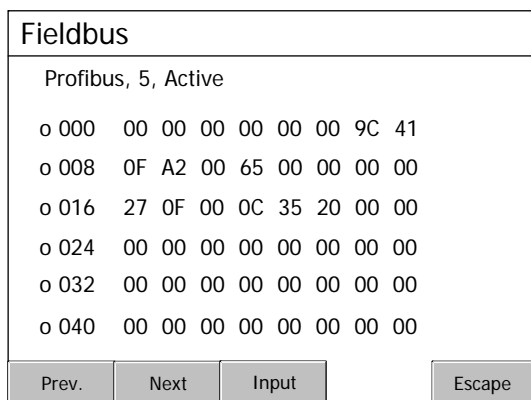
The contents of the output memory (data **to** the fieldbus master) are displayed in hexadecimal form at the six lines of the display. On each line eight byte values are displayed, preceded by 'o' for output and the address of the first byte.

The contents of the input memory (data **from** the fieldbus master) are displayed in hexadecimal form at the six lines of the display. On each line eight byte values are displayed, preceded by 'i' for input and the address of the first byte.

Keys F1 (Prev.) and F2 (Next) are used to step in the memory.

Use key F3 (Input/Output) to change between display of output and input memory.

See chapter 7 'Communication' section 'Fieldbus interface' for details on fieldbus data mapping.



*Fieldbus diagnostics.*

## Digital Inputs

Shows the status of all installed digital inputs.

The first field on each line is the input numbers for each card slot in the instrument and the following digits indicates the current available inputs in the slot. A '0' indicates that the input is passive and a '1' means that the input is active.

Digital Inputs	
11-18:	0 1 0 0
21-28:	
31-38:	
41-48:	
51-58:	
61-68:	1 0 0 0 0 1 0 0

Escape

*Digital Inputs diagnostics.*

## Digital Outputs

Shows the status of all installed digital outputs. It is also possible to change the status of the digital outputs.

The first field on each line is the possible output numbers for each card slot in the instrument and the following symbols indicates the available outputs in the slot. A '0' in the symbol indicates that the output is passive and a '1' means that the output is active.

An output is selected by tapping on the wanted symbol on the screen or using the arrow keys. A dotted frame around the digit in the symbol indicates a selected output.

To force the selected output to Off press function key F1 ('0') and to turn it On press F2 ('1'). To restore the output to normal operation press F3 ('Normal'). An output in diagnostics mode (manually forced to a state) is marked grey.

Digital Outputs	
11-18:	<span style="border: 1px dotted black; padding: 2px;">0</span> <span style="border: 1px dotted black; padding: 2px;">1</span>
21-28:	
31-38:	
41-48:	
51-58:	
61-68:	<span style="border: 1px dotted black; padding: 2px;">0</span> <span style="border: 1px dotted black; padding: 2px;">0</span> <span style="border: 1px dotted black; padding: 2px;">1</span> <span style="border: 1px dotted black; padding: 2px;">0</span> <span style="border: 1px dotted black; padding: 2px;">0</span> <span style="border: 1px dotted black; padding: 2px;">0</span> <span style="border: 1px dotted black; padding: 2px;">0</span> <span style="border: 1px dotted black; padding: 2px;">1</span>

0	1	Normal	Escape
---	---	--------	--------

*Digital Outputs diagnostics.*

## Analog Outputs

Shows the output value or a possible error message for all installed analog outputs.

It is also possible to override the normal operation and set the output value for each analog output. To change an output value press the function key marked with the output number and enter wanted value. To restore an output to normal operation press the proper function key and the select the function key F3 (Normal).

A '(D)' at the end of a line indicates the output is manually set (in diagnose mode).

Analog Outputs				
AOUT1:	5.500 V	(D)		
AOUT2:	1.583 V			
AOUT3:	8.271 mA			
AOUT4:	7.000 mA	(D)		
AOUT1	AOUT2	AOUT3	AOUT4	Escape

*Analog Outputs diagnostics.*

## File Handling

File handling is used for copying, moving (renaming) and deleting files.

Files can be copied and moved between folders in the instrument and between a USB memory and the instrument (both to and from the USB memory). File can be renamed while coping or moving.

It is possible to delete files stored in the instrument and on a USB memory.

The file handling has access to the 'user tree' directory structure in the instrument. The default folders are 'InstrBackup', 'Misc' and 'Recipes'. The folder 'InstrBackup' is used as default when creating or restoring backup.

## Create Backup

Parameter values are stored in a file that can be used to restore to same or other instruments of the same type. The user can select to save the back-up file either in the instrument or on a connected USB memory. The file name can be edited. Note that additional information, which is saved in the backup file, can be given before the backup file is created.

## Restore Backup

Restoring a previously stored parameter backup to the instrument. Any additional information in the backup file is displayed before a backup file is restored. Backup files can be fetched from internal memory or from a USB memory.

## **Set Default**

Setting the set-up parameter values to factory default settings. All Zero offsets and Levels will also be reset to zero when executing a default set-up.

## **Program Upgrade**

Upgrading the program with a different version.

Upgrading is normally done from a USB memory. When upgrading the user is asked to select the version to upgrade to by selecting an 'Upgrade.txt' file that is situated within the folder containing all files and folders necessary for program upgrade. When upgrading is done (a success message is displayed) the instrument will be restarted. Note that it may take a few minutes for the instrument to restart after upgrading.

In case of failure when upgrading an error message will be displayed and the user will be given a possibility to recover from the failed upgrade. Corrupt files or malfunctioning USB memory are possible causes of upgrade failure.

Note that the folder containing the program upgrade must not be tampered with but always handled as a whole. Any changes are likely to make the upgrade worthless and making the instrument defective.





# 9. Troubleshooting

## General

During installation and maintenance of the G4 Instrument, the sub menus 'System Information' and 'Maintenance / Diagnostics' can be useful for solving possible problems related to I/O modules, Ethernet, Serial Communication etc.

The instrument reports detected errors on the display. Error codes can also be read via communication.

When an error is detected for a Function Block, all digital outputs are set passive and the analogue outputs are set to 0 V or 0 mA for outputs configured for that Function block.

The output signal 'In Process' is set passive if an error is detected.

The optional fieldbus interface adapters have LED's for indication of status.

## Error codes

This part provides explanations of the error codes.

Some errors are displayed on the instrument display, containing a description of the error and the error code.

Reading error codes is done by Modbus and by the optional Fieldbus. Error code registers are 'Instrument error', 'Command error' and Function Blocks error code registers (see chapter 7. Communication).

The error codes are divided in four groups, depending on their origin:

- **Force errors** occur when transducer signals or force values go out of given ranges.
- **Start-up errors** occur only during start-up.
- **General errors** usually occur due to faulty entries from the front panel, alternatively invalid data or not allowed commands from the control unit.
- **Set-up errors** can only occur during instrument set-up.

On the following pages a summary of all error codes is given (note that code 000 always means 'no error').

Note that there are some error codes of internal type not described below. If an error code is displayed that is not listed below try restarting the instrument and if the error persists please contact your supplier.

## Force errors

The indication is either temporary or stays on until the cause is cured.

Error code	Explanation
<b>000</b>	<b>No error.</b> The instrument is in 'normal state' and no error is detected.
<b>x003</b>	<b>Instrument not in normal state.</b> Force/Web Tension values are not valid.
<b>x005</b>	<b>Over range</b> Over range means that the input signal from the transducer exceeds the operating range.
<b>x007</b>	<b>Under range</b> Under range means that the input signal from the transducer is below the operation range.
<b>x010</b>	<b>Excitation short-circuit</b> Either a short-circuit in the excitation circuit or too many transducers connected. (A fault in a transducer or inside the instrument is also possible.) Check transducer connections. See chapter, 2 Installation.
<b>x011</b>	<b>Sense voltage error</b> The sense voltage is out of range. Check transducer connections. See chapter, 2 Installation.
<b>x012</b>	<b>Transducer signal error</b> The input signal is out of range, for example due to a faulty or missing transducer connection. (A fault in a transducer or inside the instrument is also possible.) Check transducer connections. See chapter, 2 Installation.
<b>x014</b>	<b>Invalid input signal</b> Invalid input signal is reported while the instrument is waiting for sufficient conversion data to calculate a valid force value. This indication is reported during power-up since input value might be momentarily unreliable.
<b>x020, x191</b>	<b>Too many digits</b> The actual value with the configured number of decimals is exceeding 6 digits.

The 'x' in the error code may be omitted (blank) or a digit (1-4). A digit indicates that the error comes from a certain Function Block input. The digit '1' corresponds to Function Block Input A, the digit '2' to input B etc.

## Start-up errors

These error codes can only appear during start-up.

Error code	Explanation
081	<p><b>Set-up data error</b> Indicates faulty set-up. Enter set-up mode, perform the necessary editing and save the new parameter settings or use the “Set Default values” function (Maintenance menu).</p>
082	<p><b>Set-up and installed I/O modules do not match</b> The I/O-modules in the instrument doesn't correspond to the set-up. Correct the set-up or change modules.</p>
083	<p><b>Wrong type of Fieldbus Module</b> The fieldbus module in the instrument doesn't correspond to the set-up. Correct the set-up or change module.</p>
084	<p><b>No Fieldbus Module</b> There is no fieldbus module installed in the instrument but the set-up indicates there should be a fieldbus module. Correct the set-up or install the desired module.</p>
085	<p><b>Fieldbus Module Error</b> There are some kind of error when configuring the fieldbus module. Check the status LED's on the module, check that the set-up correspond to the network configuration, baud rate, addresses etc.</p>
090	<p><b>Failed to start the real time system</b> Some error occurred when the real time dll was accessed during start up. Restart the instrument and if the error persists contact your supplier.</p>
091	<p><b>Database error</b> An error occurred when the program tried to access the internal parameter database. To correct the problem first restart the instrument. If the error persists the database file can be deleted. The instrument will create a new database with default settings during restart. Upgrading the program (also reinstalling the present version) will also force a new database with default settings to be created. If the error still persists contact your supplier.</p>

## General errors

These errors generally occur due to faulty entries from the front panel, alternatively invalid data or not allowed commands from the control unit.

Error code	Explanation
<b>008</b>	<b>Input channel not used</b> The Input channel is not configured (used) in the instrument.
<b>009</b>	<b>Function Block not used</b> The Function Block is not configured (used) in the instrument.
<b>060 - 063</b>	<b>AOUT ch X termination error</b> There is a termination error on an analog output channel. Too low impedance on a voltage output or too high impedance on a current output may cause this error.
<b>070</b>	<b>I/O module communication error</b> There is an internal error in the communication between the CPU module and one or more of the I/O modules. Restart the instrument and contact the supplier if the error persists.
<b>071 - 074</b>	<b>I/O module reset</b> There has been an internal reset within an I/O module. Restart the instrument and contact the supplier if the error persists.
<b>100</b>	<b>Instrument in wrong state</b> The transmitted command is not applicable to the present instrument mode.
<b>101</b>	<b>Too high value!</b> Value over allowed range. Compare with restrictions for the parameter.
<b>102</b>	<b>Too low value!</b> Value under allowed range. Compare with restrictions for the parameter.
<b>103</b>	<b>Illegal start address.</b> Illegal Modbus start address, when writing data to the G4 instrument.
<b>104</b>	<b>Illegal number of registers.</b> Illegal number of Modbus registers, when writing data to G4 instrument.
<b>105</b>	<b>Faulty value</b> Value not accepted when entering a parameter from front panel or illegal data in Modbus registers, when writing data to the G4 instrument.
<b>113</b>	<b>Outside zero setting limits.</b> Any Force value in a Function Block is outside allowed zero setting range.
<b>118</b>	<b>Zero setting not allowed.</b> Zero setting is not allowed when the calibration menu is displayed for the actual Function Block.
<b>240</b>	<b>Fieldbus command error.</b> Command error response on fieldbus connection. Indicates that the command sent to the G4 instrument via the fieldbus could not be executed.
<b>249</b>	<b>Internal Timeout</b> A internal timeout occurred. If this error occurs when a command is sent to the instrument, try the command again. Restart the instrument or contact the supplier if the error persists.

## Set-up errors

These errors occur only during instrument set-up from the front panel.

Certain errors depend on more than one set-up parameter and it is the operator's responsibility to locate and correct all faulty set-up parameters.

Error code	Explanation
151	<p><b>Input signal error</b> The input signal is not valid during calibration. Check the live force and input signal at the bottom of the display in calibration menus.</p>
152	<p><b>Unstable transducer signal used</b> This is not an error but only a warning. The force was not stable during calibration which might reduce the accuracy of the calibration. Wait a little longer and try again. If the problem persists, check the mechanical and electrical stability of the installation, check the live force and input signal at the bottom of the display in calibration menus.</p>
155	<p><b>Illegal calibration direction</b> All forces with corresponding mV/V values must be increasing for increasing calibration point number.</p>
156	<p><b>Calibration not finished (all calibration points not stored)</b> This warning is given if the user is leaving the calibration menu when a known force calibration is started but not all calibration points are stored. The user will have the possibility to continue calibration, leave the menu and discarding all calibration changes or leave the calibration menu and keeping the calibration changes done so far. Note that leaving an unfinished calibration might give a faulty calibration of the Function Block.</p>
192	<p><b>Too high transducer signal in calibration point 2</b> The mV/V signal in calibration point two is too high (often due to a previous, strange calibration).</p>
194	<p><b>Illegal calibration direction.</b> All forces with corresponding mV/V values must be increasing for increasing calibration point number.</p>
195	<p><b>Illegal I/O module configuration</b> The I/O-module set-up (Hardware Configuration menu) is not consistent with the allowed number of modules of the different types or the allowed combinations of modules.</p>
197	<p><b>Illegal Function Block input configuration</b> Each transducer input must only be used once. See menu 'Hardware Configuration'.</p>
198	<p><b>Illegal Function Block input configuration</b> None existing transducer input used. See menu 'Hardware Configuration'.</p>
199	<p><b>Illegal Function Block input configuration</b> No transducer input selected for a Function Block (each Function Block must have at least one transducer input assigned). See menu 'Hardware Configuration'.</p>



# Declaration of Conformity

We Vishay Nobel AB  
Box 423, S-691 27 KARLSKOGA  
SWEDEN

declare under our sole responsibility that the products

Process control equipment consisting of following instruments:

G4 Desktop instrument, type G4-DT-FB-S1-S2-S3-S4-S5-S6-P.

G4 Harsh environment instrument, type G4-HE-FB-S1-S2-S3-S4-S5-S6-P.

G4 Panel mount instrument, type G4-PM-FB-S1-S2-S3-S4-S5-S6-P.

G4 Rail mount instrument, type G4-RM-FB-S1-S2-S3-V.

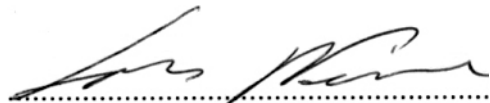
to which this declaration relates is in conformity with the  
following standards or other normative documents.

The essential requirements in the EMC Directive 89/336/EEC  
with amend. 92/31/EEC and 93/68/EEC.

EN 61 326:1997, EN 61 326 A3:2003

Low voltage directive 2006/95/EC : EN/IEC 61010-1:2001 ed.2  
CE marked 2006

KARLSKOGA October. 15 2007



Lars Nilsson, Managing Director







Publication 600 895 R1  
© Vishay Nobel AB, 2010-06-26  
Subject to changes without notice.

**Vishay Nobel AB**  
Box 423, SE-691 27 Karlskoga, Sweden  
Phone +46 586 63000 · Fax +46 586 63099  
[pw.se@vishaypg.com](mailto:pw.se@vishaypg.com)  
[www.vishaypg.com](http://www.vishaypg.com)

**Vishay BLH**  
3 Edgewater Drive, Norwood, MA 02726, USA  
Phone: 781-298-2200 Fax: 781-762-3988  
[pw.us@vishaypg.com](mailto:pw.us@vishaypg.com)  
[www.vishaypg.com](http://www.vishaypg.com)